Operation

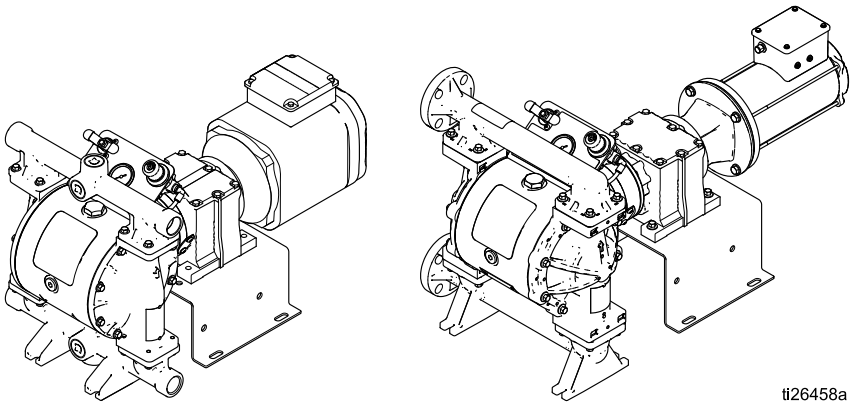
Husky™ 1050e
Electric-Operated Diaphragm Pump

334188N
EN

1-Inch pumps with electric drive for fluid transfer applications. For professional use only.

Important Safety Instructions
Read all warnings and instructions in this manual and in your Husky 1050e Repair/Parts manual. **Save these instructions.**

For maximum operating pressures, see the Performance Charts on pages 51–54.
See pages 6–7 for model information, including approvals.



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Related Manuals

Manual Number	Title
334189	Husky 1050E Electric Double Diaphragm Pump, Repair/Parts

Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual or on warning labels, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

WARNING

ELECTRIC SHOCK HAZARD

This equipment must be grounded. Improper grounding, setup, or usage of the system can cause electric shock.

- Turn off and remove power before disconnecting any cables and before servicing or installing equipment. For cart-mounted models, unplug the power cord. For all other units, disconnect power at the main switch.
- Connect only to grounded power source.
- All electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.
- Wait five minutes for capacitor discharge before opening equipment.
- For cart-mounted models, use only 3-wire extension cords.
- For cart-mounted models, ensure ground prongs are intact on any power and extension cords.
- For cart-mounted models, do not expose to rain. Store indoors.

FIRE AND EXPLOSION HAZARD

Flammable fumes, such as solvent and paint fumes, in **work area** can ignite or explode. Paint or solvent flowing through the equipment can cause static sparking. To help prevent fire and explosion:

- Use equipment only in well ventilated area.
- Eliminate all ignition sources; such as pilot lights, cigarettes, portable electric lamps, and plastic drop cloths (potential static arc).
- Ground all equipment in the work area. See **Grounding** instructions.
- Keep work area free of debris, including solvent, rags and gasoline.
- Do not plug or unplug power cords, or turn power or light switches on or off when flammable fumes are present.
- Use only grounded hoses.
- **Stop operation immediately** if static sparking occurs or you feel a shock. Do not use equipment until you identify and correct the problem.
- Keep a working fire extinguisher in the work area.

Static charge may build up on plastic parts during cleaning and could discharge and ignite flammable vapors. To help prevent fire and explosion:

- Clean plastic parts only in well ventilated area.
- Do not clean with a dry cloth.
- Do not operate electrostatic guns in equipment work area.

WARNING

PRESSURIZED EQUIPMENT HAZARD

Fluid from the equipment, leaks, or ruptured components can splash in the eyes or on skin and cause serious injury.

- Follow the **Pressure Relief Procedure** when you stop spraying/dispensing and before cleaning, checking, or servicing equipment.
- Tighten all fluid connections before operating the equipment.
- Check hoses, tubes, and couplings daily. Replace worn or damaged parts immediately.

EQUIPMENT MISUSE HAZARD

Misuse can cause death or serious injury.

- Do not operate the unit when fatigued or under the influence of drugs or alcohol.
- Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See **Technical Data** in all equipment manuals.
- Use fluids and solvents that are compatible with equipment wetted parts. See **Technical Data** in all equipment manuals. Read fluid and solvent manufacturer's warnings. For complete information about your material, request Safety Data Sheet (SDS) from distributor or retailer.
- Turn off all equipment and follow the **Pressure Relief Procedure** when equipment is not in use.
- Check equipment daily. Repair or replace worn or damaged parts immediately with genuine manufacturer's replacement parts only.
- Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards.
- Make sure all equipment is rated and approved for the environment in which you are using it.
- Use equipment only for its intended purpose. Call your distributor for information.
- Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces.
- Do not kink or over bend hoses or use hoses to pull equipment.
- Keep children and animals away from work area.
- Comply with all applicable safety regulations.

PRESSURIZED ALUMINUM PARTS HAZARD

Use of fluids that are incompatible with aluminum in pressurized equipment can cause serious chemical reaction and equipment rupture. Failure to follow this warning can result in death, serious injury, or property damage.

- Do not use 1,1,1-trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluids containing such solvents.
- Do not use chlorine bleach.
- Many other fluids may contain chemicals that can react with aluminum. Contact your material supplier for compatibility.

