

ProMix[®] 2KS/3KS Web Interfaces

313386E

ΕN

Installation and program setup instructions to allow communication between a PC and the ProMix[®] 2KS/3KS Electronic Proportioner, via an Ethernet. For professional use only. Not for use in explosive atmospheres.

Basic Web Interface (supplied with ProMix 2KS/3KS EasyKey software)

Advanced Web Interface Kit 15V337 (Accessory)

Important Safety Instructions Read all warnings and instructions in this manual and in your proportioning system manual. Save these instructions.



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Related Manuals

Component Manuals in English

Manual	Description
312775	ProMix 2KS Manual System Installation
312776	ProMix 2KS Manual System Operation
312777	ProMix 2KS Manual System Repair-Parts
312778	ProMix 2KS Automatic System Installation
312779	ProMix 2KS Automatic System Operation
312780	ProMix 2KS Automatic System Repair-Parts
313881	ProMix 3KS Installation (All Systems)
313882	ProMix 3KS Manual System Operation
313883	ProMix 3KS Repair-Parts (All Systems)
313885	ProMix 3KS Automatic System Operation
312781	Fluid Mix Manifold
312782	Dispense Valve
312783	Color Change Valve Stacks
312787	Color Change Module Kit
312784	Gun Flush Box Kits
310745	Gun Air Shutoff Kit
312786	Dump Valve and Third Purge Valve Kits
312785	Network Communication Kits
308778	G3000/G3000HR/G250/G250HR Flow Meter
310696	Coriolis Flow Meter
313212	Gun Flush Box Integration Kit
313290	Floor Stand Kit

Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclama tion point symbol alerts you to a general warning and the hazard symbol refers to procedure-specific risk. Refer back to these warnings. Additional, product-specific warnings may be found throughout the body of this manual where applicable.

WARNING



EQUIPMENT MISUSE HAZARD

Misuse can cause death or serious injury.

- Do not operate the unit when fatigued or under the influence of drugs or alcohol.
- Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See **Technical Data** in all equipment manuals.
- Use fluids and solvents that are compatible with equipment wetted parts. See **Technical Data** in all
 equipment manuals. Read fluid and solvent manufacturer's warnings. For complete information
 about your material, request MSDS forms from distributor or retailer.
- Check equipment daily. Repair or replace worn or damaged parts immediately with genuine manufacturer's replacement parts only.
- Do not alter or modify equipment.
- Use equipment only for its intended purpose. Call your distributor for information.
- Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces.
- Do not kink or over bend hoses or use hoses to pull equipment.
- Keep children and animals away from work area.
- Comply with all applicable safety regulations.



ELECTRIC SHOCK HAZARD

Improper grounding, setup, or usage of the system can cause electric shock.

- Turn off and disconnect power at main switch before disconnecting any cables and before servicing equipment.
- Connect only to grounded power source.
- All electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.

ProMix 2KS/3KS Basic Web Interface (BWI)

Installation

- Before connecting your computer to the EasyKey, verify you have the most up to date ProMix Applica tion Interface software.
 - The application interface software can be down loaded from Graco's Advanced Web Interface's (AWI) software page. See Fig. 1.

NOTE: Screen views in this manual are shown using Microsoft Windows 7.



Fig. 1: Graco Advanced Web Interface (AWI) Software Files Download Page

b. Open the zip file and extract the application.

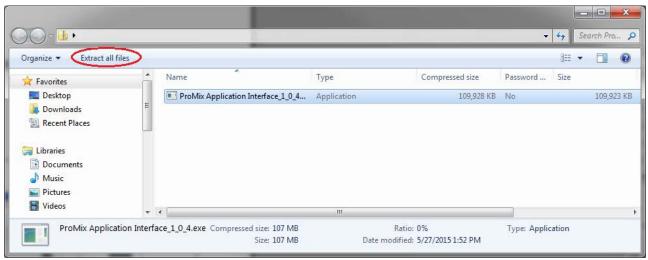


Fig. 2: ProMix Application Interface Zip File

c. Run the exe. This will start up an installation wizard.

Follow all steps until the installation is complete.



Fig. 3: ProMix Setup Wizard

Pay attention to where the files are installed. The default location is the following file path:

C:\Program Files (x86)\Graco\ProMix Applica tion Interface

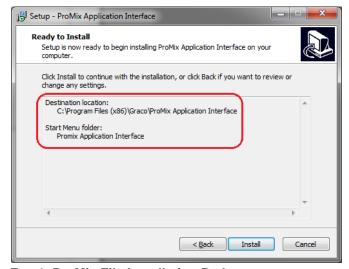
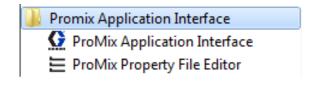


Fig. 4: ProMix File Installation Path

d. Check your Start Menu for the "Promix Applica tion Interface" folder.



NOTE: If the folder and files are not present, fol low the destination location from the installation screen to find the files.

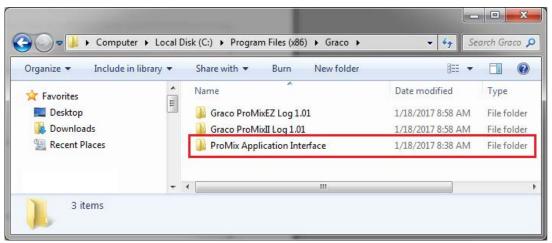


Fig. 5: ProMix Application Interface Folder

Open the ProMixClient folder.

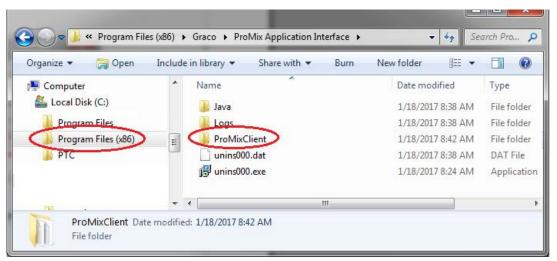


Fig. 6: ProMix Client Folder Location

Here you will find the application software.

 After installing the ProMix Application Interface con nect the computer directly to the EasyKey, using the 15G869 CAT5 Ethernet crossover cable supplied with the EasyKey. See Fig. 7.

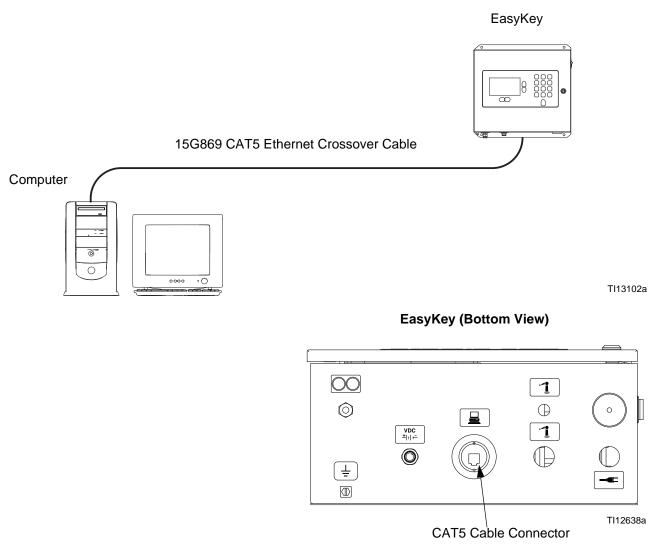


FIG. 7. ProMix 2KS/3KS Basic Web Interface Connection

- 3. Before running the ProMix Application Interface software you must manually assign an IP address to your computer:
 - a. On your computer, click the Start button to open the menu, then click on Control Panel.
 - b. Open Control Panel and select the Network and Sharing Center.

