

Incremental Encoders

Large hollow shaft Robust, optical	A02H (Hollow shaft)	Push-Pull / RS422 / SinCos
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The Heavy Duty incremental encoder type A02H boasts a high degree of ruggedness in a very compact design.

Its special construction makes it perfect for all applications in very harsh environments.



High rotational speed



High protection level



High shaft load capacity



Shock / vibration resistant



Magnetic field proof



Optical sensor

Heavy Duty - robust

- Special shaft connection with interlocked bearings
- Balanced stainless-steel clamping ring
- Optional isolation inserts available to protect against shaft currents

Compact and versatile

- Only 49 mm installation depth
- With cable connections, M23, M12 or MIL connectors
- With Push-Pull, RS422 or SinCos interface

Order code Hollow shaft

8.A02H . XXXXX . XXXX
Type a b c d e

a Flange

- 1 = without mounting aid
- 2 = with spring element short
- 3 = with spring element long
- 5 = with fastening arm long
- 6 = with fastening arm short, 4.5" ¹⁾

b Hollow shaft

- C = ø 20 mm [0.79"]
- 5 = ø 25 mm [0.98"]
- 3 = ø 28 mm [1.10"]
- A = ø 30 mm [1.18"]
- 2 = ø 38 mm [1.50"]
- B = ø 40 mm [1.57"]
- 1 = ø 42 mm [1.65"]
- 4 = ø 1"

- E = ø 5/8" ¹⁾
- N = ø 1 1/4" ¹⁾

c Output circuit / Power supply

- 1 = RS422 (with inverted signal) / 5 V DC
- 4 = RS422 (with inverted signal) / 10 ... 30 V DC
- 2 = Push-pull (without inverted signal) / 10 ... 30 V DC
- 5 = Push-pull (with inverted signal) / 5 ... 30 V DC
- 3 = Push-pull (with inverted signal) / 10 ... 30 V DC
- 8 = SinCos, 1 Vpp (with inverted signal) / 5 V DC
- 9 = SinCos, 1 Vpp (with inverted signal) / 10 ... 30 V DC
- A = Push-pull (7272 compatible) / 5 ... 30 V DC

D = RS422 (with inverted signal) / 5 ... 30 V DC ¹⁾

d Type of connection

- 1 = radial cable, 1 m [3.28'] PVC cable
- 2 = M23 connector, 12-pin, radial, without mating connector
- E = M12 connector, 8-pin, radial

D = MIL connector, 10-pin ¹⁾

e Pulse rate



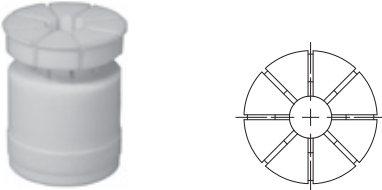
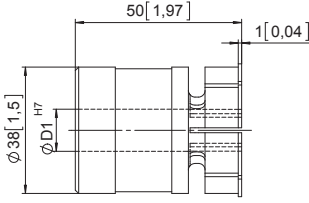
- 50, 360, 512, 600, 1000, 1024, 1500, 2000, 2048, 2500, 4096, 5000
- (e.g. 360 pulses => 0360)
- Other pulse rates on request