WARNING

THERMAL EXPANSION HAZARD

Fluids subjected to heat in confined spaces, including hoses, can create a rapid rise in pressure due to the thermal expansion. Over-pressurization can result in equipment rupture and serious injury.

- Open a valve to relieve the fluid expansion during heating.
- Replace hoses proactively at regular intervals based on your operating conditions.

PLASTIC PARTS CLEANING SOLVENT HAZARD

Many solvents can degrade plastic parts and cause them to fail, which could cause serious injury or property damage.

- Use only compatible water-based solvents to clean plastic structural or pressure-containing parts.
- See **Technical Data** in this and all other equipment instruction manuals. Read fluid and solvent manufacturer's Safety Data Sheet (SDS) and recommendations.

TOXIC FLUID OR FUMES HAZARD

Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled, or swallowed.

- Read Safety Data Sheet (SDS) to know the specific hazards of the fluids you are using.
- Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.

BURN HAZARD

Equipment surfaces and fluid that's heated can become very hot during operation. To avoid severe burns:

- Do not touch hot fluid or equipment.

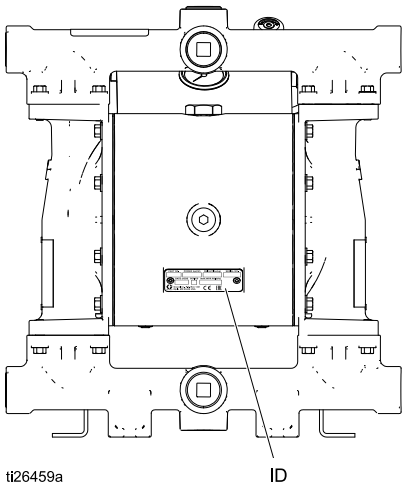
PERSONAL PROTECTIVE EQUIPMENT

Wear appropriate protective equipment when in the work area to help prevent serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns. This protective equipment includes but is not limited to:

- Protective eyewear, and hearing protection.
- Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturer.

Configuration Number Matrix

Check the identification plate (ID) for the Configuration Number of your pump. Use the following matrix to define the components of your pump.



Sample Configuration Number: 1050A-E,A04AA1SSBNBNPT

1050	A	E	A	04A	A1	SS	BN	BN	PT
Pump Model	Wetted Section Material	Drive	Center Section Material	Gear Box and Motor	Fluid Covers and Manifolds	Seats	Balls	Diaphragms	Manifold O-Rings

Pump	Wetted Section Material		Drive Type		Center Section Material		Motor and Gearbox	
1050	A	Aluminum	E	Electric	A	Aluminum	04A	Standard AC Induction Motor with Gearbox
	C	Conductive Polypropylene			S	Stainless Steel	04B	Brushless DC Motor
	F	PVDF					04C	AC Induction Motor, ATEX✦
	H	Hastelloy					04D	Explosionproof AC Induction Motor ★
	P	Polypropylene					04E	NEMA 56 C Gearbox ✚
	S	Stainless Steel					04F	IEC 90 B5 Flange Gearbox ✚
							05A	Standard AC Induction Motor with Compressor (120V)
							05B	Brushless DC Motor with Compressor (120V)
							06A	Standard AC Induction Motor with Compressor (240V)
							06B	Brushless DC Motor with Compressor (240V)

Fluid Covers and Manifolds		Seat Material		Ball Material		Diaphragm Material		Manifold O-Rings	
A1	Aluminum, npt	AC	Acetal	AC	Acetal	BN	Buna-N	– –	Models with BN, FK, or TP seats do not use o-rings
A2	Aluminum, bsp	AL	Aluminum	BN	Buna-N	CO	Polychloroprene Overmold		
C1	Conductive polypropylene, center flange	BN	Buna-N	CR	Polychloro-prene Standard	FK	FKM Fluoroelastomer	PT	PTFE
C2	Conductive polypropylene, end flange	FK	FKM Fluoroe-lastomer	CW	Polychloro-prene Weighted	GE	Geolast		
F1	PVDF, center flange	GE	Geolast	FK	FKM Fluoroe-lastomer	PO	PTFE/EPDM Overmold		
F2	PVDF, end flange	PP	Polypropylene	GE	Geolast	PT	PTFE/EPDM 2–Piece		
H1	Hastelloy, npt	PV	PVDF	PT	PTFE	PS	PTFE/Santo-prene 2–Piece		
H2	Hastelloy, bsp	SP	Santoprene	SP	Santoprene	SP	Santoprene		
P1	Polypropylene, center flange	SS	316 Stainless Steel	SS	316 Stainless Steel	TP	TPE		
P2	Polypropylene, end flange	TP	TPE	TP	TPE				
S1	Stainless steel, npt								
S2	Stainless steel, bsp								

Approvals	
✦ Aluminum, conductive polypropylene, hastelloy, and stainless steel pumps with code 04C are certified to:	Ex II 2 G ck Ex d IIB T3 Gb
✚ Aluminum, conductive polypropylene, hastelloy, and stainless steel pumps with code 04E or 04F are certified to:	Ex II 2 G ck IIB T3 Gb
★ Motors coded 04D are certified to:	UL LISTED CSA® Class1, Zone 1, AEx d IIB T3 0°C<Ta<40°C
All Models (except 04D, 05A, and 05B) are certified to:	CE

Ordering Information

To Find Your Nearest Distributor

1. Visit www.graco.com.
2. Click on **Where to Buy** and use the **Distributor Locator**.

To Specify the Configuration of a New Pump

Please call your distributor.