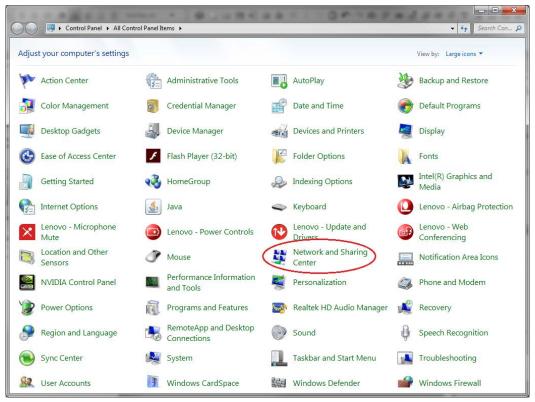


Fig. 8: PC Control Panel

c. Click on change adapter settings.

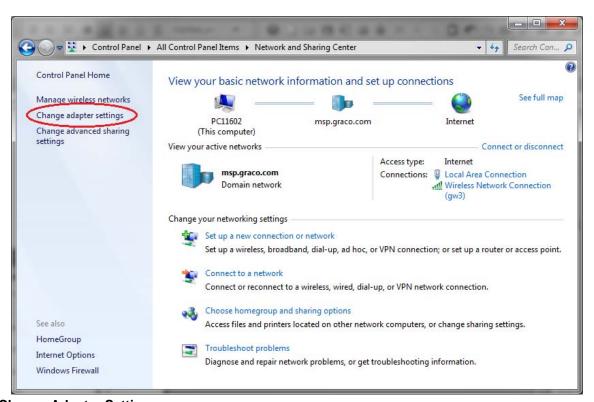
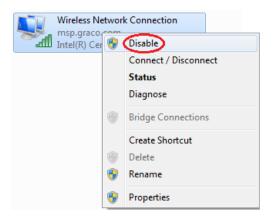


Fig. 9: Change Adapter Settings

d. If you have a wireless adapter on the computer, right click and disable the adapter. This is to prevent the computer from trying to find the Pro Mix 2KS on the wireless network instead of the local area network.



e. Double click the Local Area Connection.

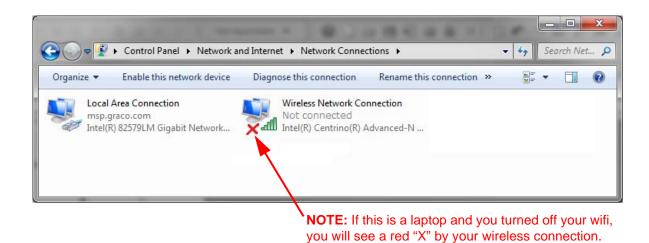
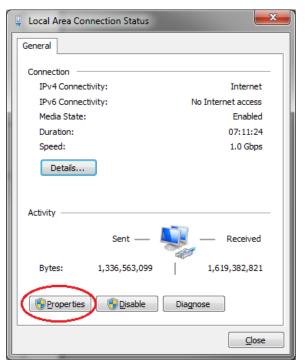


Fig. 10: Network Connections

 Select Properties, then Internet Protocol Ver sion 4 (TCP/Pv4). Then click Properties.



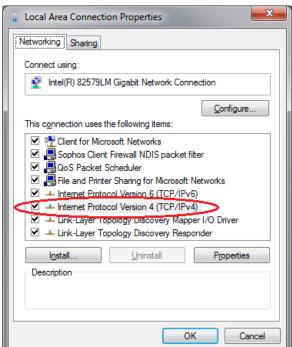


Fig. 11: Local Area Connection Properties

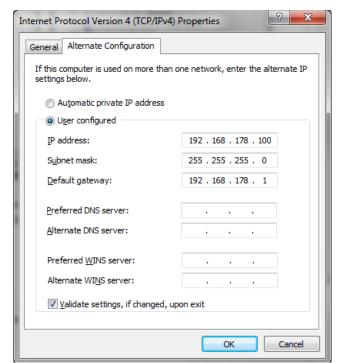
g. Select the Alternate Configuration tab, select User Configured, and enter the following data:

IP address: 192.168.178.100

Subnet Mask: 255.255.255.0

Default gateway: 192.168.178.1

NOTE: If the Alternate Configuration tab is not present apply these values to the General tab.



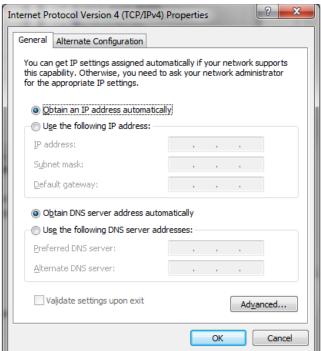


Fig. 12: Alternate Configuration and General Tabs

NOTE: To reconnect to the user network, change the setting back to "Obtain an IP Address Automatically."

- h. Click OK to accept the changes and close the Internet Protocol (TCP/IP) Properties window.
- Click Close to close the Local Area Connection window.
- j. Close the Network Connections window.
- 4. On the EasyKey, go to System Configuration Screen 5 and write down the IP number assigned to that EasyKey (1-99).

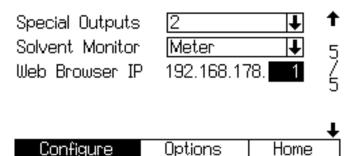
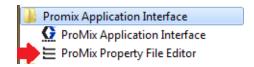


Fig. 13: System Configuration Screen 5

5. Select and run the PropertyEditor.exe



or

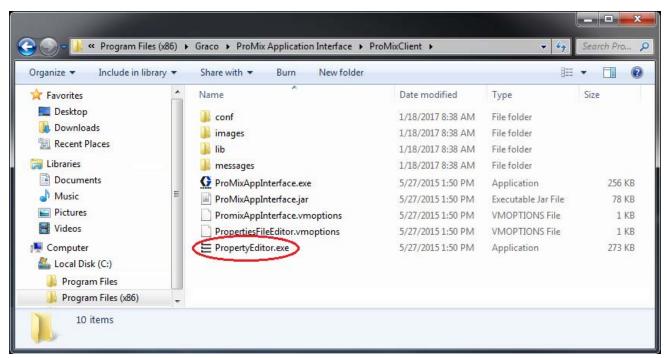


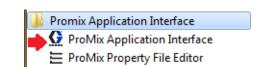
Fig. 14: ProMix Property Editor Icon

a. The Property Editor allows you to edit the IP address of the ProMix 2KS that you want to communicate with. Modify this address to match the address setup in step 3.



Fig. 15: Property Editor

 Open the ProMix Application Interface from the Start menu or open the file from Program files. See step 1d for more details.



7. Click on the Interface option and select the Local Area Connection that this program has been assigned to.



Fig. 16: Local Area Connection Properties

8. Then select the Connect button, and you should be connected to the ProMix 2KS, through the BWI.

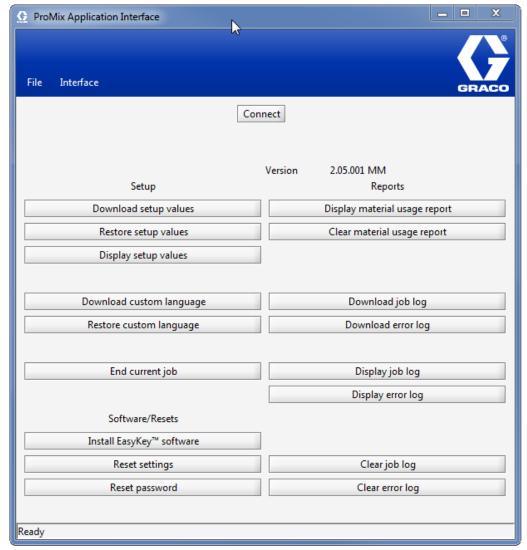


Fig. 17. Main BWI Screen

ProMix Application Navigation Screens

From the main BWI screen (see Fig. 17) the operator can select Setup, Software/Resets, or Reports.