SinCos version only available with pulses ≥ 1024

- optional on request
- Ex 2/22
- special cable length

1) US version

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Mounting accessory for hollow shaft encoders			Order No.
Protective cover 	For applications with a very high degree of pollution, Kübler now offers a protective cover for <ul style="list-style-type: none"> Improved reliability Extension of the service life of the encoder Scope of delivery: <ul style="list-style-type: none"> Protective cover Fastening arm (8.0010.4T00.0000) 3 screws for fixing to the encoder 		8.0010.40Y0.0001
Tapered shaft mounting kit for A02H with hollow shaft, \varnothing 38 mm [1.50"] 	For use in upgrading for tapered shaft mounting. Tapered shafts are used for high-precision direct coupling. An isolation insert is also included in the mounting kit; this reliably protects the encoder from shaft currents. Included in the set: <ul style="list-style-type: none"> Insert for cone blind hole, cone 1:10, 17 mm [0.67"] length Isolation insert Allen screw for central fixing 		8.0010.4028.0000
Isolation insert for hollow shaft, \varnothing 38 mm [1.50"] Temperature range -40°C ... +115°C [-40°F ... +239°F] 		\varnothing D1: 12 mm [0.47"] 14 mm [0.55"] 15 mm [0.59"] 16 mm [0.63"] 18 mm [0.71"] 20 mm [0.79"] 25 mm [0.98"] 30 mm [1.18"] 32 mm [1.26"] 1/2" 5/8" 3/4" 1" 1 1/4"	8.0010.4091.0000 8.0010.4027.0000 8.0010.4038.0000 8.0010.4019.0000 8.0010.4080.0000 8.0010.4011.0000 8.0010.4012.0000 8.0010.4016.0000 8.0010.4015.0000 8.0010.4013.0000 8.0010.4070.0000 8.0010.4090.0000 8.0010.4050.0000 8.0010.4060.0000
Isolation insert for hollow shaft, \varnothing 42 mm [1.65"]	External diameter 42 mm [1.65"] / internal diameter 38 mm [1.50"] External diameter 42 mm [1.65"] / internal diameter 12 mm [0.47"]		8.0010.4017.0000 8.0010.4029.0000
Connection technology			
Connector, self-assembly (straight)	M12 female connector with coupling nut M23 female connector with coupling nut		05.CMB 8181-0 8.0000.5012.0000
Cordset, pre-assembled	M12 female connector with coupling nut, 2 m [6.56'] PVC cable M23 female connector with coupling nut, 2 m [6.56'] PVC cable		05.00.6041.8211.002M 8.0000.6201.0002

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Further accessories can be found in the accessories section or in the accessories area of our website at: www.kuebler.com/accessories
 Additional connectors can be found in the connection technology section or in the connection technology area of our website at: www.kuebler.com/connection_technology

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Technical data

Mechanical characteristics	
Speed	max. 6000 min ⁻¹ 1) at 60°C [140°F] max. 2500 min ⁻¹ 1)
Moment of inertia	< 220 x 10 ⁻⁶ kgm ² 2)
Starting torque with sealing - at 20°C [68°F]	< 0.2 Nm
Load capacity of shaft	radial 200 N axial 100 N
Weight	approx. 0.8 kg [28.22 oz]
Protection acc. to EN 60529	IP65
EX approval for hazardous areas	optional zone 2 and 22
Working temperature range	-40°C 3) ... +80°C [-40°F 3) ... +176°F]
Materials	shaft stainless steel, bore tolerance H7
Shock resistance acc. to EN 60068-2-27	2000 m/s ² , 6 ms
Vibration resistance acc. to EN 60068-2-6	100 m/s ² , 10...2000 Hz

Electrical characteristics SinCos output		
Output circuit	SinCos U = 1 Vpp	SinCos U = 1 Vpp
Power supply	5 V DC ±5%	10 ... 30 V DC
Power consumption with inverted signal (no load)	typ. 65 mA/max. 110 mA	typ. 65 mA/max. 110 mA
-3 dB frequency	< 180 kHz	< 180 kHz
Signal level	channels A/B 1 Vpp (±20%) channel 0 0.1 ... 1.2 V	1 Vpp (±20 %) 0.1 ... 1.2 V
Short circuit proof outputs 4)	yes	yes
Reverse polarity protection of the power supply	no	yes
UL approval	File 224618	
GL approval	Letter of Conformity No. 74130	
CE compliant acc. to	EMC guideline 2004/108/EC	
RoHS compliant acc. to	guideline 2002/95/EC	