OR

Use the **Online Diaphragm Pump Selector Tool at** www.graco.com. Go to the **Process Equipment Page**.

To Order Replacement Parts

Please call your distributor.

Overview

The Husky 1050e product line offers electric-powered diaphragm pumps in a wide range of models. Use the selector tool at www.graco.com to configure a pump to meet your needs. This section shows the basic structure of available models. Fluid section options are too numerous to include. The many manifold, seat, ball, and diaphragm options are available on a wide variety of these models.

Center Section	Motor Type	Controller	Gearbox	Compressor	Approval Options	Cart
Aluminum or Stainless Steel	AC	VFD — not included. VFD Kits 16K911 (240V) and 16K912 (480V) are available.	Yes, part of motor	Yes-120V	None	No*
				Yes-240V	CE	No*
				No		No*
			IEC	No	ATEX and CE	No*
			NEMA	No	Explosionproof	No*
	Brush-less DC	Graco Motor Control — included	NEMA	Yes-120V	None	Yes
				Yes-240V	CE	Yes
				No		No*
	None	None	NEMA	No	CE	No*
			IEC	No		No*

* Cart Mounting Kit 24Y543 is available.

Key Points:

- Pumps are available with an AC or Brushless DC (BLDC) motor, or with just a gearbox (for applications where a motor already is available).
- Graco recommends the use of a motor soft starter or a VFD (PN 16K911 or 16K912) in the electrical circuit for all installations. See the motor manufacturer's recommendations for proper installation when using either of these components. In all cases, make sure all products are installed in accordance with local codes and regulations.
- BLDC motors are controlled by the Graco Motor Control that is supplied with the pump.
- The standard AC motor (not ATEX or Explosionproof) and the BLDC motor are available in models without a compressor, with a 120V compressor, or with a 240V compressor.
- The BLDC motor is available in models that are cart mounted. Cart Mounting Kit 24Y543 is available for other models.

Installation

General Information

The Typical Installation shown is only a guide for selecting and installing system components. Contact your Graco distributor for assistance in planning a system to suit your needs. Always use Genuine Graco Parts and Accessories. Be sure all accessories are adequately sized and pressure rated to meet the system's requirements.

Reference letters in the text, for example (A), refer to the callouts in the figures.

NOTE: For outdoor applications, be sure to provide adequate protection from the elements.

Tighten Fasteners

Before mounting and using the pump for the first time, check and retorque all external fasteners. Follow Torque Instructions, page 49, or see the torque tag on your pump. After the first day of operation, retorque the fasteners.

Tips to Reduce Cavitation

Cavitation in a double diaphragm pump is the formation and collapse of bubbles in the pumped liquid. Frequent or excessive cavitation can cause serious damage, including pitting and early wear of fluid chambers, balls, and seats. It may result in reduced efficiency of the pump. Cavitation damage and reduced efficiency both result in increased operating costs.

Cavitation depends on the vapor pressure of the pumped liquid, the system suction pressure, and the velocity pressure. It can be reduced by changing any of these factors.

1. Reduce vapor pressure: Decrease the temperature of the pumped liquid.
2. Increase suction pressure:
   a. Lower the installed position of the pump relative to the liquid level in the supply.
   b. Reduce the friction length of the suction piping. Remember that fittings add friction length to the piping. Reduce the number of fittings to reduce the friction length.
   c. Increase the size of the suction piping.
   d. Increase the Net Positive Suction Head Available (NPSHa). See Performance Charts, page 51.

   NOTE: Be sure the inlet fluid pressure does not exceed 25% of the outlet working pressure.
3. Reduce liquid velocity: Slow the cyclic rate of the pump.

Pumped liquid viscosity is also very important but normally is controlled by factors that are process dependent and cannot be changed to reduce cavitation. Viscous liquids are more difficult to pump and more prone to cavitation.

Graco recommends taking all of the above factors into account in system design. To maintain pump efficiency, supply only enough power to the pump to achieve the required flow.

Graco distributors can supply site specific suggestions to improve pump performance and reduce operating costs.