NOTE: Before running the BWI program, check the EasyKey Status screen to ensure that the system is in Standby.

Setup

Download setup values - saves the ProMix 2KS/3KS configuration to the PC. This file can be opened and edited using Microsoft Excel, or used to set up multiple systems.

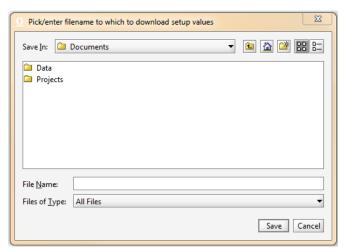


Fig. 18: Download Setup Values

Restore setup values - allows files to be uploaded and restored to the ProMix 2KS/3KS.

Display setup values - indicates what values are currently being used for the system. Allows the operator to verify that the right values are being used. See Fig. 19.

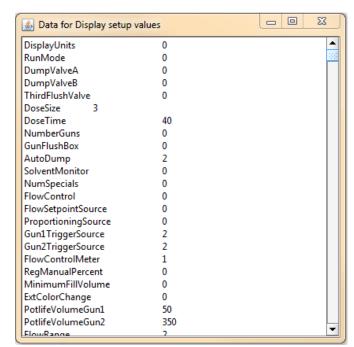


Fig. 19: Display Set Up

Download custom language - saves the current system language to the PC. See Fig. 20. This file is opened and a custom language added to the B column of the Excel file.

NOTE: Custom languages are limited to Ascii and Ascii extended characters and a maximum of 32 characters. Save the Excel file as a tab delineated file for uploading purposes.

Restore custom language - allows the custom language file to be uploaded to the ProMix 2KS/3KS.

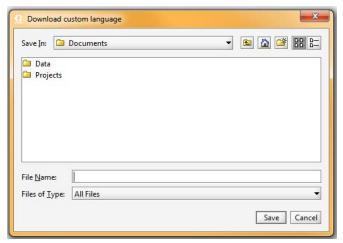


Fig. 20: Download Custom Language

End current job - ends a job and adds material to usage report. The screen will prompt for confirmation. See Fig. 21.



Fig. 21: End Current Job

Software/Resets

Install EasyKey software - installs firmware for the cur rent device (approximately 6 minutes). See Fig. 22.

NOTE: If using the Graco Gateway in your system, dis connect its cable from the EasyKey before updating the ProMix 2KS/3KS software.

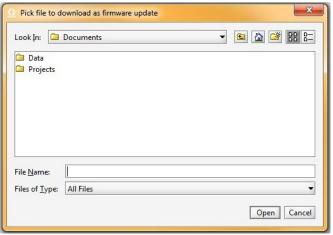


Fig. 22: Install EasyKey Software

Reset settings - places system back to factory default mode. The screen will prompt for confirmation. See Fig. 23.



Fig. 23: Reset Settings

Reset password - clears password if lost or forgotten. The screen will prompt for confirmation. See Fig. 24.



Fig. 24: Reset Password

Reports

NOTE: Display material usage report - shows the material sprayed from the ProMix 2KS/3KS. See Fig. 25.

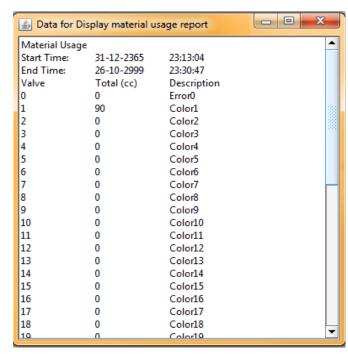


Fig. 25: Display Material Usage Report

Clear material usage report - deletes the material usage from the display.

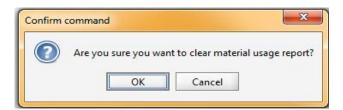


Fig. 26: Clear Material Usage Report

Download job log - downloads the job log to the PC.

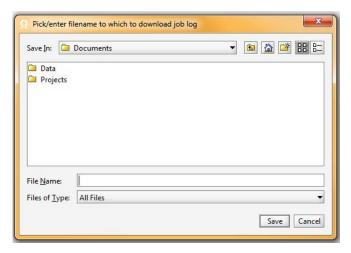


Fig. 27: Download Job Log

Download error log - downloads the error log to the PC.

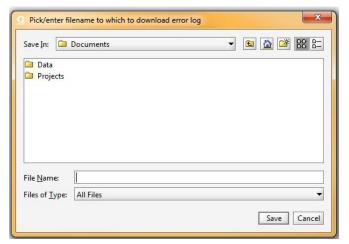


Fig. 28: Download Error Log

Display job log - displays the job number, date, time, recipe, ratio, target, volumes, grand totals, and any errors that occurred during the job. See Fig. 32.

Display error log - displays the number of alarms, date, time, recipe and what the error was. See Fig. 29.

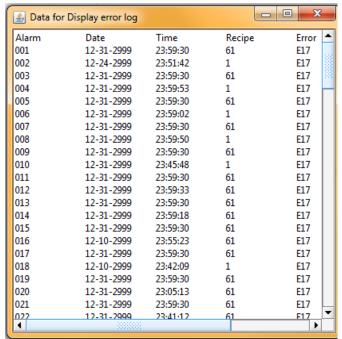


Fig. 29: Display Error Log

Clear job log - deletes the jobs from the display. The screen will prompt for confirmation. See Fig. 30.



Fig. 30: Clear Job Log

Clear error log - deletes the errors from the display. The screen will prompt for confirmation. See Fig. 31.



Fig. 31: Clear Error Log

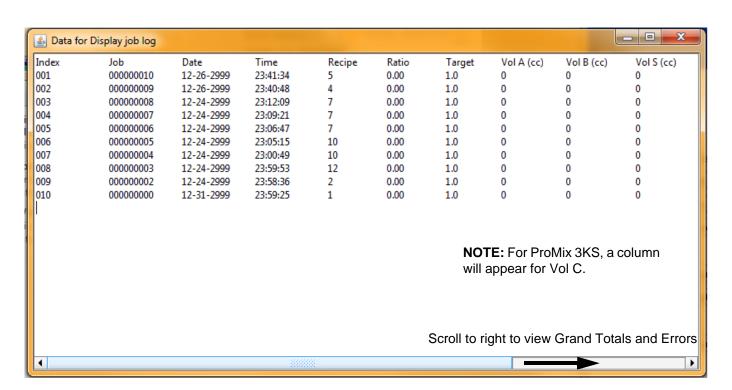


Fig. 32: Display Job Log

Install the Advanced Web Interface (AWI) Module

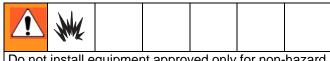
Overview

The Graco Advanced Web Interface (AWI) Accessory allows communication between multiple ProMix 2KS/3KS and a PC over an Ethernet, enabling users to monitor the ProMix 2KS/3KS, view and change system setup parameters, and create reports.

NOTE: Screen views in this manual are shown using Microsoft Windows XP.

Location

The AWI module may be installed in a local ProMix net work (see Fig. 35) or in a LAN network (see Fig. 36).



Do not install equipment approved only for non-hazard ous location in a hazardous area.

Install the module near the EasyKey, in a non-hazard ous area.

Mounting

- 1. See Dimensions, page 47.
- Ensure that the wall and mounting hardware are strong enough to support the weight of the equip ment, fluid, hoses, and stress caused during opera tion
- 3. Using the equipment as a template, mark the mounting holes on the wall at a convenient height for the operator and so equipment is easily accessible for maintenance.
- 4. Drill mounting holes in the wall. Install anchors as needed.
- 5. Bolt equipment securely.

Connect Module to EasyKey and PC

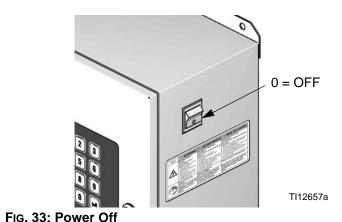
NOTICE

To avoid damaging circuit board when servicing, wear grounding strap on wrist and ground appropriately.