Electrical characteristics RS422 / Push-Pull

	RS422 (TTL compatible)	Push-Pull	Push-Pull (7272 compatible)
Output circuit			
Power supply	5 V DC (±5 %) 5 ... 30 V DC 10 ... 30 V DC	10 ... 30 V DC	5 ... 30 V DC
Power consumption (no load)			
without inverted signal	–	typ. 55 mA/max. 125 mA	–
with inverted signal	typ. 40 mA/max. 90 mA	typ. 80 mA/max. 150 mA	typ. 50 mA/max. 100 mA
Permissible load / channel	max. ±20 mA	max. ±30 mA	max. ±20 mA
Pulse frequency	max. 300 kHz	max. 300 kHz	max. 300 kHz 5)
Signal level	HIGH min. 2.5 V LOW max. 0.5 V	min. +V – 3 V max. 2.5 V	min. +V – 2.0 V max. 0.5 V
Rising edge time t_r	max. 200 ns	max. 1 µs	max. 1 µs
Falling edge time t_f	max. 200 ns	max. 1 µs	max. 1 µs
Short circuit proof outputs 4)	yes	yes	yes
Reverse polarity protection of the power supply	no, 10 ... 30 V DC: yes	yes	no
UL approval	File 224618		
GL approval	Letter of Conformity No. 74130		
CE compliant acc. to	EMC guideline 2004/108/EC		
RoHS compliant acc. to	guideline 2002/95/EC		

1) During the run-in-phase of approx. 2 hours, reduce the limits for working temperature_{max} or speed max by 1/3.

2) Depending on shaft diameter

3) With connector: -40°C [-40°F], securely installed: -30°C [-22°F], flexibly installed: -20°C [-4°F]

4) If supply voltage correctly applied

5) Max. recommended cable length 30 m [98.43']

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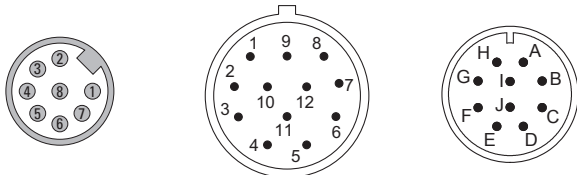
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Terminal assignment

Output circuit	Type of connection	Cable (isolate unused wires individually before initial start-up)											
1 ... D	1	Signal:	0 V	+V	0 Vsens	+Vsens	A	\bar{A}	B	\bar{B}	0	$\bar{0}$	\perp
		Cable colour:	WH	BN	GY PK	RD BU	GN	YE	GY	PK	BU	RD	shield
		M23 connector, 12-pin											
1 ... D	2	Signal:	0 V	+V	0 Vsens	+Vsens	A	\bar{A}	B	\bar{B}	0	$\bar{0}$	\perp
		Pin:	10	12	11	2	5	6	8	1	3	4	PH ¹⁾
		M12 connector, 8-pin											
1 ... D	E	Signal:	0 V	+V	0 Vsens	+Vsens	A	\bar{A}	B	\bar{B}	0	$\bar{0}$	\perp
		Pin:	1	2			3	4	5	6	7	8	PH ¹⁾
		MIL connector, 10-pin											
1 ... D	D	Signal:	0 V	+V	0 Vsens	+Vsens	A	\bar{A}	B	\bar{B}	0	$\bar{0}$	\perp
		Pin:	F	D			A	G	B	H	C	I	J

- +V: Encoder power supply +V DC
- 0 V: Encoder power supply ground GND (0 V)
- 0 Vsens / +Vsens: Using the sensor outputs of the encoder, the voltage present can be measured and if necessary increased accordingly.
- A, \bar{A} : Incremental output channel A
- B, \bar{B} : Incremental output channel B
- 0, $\bar{0}$: Reference signal
- PH \perp : Plug connector housing (Shield)

Top view of mating side, male contact base



M12 connector, 8-pin M23 connector, 12-pin MIL connector, 10-pin

1) PH = Shield is attached to connector housing.