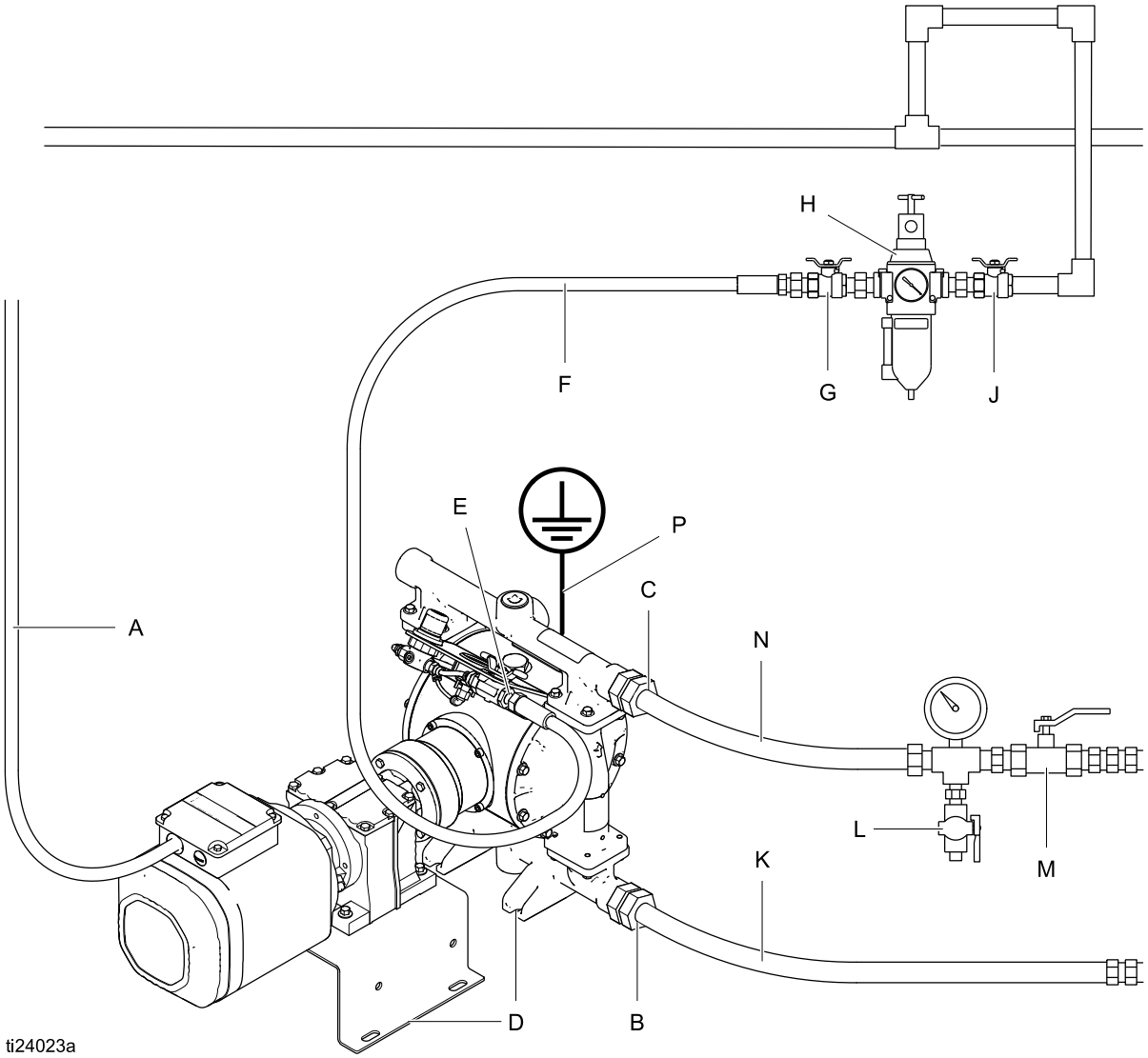


Figure 1 Typical Installation (AC Pump Shown)

System Components

A Power cord to VFD
B Fluid inlet port
C Fluid outlet port
D Mounting feet
E Air inlet port

Accessories/Components Not Supplied

F Grounded, flexible air supply hose
G Bleed-type master air valve
H Air filter/regulator assembly
J Master air valve (for accessories)
K Grounded, flexible fluid supply hose
L Fluid drain valve (may be required for your pump installation)
M Fluid shutoff valve
N Grounded, flexible fluid outlet hose
P Ground wire and clamp (required)

Graco Motor Control Component Identification

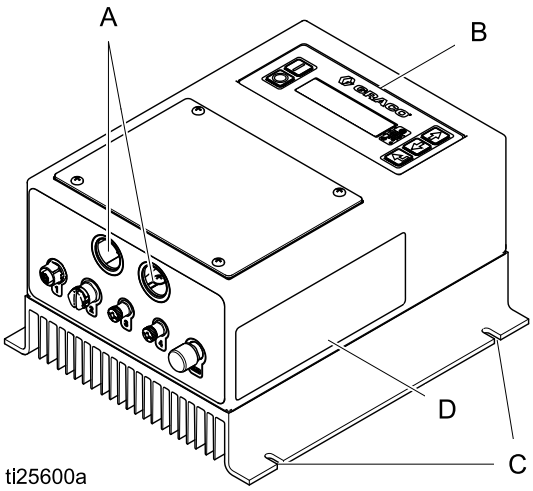


Figure 2

KEY:

A Conduit Holes

B Display Control Panel

C Mounting Tabs

D Warning Label

Mount the Pump

To avoid serious injury or death from toxic fluid or fumes:

- Never move or lift a pump under pressure. If dropped, the fluid section may rupture. Always follow the Pressure Relief Procedure, page 29, before moving or lifting the pump.

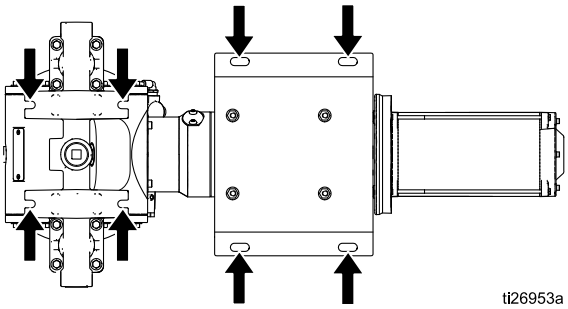
NOTICE

The pump is heavy. To prevent damage from dropping, always use 2 people or a lift to move the pump. Do not use the manifolds to lift the pump. Use at least one strap.