Shut off ProMix 2KS/3KS power (0 position). Fig.
 Also shut off power at main circuit breaker.

- Run a CAT5 cable from the EasyKey connector through the grommet and connect it to any port in the AWI module. Connect another CAT5 cable from the AWI module to the PC. See Fig. 34.
- 3. Plug in the module power cord.

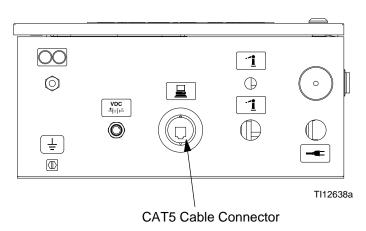
NOTE: Multiple AWI server hubs can be connected to the AWI master module in series. See Fig. 35. Order Part No. 15V336 Hub, see page 45.



EasyKey (Bottom View)

Advanced Web Interface Module

Connect CAT5 Cables to any ports on module



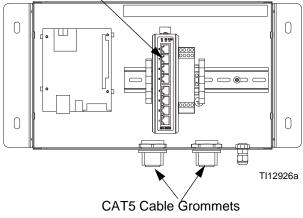
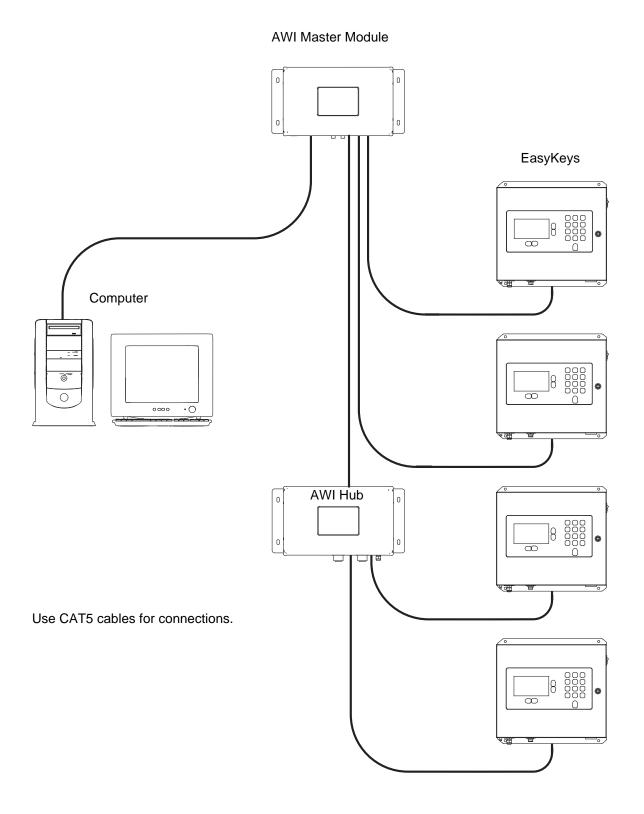


Fig. 34: EasyKey and Module Cable Connection Points



TI13065a

Fig. 35: ProMix Network Typical Installation

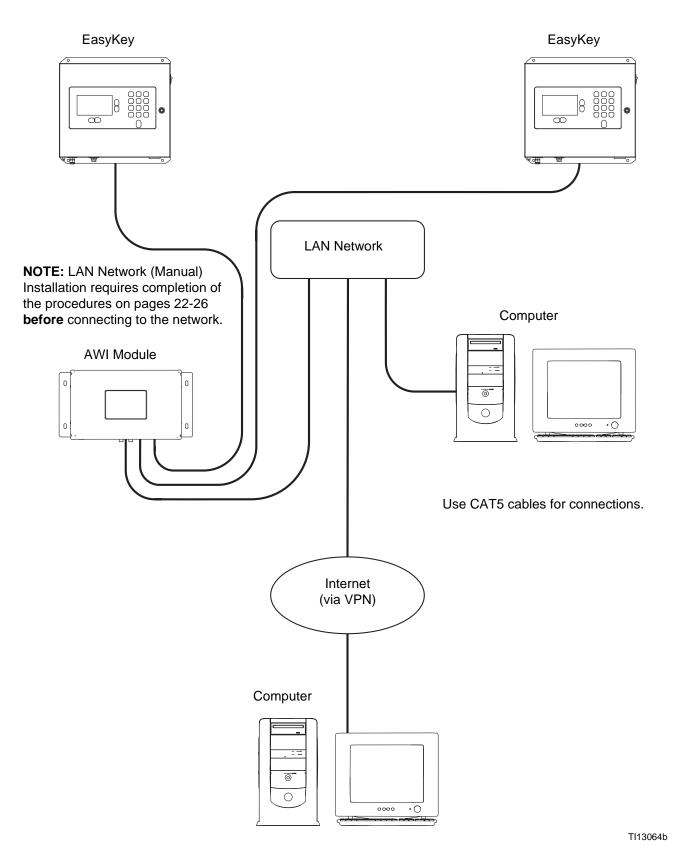


Fig. 36: LAN Network (Manual) Typical Installation

Computer Configuration

Set up an Automatic IP Address

See Fig. 37. On your computer, go to Control Panel>Network Connections>Local Area Connection>Properties>Internet Protocol (TCP/IP). Verify that "Obtain an IP address automatically" is selected in the TCP/IP Properties window. If not, set it as shown. Click OK and close out of the Control Panel.

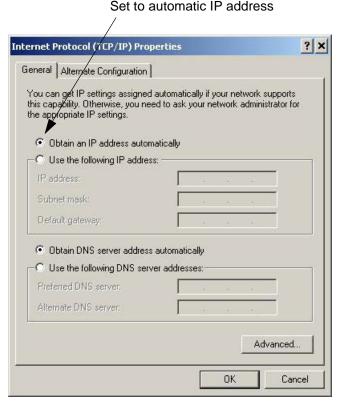


Fig. 37. Set Automatic IP Address

System Initialization

NOTE: System initialization must be done by an admin istrator. This process is only required when the system is first started.

NOTE: Verify that the wireless connection is turned off (disabled) before performing step 1.

- Open a browser. Firefox 3.0 or above is preferred. Microsoft Internet Explorer 6.0 or above is also acceptable.
- Applies to Firefox only: To operate in a ProMix 2KS/3KS network with Firefox, you must turn off the Proxy setting on your browser. In your Firefox browser, go to Tools>Options>Advanced>Network tab>Connection Settings. Click "No proxy." See Fig. 38.

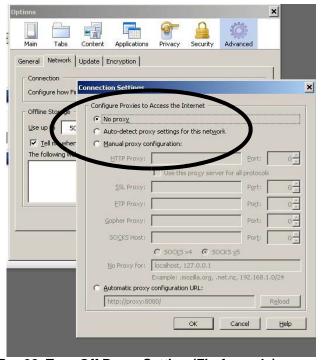


Fig. 38. Turn Off Proxy Setting (Firefox only)

Type http://gracoawi: in the browser address bar, and press Enter.

4. The Welcome screen will appear. See Fig. 39. Click Next.



Fig. 39. System Initialization Step 1

5. The Security screen will appear. See Fig. 40. The administrator must fill in all fields. Click Next.



Fig. 40. System Initialization Step 2

6. Initialization is complete. See Fig. 41. Click Finish.



Fig. 41. System Initialization Step 3

The Login screen will appear. See Fig. 42. Type in the login name and password you entered in step 5. Click Sign in. The Network screen will appear. See page 27.



Fig. 42. Login Screen

Password Recovery

 If you type in the wrong password, sign in will be blocked. See Fig. 43. Click on the block icon to initiate the password recovery sequence.