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Robust, optical

A02H (Hollow shaft)

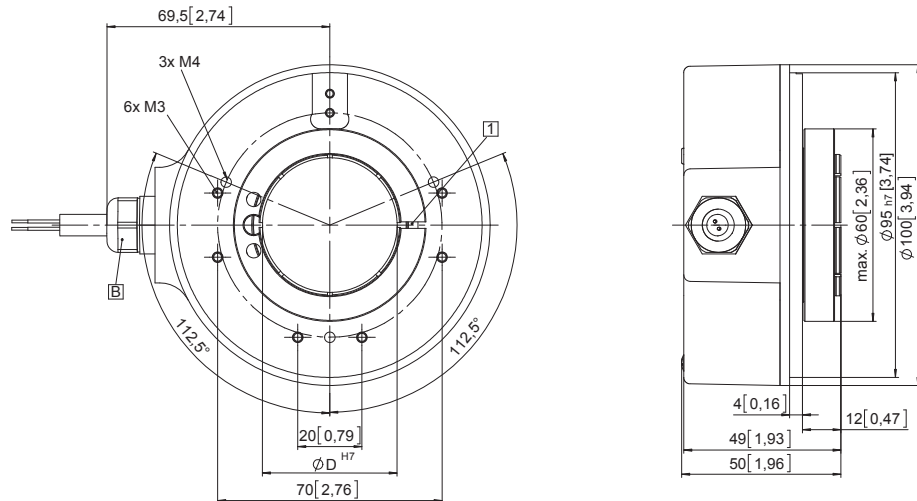
Push-Pull / RS422 / SinCos

Dimensions hollow shaft version

Dimensions in mm [inch]

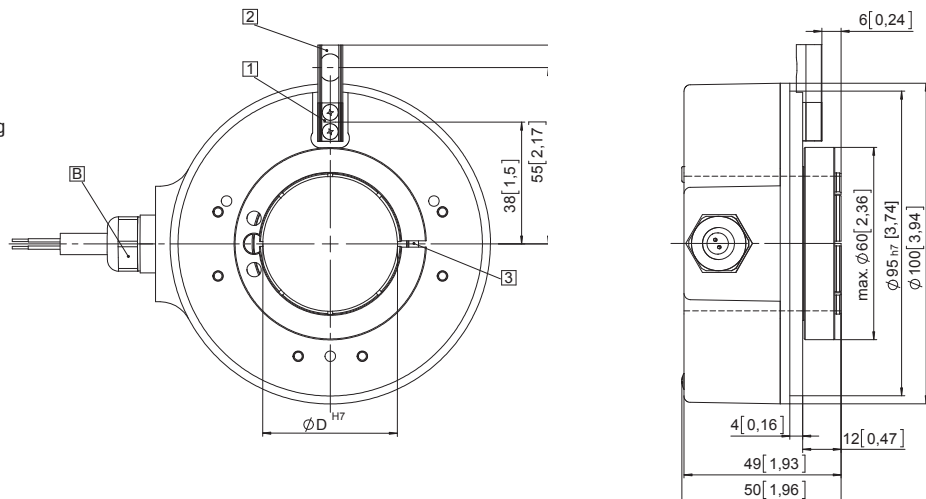
Flange without mounting aid Flange type 1

- 1 Recommended torque for the clamping ring 1.0 Nm
- 2 Cable version



Flange with spring element Flange type 2 and 3

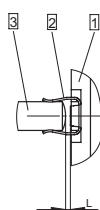
- 1 Spring element short (flange type 2)
- 2 Spring element long (flange type 3)
- 3 Recommended torque for the clamping ring
flange type 2: 1.0 Nm
flange type 3: 2.0 Nm
- 2 Cable version



Mounting using the spring element - short

When mounting the encoder, ensure that dim. L is larger than the maximum axial play of the drive in the direction of the arrow. Danger of mechanical seizure!