1. For all mountings, be sure the pump is secured with screws through the mounting feet (D) and through the mounting bracket on the gear box. See Dimensions, page 57.

NOTICE

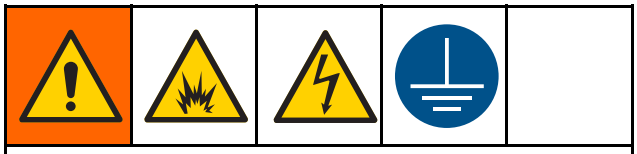
To prevent pump damage, use all eight fasteners.



2. Make sure the surface is flat and that the pump doesn't wobble.
3. For BLDC models, securely mount the Graco Motor Control using the provided mounting tabs.
4. For ease of operation and service, mount the pump so fluid inlet and fluid outlet ports are easily accessible.
5. **Cart Mounting:** Some models can be ordered mounted on a cart. For all other models, Cart Mounting Kit 24Y543 is available.

Available Cart-Mounted Systems		
System	Pump	Configuration Number
24Y388	648190	1050A-E,A05BA1SSCWCOPT
24Y552	648250	1050A-E,A06BA1SSCWCOPT
24Y553	648183	1050A-E,A05BA1SPSPSPPT
24Y554	648243	1050A-E,A06BA1SPSPSPPT
24Y555	648180	1050A-E,A05BA1TPACTP-
24Y556	648240	1050A-E,A06BA1TPACTP-
24Y557	648187	1050A-E,A05BA1BNBNBN-
24Y558	648247	1050A-E,A06BA1BNBNBN-
24Y559	650110	1050P-E,A05BP2PPPTPTSPT
24Y560	650154	1050P-E,A06BP2PPPTPTSPT
24Y561	651908	1050S-E,A05BS1SSPTPTSPT
24Y562	651944	1050S-E,A06BS1SSPTPTSPT

Grounding

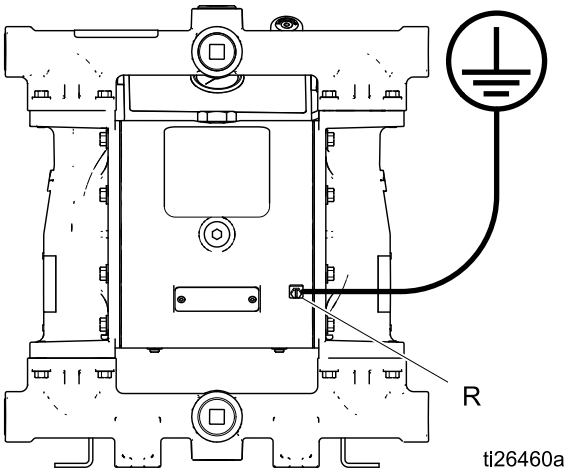


The equipment must be grounded to reduce the risk of static sparking and electric shock. Electric or static sparking can cause fumes to ignite or explode. Improper grounding can cause electric shock. Grounding provides an escape wire for the electric current.

- **Always** ground the entire fluid system as described below.
- Pumps with **Polypropylene and PVDF** fluid sections are **not** conductive. **Never** use a nonconductive polypropylene or PVDF pump with flammable fluids.
- Follow your local fire codes.

Before operating the pump, ground the system as explained below.

- **Pump:** Pumps with fluid sections made of aluminum, conductive polypropylene, hastelloy, and stainless steel have a ground screw. Loosen the grounding screw (R). Insert one end of a 12–gauge minimum ground wire behind the ground screw and tighten the screw securely. Connect the clamp end of the grounding wire to a true earth ground. A ground wire and clamp, Part 238909, is available from Graco.



- **Motor:** AC and BLDC motors have a ground screw in the electrical box. Use it to ground the motor to the controller.
- **Air Line and Fluid hoses:** Use only grounded hoses with a maximum of 500 ft (150 m) combined hose length to ensure grounding continuity. Check electrical resistance of hoses. If total resistance to ground exceeds 29 megohms, replace hose immediately.
- **Fluid supply container:** Follow local code.
- **Solvent pails used when flushing:** Follow local code. Use only conductive metal pails, placed on a grounded surface. Do not place the pail on a nonconductive surface, such as paper or cardboard, which interrupts grounding continuity.
- **VFD:** Ground the variable frequency drive (VFD) through a proper connection to the electrical system. Refer to the VFD manual for grounding instructions.
- **Graco Motor Control:** Ground through a proper connection to a power source. See Controller Wiring, page 23.

Check your system electrical continuity after the initial installation, and then set up a regular schedule for checking continuity to be sure proper grounding is maintained. The resistance should not exceed 1 ohm.

Air Line

Models that Include a Compressor:
An air line is already connected from the compressor to the pump air inlet.

Using Your Own Compressor:
Install a grounded, flexible air hose from the compressor to the 3/8 npt(f) pump air inlet.

Using Shop Air:

1. Install an air filter/regulator assembly (H). The fluid stall pressure will be the same as the setting of the air regulator. The filter removes harmful dirt and moisture from the compressed air supply.
2. Locate a bleed-type master air valve (G) close to the pump and use it to relieve trapped air. Be sure the valve is easily accessible from the pump and located downstream from the regulator.

Trapped air can cause the pump to cycle unexpectedly, which could result in serious injury from splashing.