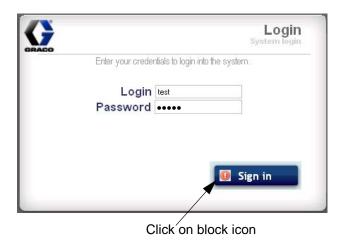


Fig. 43. Sign in Blocked

2. See Fig. 44. The system will prompt you for your login name. Type in the name you entered in step 5 on page 23, then click Next.



Fig. 44. Password Recovery Step 1

The system will then ask the secret question you entered in step 5. Type in the answer, then click Next.



Fig. 45. Password Recovery Step 2

4. If the answer matches the one entered in step 5, the system will prompt you for a new password. Enter the new password twice, then click Next. The sys tem will return to the Login screen, Fig. 42.



Fig. 46. Password Recovery Step 3

Set the Network Configuration

ProMix 2KS/3KS Network Configuration

In a ProMix 2KS/3KS network, the AWI module is connected to an EasyKey and a personal computer. Up to 100 EasyKeys may be connected in the network. See Fig. 35.

To select a ProMix 2KS/3KS network, go to the Settings tab and select ProMix network. See Fig. 47.

Click Save.

Turn off the Proxy setting (Firefox only). See page 22.

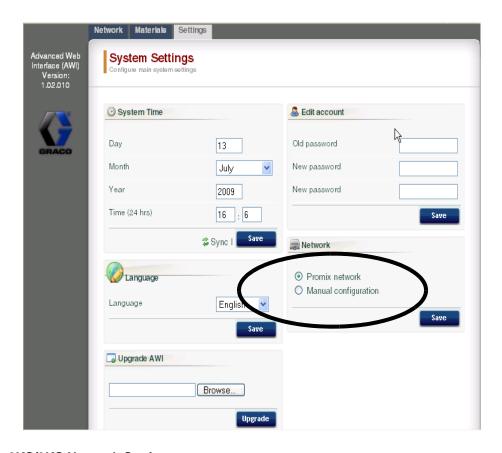


Fig. 47. ProMix 2KS/3KS Network Setting

LAN Network (Manual) Configuration

See Fig. 36. A LAN network (manual) configuration enables you to work through a local network. Up to 100 EasyKeys may be connected in the network. The EasyKeys and AWI Module **must** be on the same sub network. The EasyKeys can be connected to any LAN drop.

NOTE: To change to a LAN (manual) configuration, you must first connect to the AWI via the ProMix 2KS/3KS network. See pages 22-23 for instructions and Fig. 35 for cable connections.

To select a LAN (manual) configuration, go to the Set tings tab and select Manual configuration. You will be required to enter IP, gateway, and Netmask addresses. Contact your IS system administrator for assistance. See Fig. 48.

NOTE: Use a new IP address to access the AWI; this replaces gracoawi (for LAN network systems only).

NOTE: Once Save is clicked, the AWI will disconnect the user computer. Reconnect the AWI and computer as shown in Fig. 36. Reconfigure the user computer to match the new LAN configuration. You can then login to the AWI using the newly assigned IP address.

Click Save to apply the change.

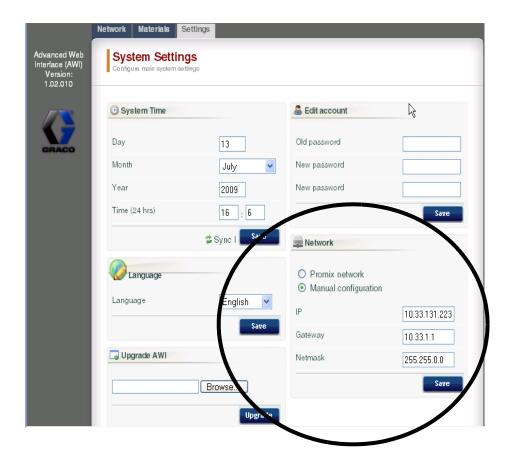


Fig. 48. LAN Network Setting

AWI Screens

This section describes how to use the AWI screens to access and make changes to system settings and recipes. For complete information about these settings and their effects, see the Setup section in the system operation manual.

Network Tab

Use the Network tab to select the desired EasyKey. See Fig. 49.

Each EasyKey must have a unique name and IP address. See the Configuration Screen in Fig. 56 to set the Station name (1-99).

Click on the desired EasyKey to access the setup screens for that device.

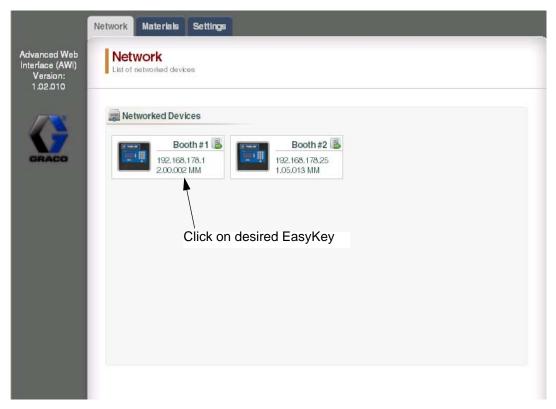


Fig. 49. Network Tab

Materials Tab

Use the Materials tab to enter information on Volatile Components (VOC) and Hazardous Air Pollutants (HAP) for each material being used in your system, for material reporting. This information, and the manufac turer's part no., are available on the MSDS sheet pro vided by the material manufacturer. See Fig. 50.

VOC values may be set at Lbs/Gal or Gram/Liter as desired, using the pulldown menu.

To add a new material, click the Plus button. Enter the values in the new data fields.

To delete a material, click the Minus Dutton.

To save your changes, click Save. A checkmark () will appear when the save is complete.

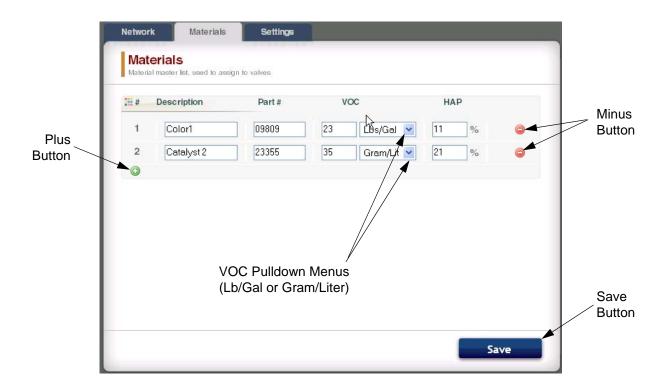


Fig. 50. Materials Tab

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Settings Tab

Use the Settings tab to configure the main system set tings (Time, Language, Upgrade AWI, and Edit Accounts).

NOTE: FIG. 51 shows the Settings screen when you log in as a user. FIG. 52 shows the Settings screen when you log in as a system administrator.

Set Time

To synchronize the time settings on all networked Pro Mix 2KS/3KS devices, click the Sync Sync button. The change will take place in approximately one minute.

Set Language

Set the desired language of the screen text, using the pulldown menu. Select English (default), Spanish, French, German, Italian, Dutch, Japanese (Kanji), Korean, and Chinese (Simplified).

Upgrade AWI Software

To upgrade AWI, first download the latest version of AWI software to your computer. Contact your Graco distributor for information.

Use the Browse Browse... button to locate the file on your computer. Highlight the filename.

Click on the Upgrade Upgrade button to start the upgrade.