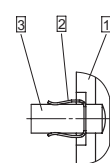
- 1 Flange
- 2 Spring element - short
- 3 Cylindrical pin



Mounting using the spring element - long

Cylindrical pin fed through the bore of the spring

- 1 Flange
- 2 Spring element - long
- 3 Cylindrical pin



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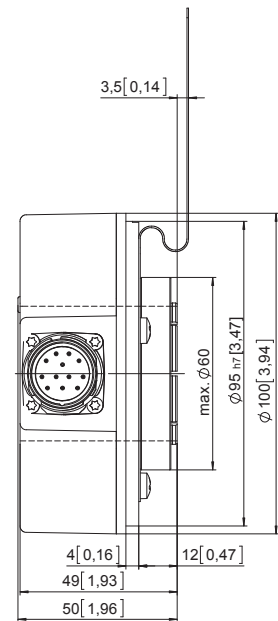
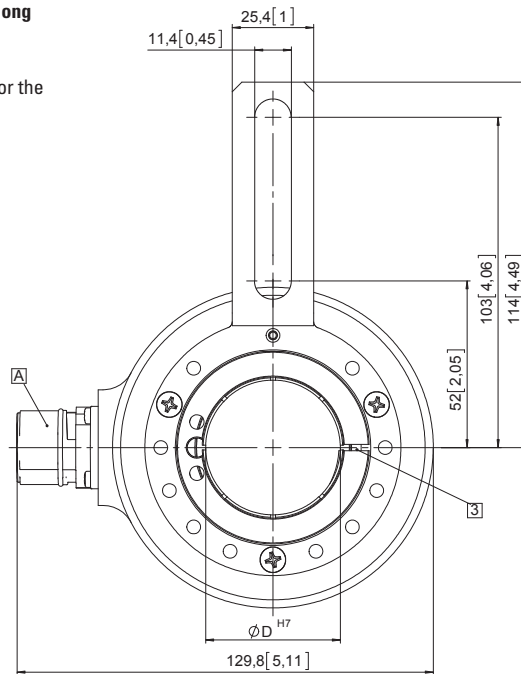
Dimensions hollow shaft version

Dimensions in mm [inch]

Flange with fastening arm long Flange type 5

③ Recommended torque for the clamping ring 2.0 Nm

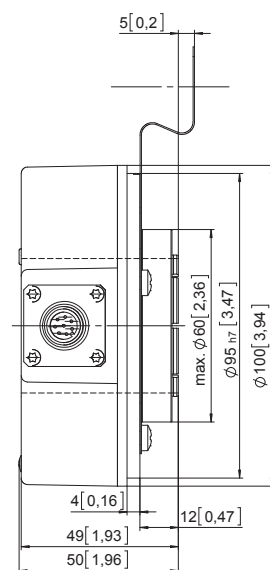
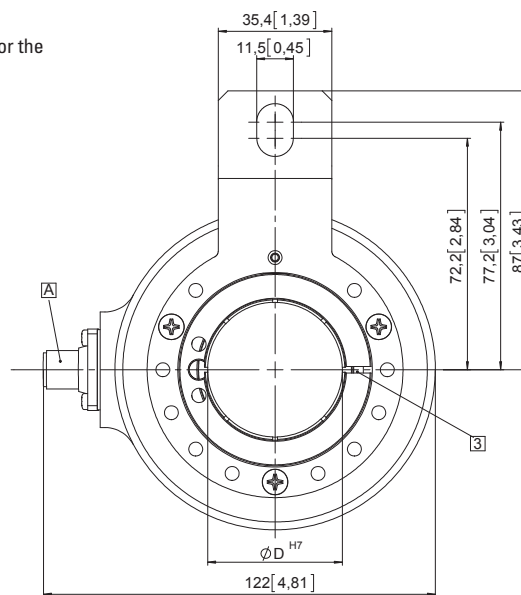
A Plug version



Flange with fastening arm short 4.5" Flange type 6

③ Recommended torque for the clamping ring 2.0 Nm

A Plug version



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