3. Locate another master air valve (J) upstream from all air line accessories and use it to isolate them during cleaning and repair.
4. Install a grounded, flexible air hose (F) between the accessories and the 3/8 npt(f) pump air inlet.

Fluid Supply Line

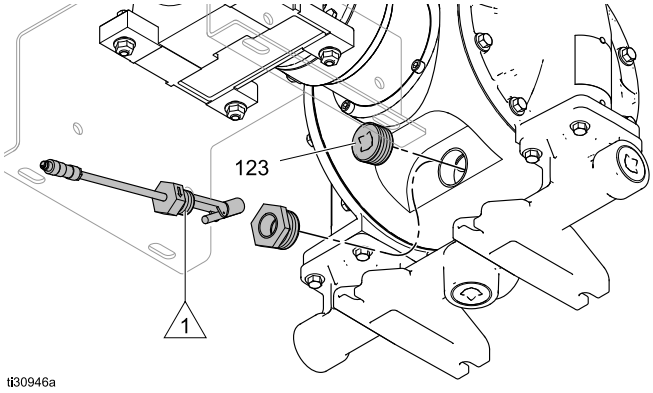
1. Connect a grounded, flexible fluid hose (K) to the fluid inlet port. The port on pumps with aluminum, hastelloy, or stainless steel fluid sections is 1 in npt(f) or 1 in. bspt. On pumps with polypropylene, conductive polypropylene, or PVDF fluid sections, the port is a 1 in. raised face ANSI/DIN flange.
2. If the inlet fluid pressure to the pump is more than 25% of the outlet working pressure, the ball check valves will not close fast enough, resulting in inefficient pump operation. Excessive inlet fluid pressure also will shorten diaphragm life. Approximately 3–5 psi (0.02–0.03 MPa, 0.21–0.34 bar) inlet fluid pressure should be adequate for most materials.
3. For maximum suction lift (wet and dry), see Technical Data, page 67. For best results, always install the pump as close as possible to the material source. Minimize suction requirements to maximize pump performance.

Fluid Outlet Line

1. Connect a grounded, flexible fluid hose (N) to the fluid outlet port. The port on pumps with aluminum, hastelloy, or stainless steel fluid sections is 1 in npt(f) or 1 in. bspt. On pumps with polypropylene, conductive polypropylene, or PVDF fluid sections, the port is a 1 in. raised face ANSI/DIN flange.
2. Install a fluid drain valve (L) near the fluid outlet.
3. Install a shutoff valve (M) in the fluid outlet line.

Leak Sensor

The optional leak sensor (Kit 24Y661) is highly recommended to avoid operating the pump with a ruptured diaphragm. To install the leak sensor, remove plug 123. Install the bushing and leak sensor. **NOTE:** The arrow on the leak sensor must point down. See also Leak Sensor Wiring (AC Models), page 19, or Leak Sensor Wiring (BLDC Models), page 24.



1 To ensure a watertight seal, apply Loctite® 425 Assure™ threadlocker to threads.

Electrical Connections (AC Models)

To avoid injury from fire, explosion, or electric shock, all electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.

Follow the instructions in the motor manufacturer's manual. Wire size, fuse size, and other electrical devices must comply with all local codes and regulations. The motor must be wired to the VFD.

Wire Connections at the Variable Frequency Drive (VFD)

Follow the instructions in the VFD manufacturer's manual. If you purchased an optional Graco VFD (PN 16K911 or 16K912), detailed installation and connection information is provided in the manual that ships with the VFD.

NOTICE

To avoid equipment damage, do not plug the motor directly into a wall socket.

Wire Connections at the Standard Motor

Install the wiring at the motor as follows:

1. Open the motor's electrical box.
2. Install wiring system with proper liquid-tight connections in one of the ports at the side of the motor box.
3. Connect the green ground wire to the ground screw.
4. **For 460V Wiring:** The motor comes wired for 460V. If this is the voltage you want, the existing wiring can remain as it is. Connect power wires L1 to U1, L2 to V1 and L3 to W1, as shown.

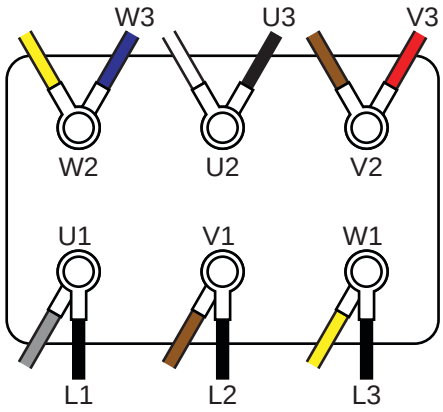


Figure 3 Connections for 460V Wiring

5. **For 230V Wiring:** Move the black wire (U3), the red wire (V3) and the blue wire (W3) as shown. Bridge W2, U2, and V2. Then connect power wires L1 to U1, L2 to V1 and L3 to W1.