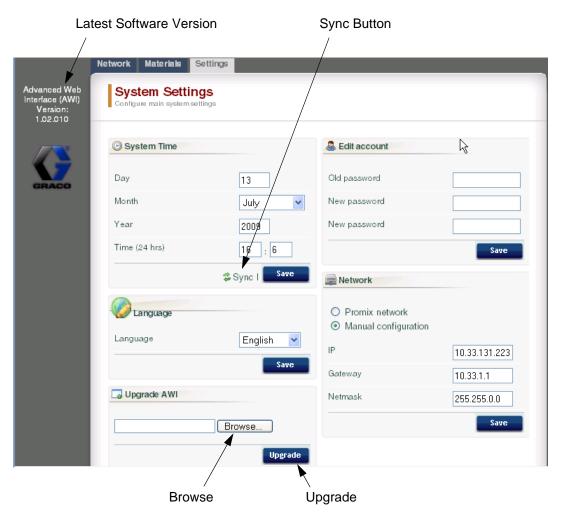


Fig. 51. System Settings Tab (User Screen Shown)

Edit Account Information

NOTE: Account information can only be entered by a system administrator. See Fig. 52.

- To add a new account, click the Add User ton. Enter the information in the data fields. Click
 A checkmark (✓)will appear in the top right corner when the save is complete.
- To edit an existing account, click the Edit User button. Enter the information in the data fields. Click
 Save . A checkmark (✓) will appear the top right corner when the save is complete.
- To delete an existing account, click the Delete User
 button.

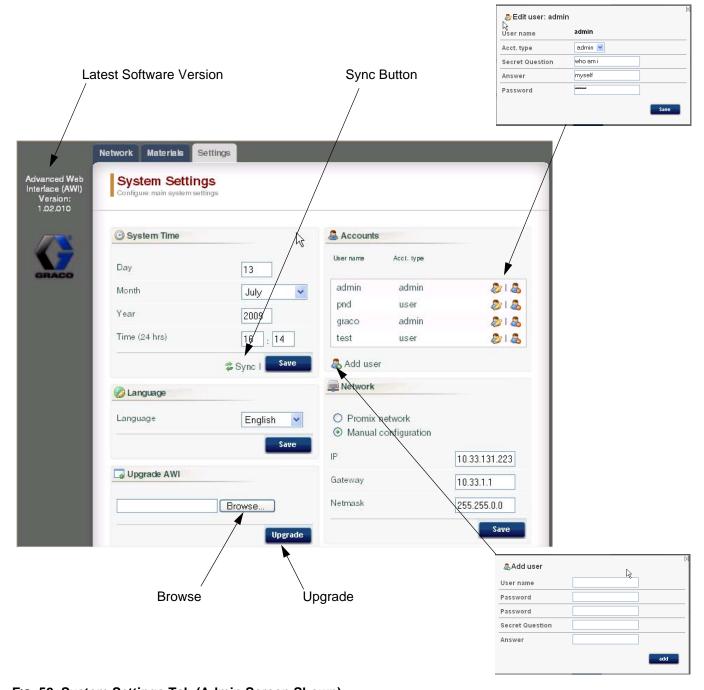


Fig. 52. System Settings Tab (Admin Screen Shown)

System Setup Screens

To view the system setup screens, go to the Network tab and click on the desired EasyKey to access the setup screens for that device. See Fig. 53.

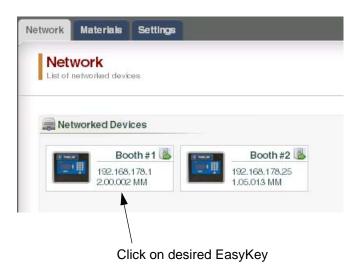


Fig. 53. Open Device

Monitor Tab

Select the Monitor tab to view data from the EasyKey Status screen, in real time. See Fig. 54.

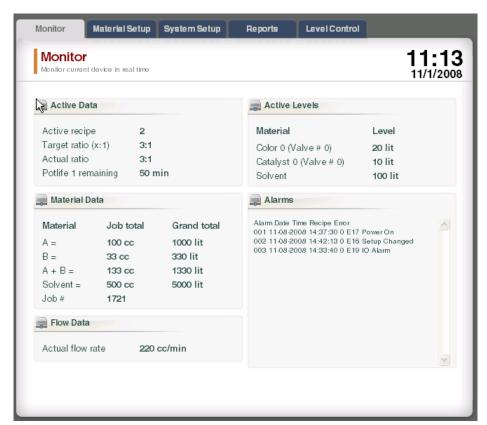


Fig. 54. Monitor Tab

Material Setup Tab

Go to the Material Setup tab to assign a catalyst, color, reducer (on 3KS) and flush material for the valves of the active device, using the pulldown menus. For 2KS, each device may include up to 30 color valves, 4 catalyst valves, and solvent flush valves. For 3KS, each device may include up to 25 color valves, 4 catalyst valves, 4 reducer valves, and solvent flush valves. The materials listed in each pulldown menu were established under the **Materials Tab** on page 28. See Fig. 55.

To save your changes, click **Save**. A checkmark (/) will appear when the save is complete.

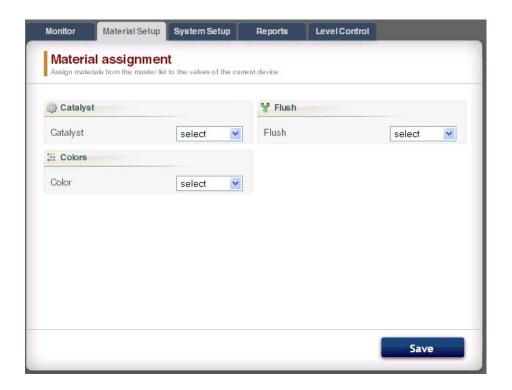


Fig. 55. Material Setup Tab

System Setup Tab

The Setup tab has three editable screens:

- The Configuration screen corresponds to the Sys tem Configuration screens of the EasyKey. See Fig. 56. For complete information about these settings and their effects, see the Setup section in the sys tem operation manual.
- The Advanced screen corresponds to the Advanced Setup screens of the EasyKey. See Fig. 57. For complete information about these settings and their effects, see the Setup section in the sys tem operation manual.
- The Recipe screen corresponds to the Recipe Setup screens of the EasyKey. See Fig. 58. For complete information about these settings and their effects, see the Setup section in the system opera tion manual.

Use the arrow buttons 1 to view the pre vious or the next recipe, or enter the recipe number and press Enter.

Click on the Chart button **Chart** to create a timing chart of the active recipe. See Fig. 59.

To save your changes, click Save. . A checkmark () will appear when the save is complete.

NOTE: Changes made on the EasyKey screen before clicking Save will be overwritten by the AWI data.

