

GENUINE GRACO PARTS AND ACCESSORIES

238751 Repair Kit

For 10:1 Fire-Ball® 425 Pumps



Important Safety Instructions.

Refer to manual 308655 and read all warnings and instructions.

406344C

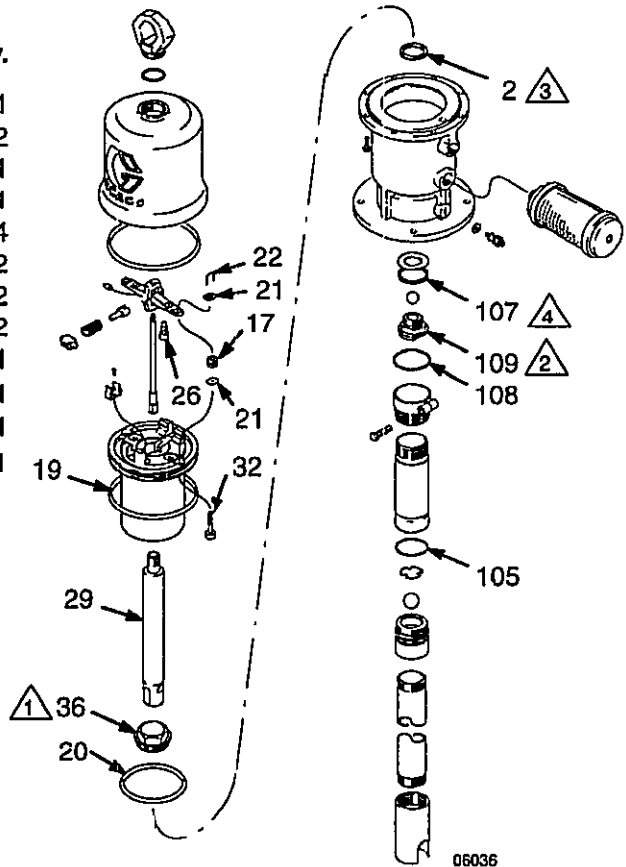
Ref No.	Part No.	Description	Qty.
2	110247	SEAL; polyurethane, nitrile	1
17	158367	GROMMET, lower valve	2
19	158378	PACKING, o-ring	1
20	158379	PACKING, o-ring	1
21	160261	NUT, valve	4
22	160618	WIRE, lock	2
26	170709	POPPET, exhaust valve	2
32	236079	POPPET, inlet valve	2
105	156633	PACKING, o-ring	1
107	113564	SEAL, block, vee	1
108	156641	PACKING, o-ring	1
	192109	TOOL, piston assembly (not shown)	1

⚠️ Torque throat bearing (36) at 30 to 40 ft-lb (41 to 54 N-m).

⚠️ Torque piston/valve seat (109) to displacement rod (29) at 45 to 55 ft-lb (61 to 75 N.m).

⚠️ Lips face down.

⚠️ Lips face up.



Graco Inc. P.O. Box 1441 Minneapolis, MN 55440-1441
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