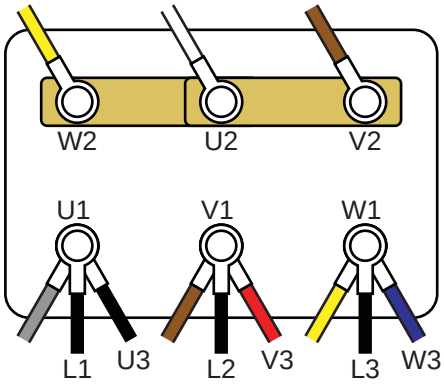


Figure 4 Connections for 230V Wiring

6. Torque terminals to 20 in-lb (2.3 N•m).
7. Close the motor electrical box. Torque the screws to 20 in-lb (2.3 N•m).

Wire Connections at the ATEX Motor

Install the wiring at the motor as follows:

1. Open the motor's electrical box.
2. Install wiring system with proper connections to the motor electrical box.
3. Connect the green ground wire to the ground screw.
4. **For 415V Wiring:** Bridge as shown, then connect wire L1 to U1, L2 to V1, and L3 to W1.

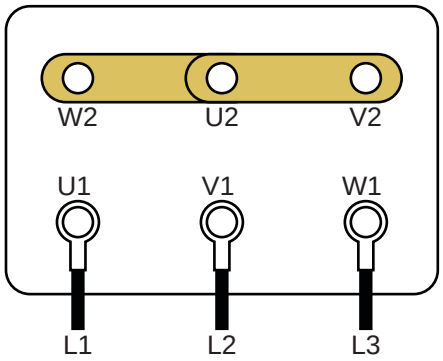


Figure 5 Connections for a 415V Wiring

5. **For 240V Wiring:** Connect wire L1 to U1, L2 to V1, and L3 to W1. Bridge as shown.

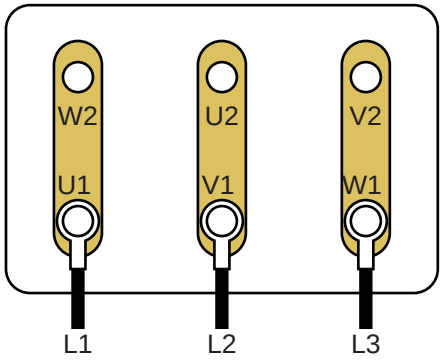


Figure 6 Connections for a 240V Wiring

6. Torque terminals to 20 in-lb (2.3 N•m).
7. Close the motor electrical box. Torque the screws to 20 in-lb (2.3 N•m).

Wire Connections at the Explosionproof Motor

Install the wiring at the motor as follows:

1. Open the motor's electrical box.
2. Install wiring system with proper connections to the motor electrical box.
3. Connect the green ground wire to the ground screw.
4. **For 460V Wiring:** Connect wire L1 to T1, L2 to T2, and L3 to T3, and bridge the other wires, as shown.

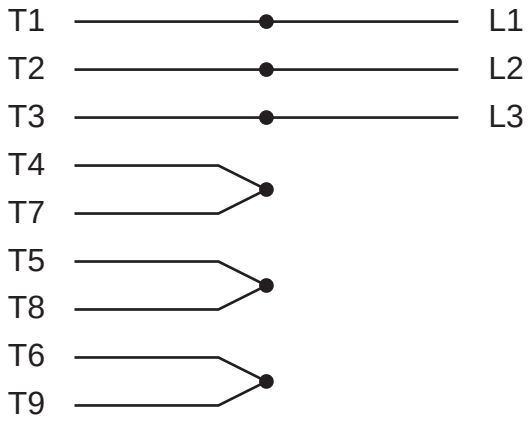


Figure 7 Connections for 460V Wiring

5. **For 230V Wiring:** Bridge the wires as shown. Then, connect L1 to T1/T7, L2 to T2/T8, and L3 to T3/T9.

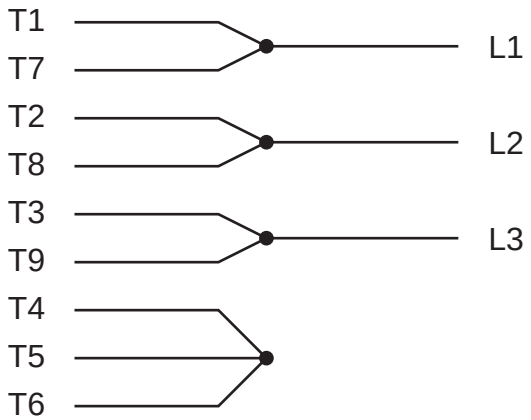


Figure 8 Connections for 230V Wiring

6. **Option:** Connect thermostat wires P1 and P2 to external overload detection. Thermostat is NC (normally closed).
7. Close the motor electrical box. Torque the screws to 20 in-lb (2.3 N•m).

Leak Sensor Wiring (AC Models)

Follow these instructions to wire the optional Leak Sensor Kit 24Y661 to a VFD.

NOTE: Leak Sensor Electrical Ratings:

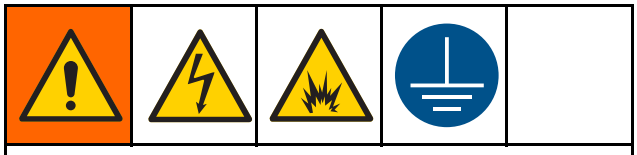
- Voltage: 36 VDC/30VAC
- Current: 0.5A
- Normally closed

1. Select and purchase a cable from the following table, determined by the cable routing distance between the pump and the VFD.