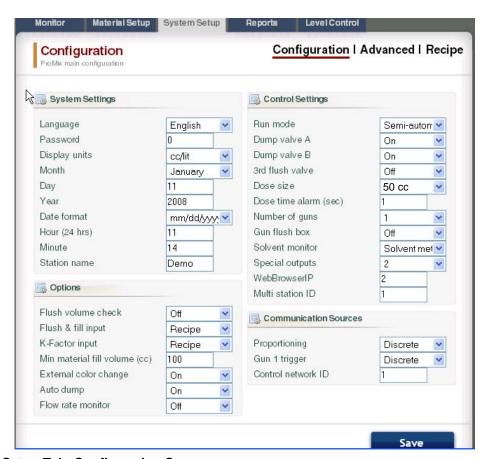


Fig. 56. System Setup Tab, Configuration Screen

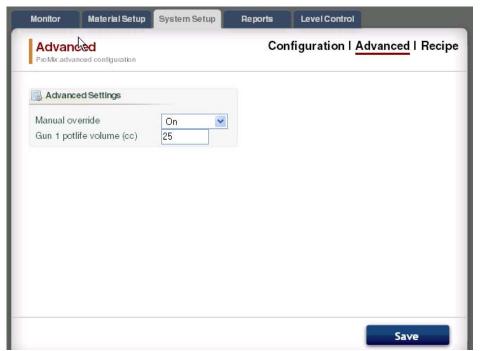


Fig. 57. System Setup Tab, Advanced Screen

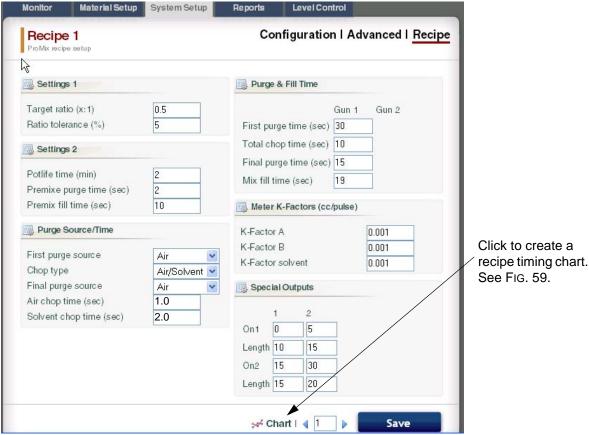


Fig. 58. System Setup Tab, Recipe Screen

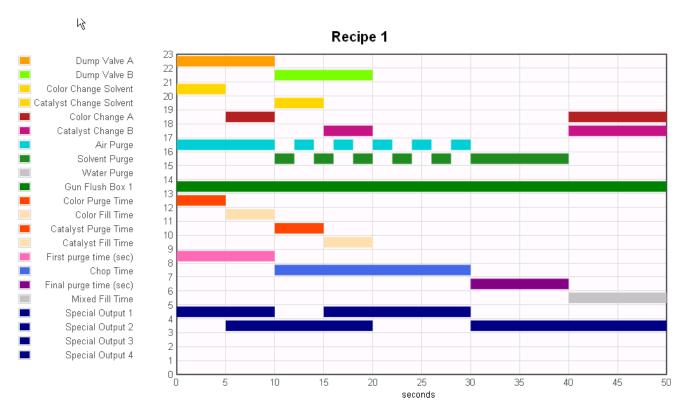


Fig. 59. Sample Recipe Timing Chart

Reports Tab

The Reports tab enables you to produce three reports:

- Material Report
- Job Report
- Alarm Report

Select which of the three reports you want to create.

- CSV (can be imported into Microsoft Excel).
- TXT (straight text).

Click the Create button ate the report.



Material Report

See Fig. 60. The Material Report compiles VOC and HAP data for all recipes and jobs using a material, and the total amount of material used. The material must be assigned to a valve to be included in the report (see page 33).

Click the Reset button Reset to begin a new report cycle (usually monthly).

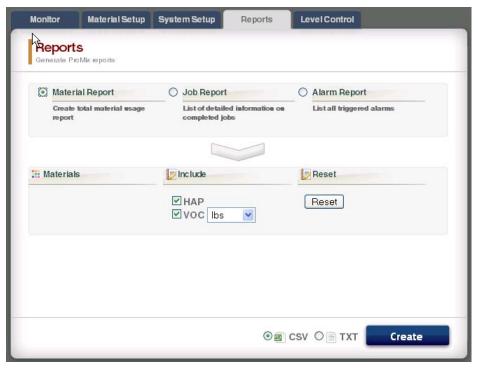


Fig. 60. Material Report Screen

Job Report

See Fig. 61. The Job Report provides detailed information on all completed jobs within a designated time period.

Select the information desired by clicking on the box to the left of each parameter.

Set the time frame by using the Calendar buttons 🗾 to the right of each date box.

NOTE: The dates use the day/month/year format.

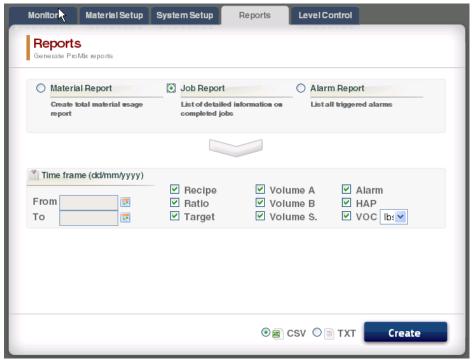


Fig. 61. Job Report Screen

Alarm Report

See Fig. 62. The Alarm Report lists all alarms triggered within a designated time period.

Set the time frame by using the Calendar buttons 🖪 to the right of each date box.

NOTE: The dates use the day/month/year format.

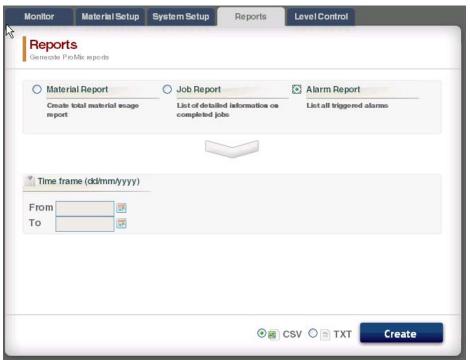


Fig. 62. Alarm Report Screen

Level Control Tab

See Fig. 63. The Level Control Tab allows you to input the supply tank volume of the materials and the level at which an alarm should be triggered.

The alarm function may be turned on or off for each material valve.

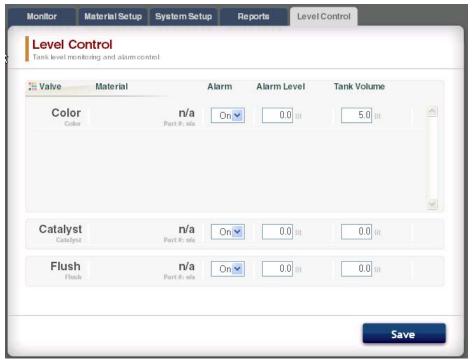


Fig. 63. Level Control Tab

Sidebar

See Fig. 64. The Sidebar relates to the EasyKey being monitored. It has four links to related screens:

Save - saves the current device configuration into a file.

- Restore restores configurations of the device from a file
- Copy (Sync Settings)- copies the configuration of this device into other devices.
- Install Firmware install firmware for the current device (approximately 5 minutes).

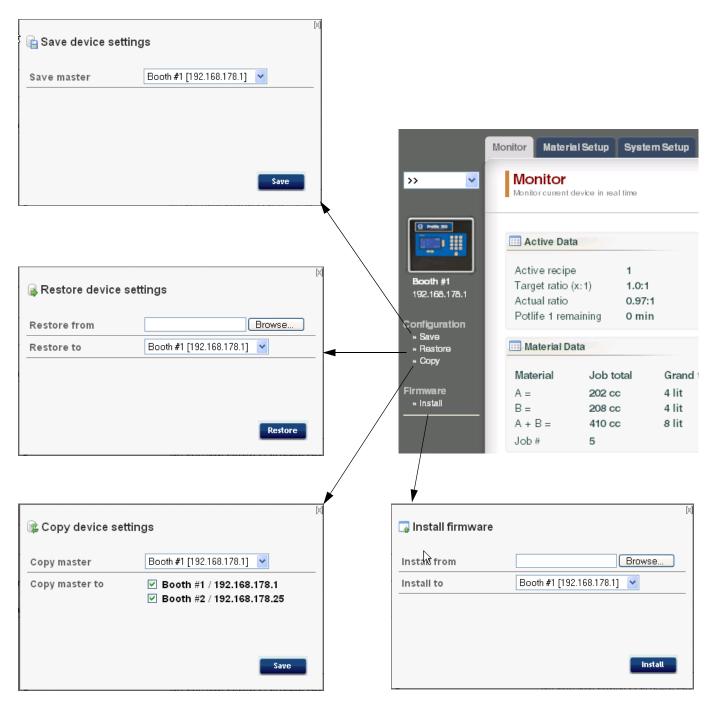
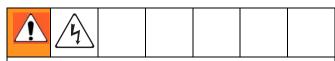


Fig. 64. Sidebar and Related Screens

Replace AWI Board



- To avoid electric shock, turn off EasyKey power before servicing.
- Shut off power at main circuit breaker.
- All electrical wiring must be done by a qualified electrician and comply with all local codes and reg ulations.
- Read Warnings, page 3.

NOTICE

To avoid damaging circuit board when servicing, wear Part No. 112190 grounding strap on wrist and ground appropriately.

- 1. Shut off ProMix 2KS/3KS power (0 position).
- 2. Shut off power at main circuit breaker.
- 3. Open the AWI module.
- 4. Disconnect the cable (15) and wires (17, 18) from the board (22). Fig. 65.
- 5. Remove the screws (21) and board (22).
- 6. Install the new board. Reconnect the cable (15) and wires (17, 18).

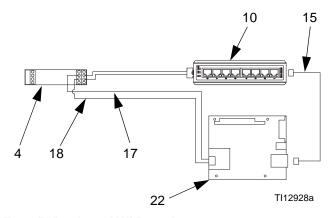
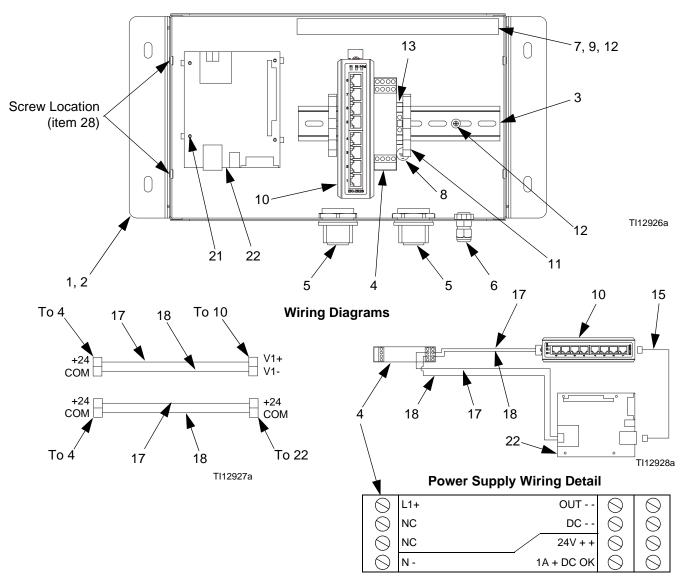


Fig. 65. Replace AWI Board

-	

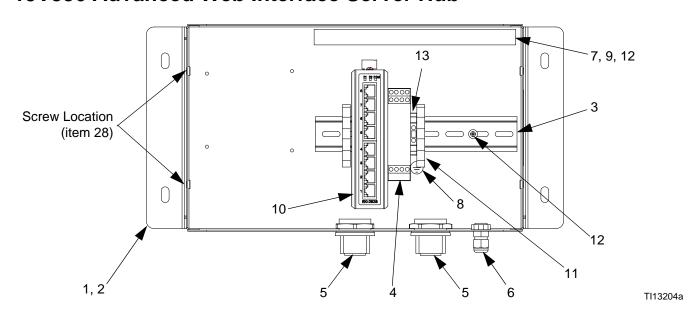
Parts

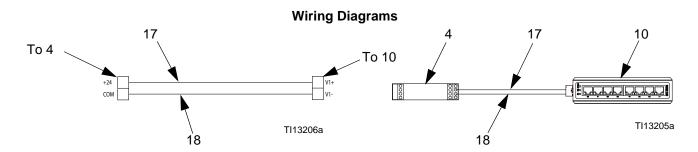
15V337 Advanced Web Interface Module



Ref.				Ref.				
No.	Part No.	Description	Qty	No.	Part No.	Description	Qty	
1	15V339	PANEL, back	1	12	103833	SCREW, machine	4	
2	15T752	COVER	1	13	112443	BLOCK, terminal, ground	1	
3	n/a	DIN RAIL	1	15	121994	CABLE, CAT5	1	
4	120369	POWER SUPPLY, 24 Vdc	1	17	n/a	WIRE, copper, 16 ga.; 9 in. (230 mm)	1	
5	15V345	GROMMET, cable entry	2	18	n/a	WIRE, copper, 16 ga; 9 in. (230 mm)	1	
6	111987	CONNECTOR, strain relief	1	21	15V340	STANDOFF, board	4	
7	n/a	WIREWAY	1	22	258355	BOARD, server	1	
8	186620	LABEL, ground	1	28	n/a	SCREW, machine, serrated	4	
9	n/a	COVER, wireway	1			hex-head		
10	15V342	SWITCH, ethernet	1	Parts labeled n/a are not available separately.				
11	120838	BLOCK, clamp end	2					

15V336 Advanced Web Interface Server Hub



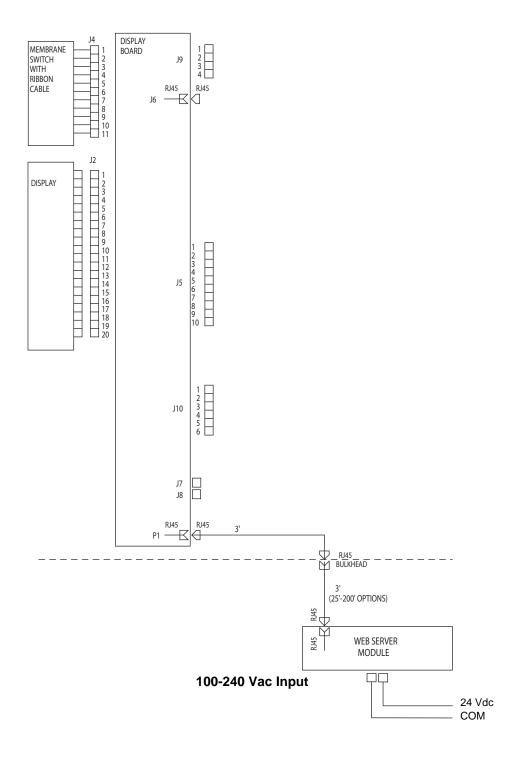


Ref. No.	Part No.	Description	Qty	Ref. No.	Part No.	Description	Qty
1	15V339	PANEL, back	1	10	15V342	SWITCH, ethernet	1
2	15T752	COVER	1	11	120838	BLOCK, clamp end	2
3	n/a	DIN RAIL	1	12	103833	SCREW, machine	4
4	120369	POWER SUPPLY, 24 Vdc	1	13	112443	BLOCK, terminal, ground	1
5	15V345	GROMMET, cable entry	2	17	n/a	WIRE, copper, 16 ga.; 9 in.	1
6	111987	CONNECTOR, strain relief	1			(230 mm)	
7	n/a	WIREWAY	1	18	n/a	WIRE, copper, 16 ga; 9 in.	1
8	186620	LABEL, ground	1			(230 mm)	
9	n/a	COVER, wireway	1	28	n/a	SCREW, machine, serrated hex-head	4

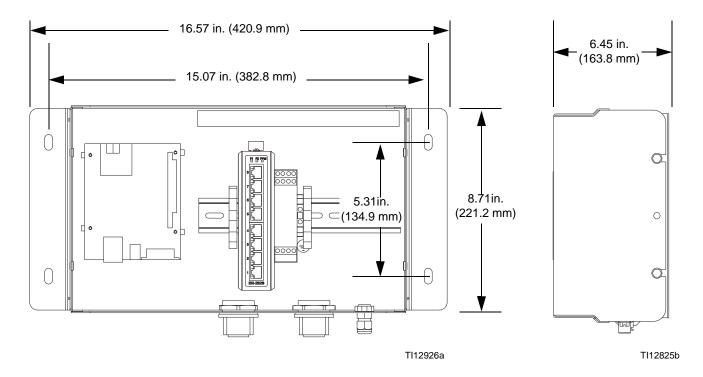
Parts labeled n/a are not available separately.

Electrical Schematic

Non-Hazardous Area



Dimensions



Graco Standard Warranty

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Original instructions. This manual contains English. MM 313386

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