Part Number	Cable Length
17H389	9.8 ft, 3.0 m
17H390	24.6 ft., 7.5 m
17H391	52.5 ft, 16 m

2. See Leak Sensor, page 16, to install the leak sensor. Connect the selected cable to the installed leak sensor.
3. Turn off power to the VFD.
4. Open the access cover on the VFD.
5. For a Graco VFD, perform the following:
   a. Wire one lead to terminal 4 on the rail.
   b. Wire a second lead to terminal 13A on the rail.
   c. Close the access cover.
   d. Turn on power to the VFD.
   e. Go to screen P121.
   f. Change the value to 21 and press the Mode button.
6. For a non-Graco VFD, perform the following:
   a. Attach the two leads to the detection circuit in the VFD.
   NOTE: Refer to the VFD manual for proper connection points.
   b. Close the access cover.
   c. Turn on power to the VFD.
   d. Configure the VFD to monitor the leak sensor circuit.
7. Refer to the VFD manual for information on how to configure the VFD to generate a fault or stop the pump when a leak is detected.

Electrical Connections (BLDC Models)



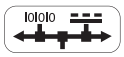
To avoid injury from fire, explosion, or electric shock, all electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.

Connect Cables

The Graco Motor Control provides several connections for CAN cable and system-specific I/O devices. Connect according to the following table to ensure that the cables in your system are connected to the correct connectors on the Graco Motor Control.

NOTE: To maintain enclosure rating use approved Type 4 (IP66) fittings and ensure either a cable or plug is attached to all M12 and M8 connectors.

Table 1 Connector Information

Graco Motor Control Label Identifier	Connector Type	Connector Use
1	M12, 8–position, Female	Motor position and temperature feedback. Connect only to Graco BLDC motor with Graco cabling. • 121683 (9.8 ft; 3.0 m) • 17H349 (24.6 ft; 7.5 m) • 17H352 (52.5 ft; 16 m)
2 (Spare)	M12, 5–position, Female, B-Code	Not currently used.
3 and 4	M8, 4–position, Female	See Table 2 for pinout and power specifications; must be supplied by a Class 2 power source.
	M12, 5–position, Male, A-Code	CAN Power and Communication. Connect only to Graco supplied cabling and modules. Connect to a maximum 30 VDC, Class 2 power source.

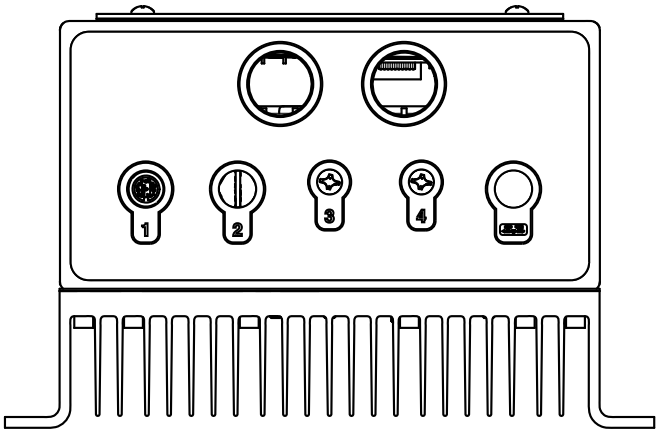


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Table 2 Connector 3 and 4 Specifications

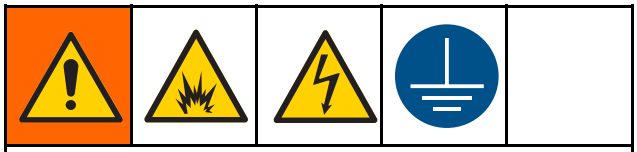
Connector	Pin*	Function	Ratings
3 (Leak Sensor and Spare Input)	1 (Brown)	5VDC Supply	5 VDC, 20 mA Max
	2 (White)	Digital Input (Spare)	Voltage Range: 5-24 VDC Max Voltage: 30 VDC Logic High: > 1.6 VDC Logic Low: < 0.5 VDC Internally Pulled-Up to 5VDC
	3 (Blue)	Common	
	4 (Black)	Digital Input (Leak Signal)	Voltage Range: 5-24 VDC Max Voltage: 30 VDC Logic High: > 1.6 VDC Logic Low: < 0.5 VDC Internally Pulled-Up to 5VDC
4 (PLC Control)	1 (Brown)	Common	
	2 (White)	Digital Input (Start/Stop Signal)	Voltage Range: 12-24 VDC Max Voltage: 30 VDC Logic High: > 6.0 VDC Logic Low: < 4.0 VDC Internally Pulled-Up to 12 VDC
	3 (Blue)	Common	
	4 (Black)	Analog Input (Flow Signal)	Input Impedance: 250 Ohms Current Range: 4-20 mA Max Voltage: 12.5 VDC (continuous); 30 VDC (momentary) Max Current: 50 mA

* Wire colors correspond to Graco cables.

Wiring Tips

- Use a grounded or shielded metal conduit for power cabling.
- Use the shortest possible cables or wires for incoming power.
- Use the shortest possible cables or wires between the controller and the motor.
- Route low-voltage cables away from high-power cables or wires or other known electromagnetic interference EMI sources. If cables must cross, cross at a 90° angle.
- The Graco Motor Control used with BLDC motors has an integrated line filter, so no external filter is necessary.

BLDC Motor Wiring



To avoid injury from fire, explosion, or electric shock, all electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.

See Wiring Tips, page 21, for additional information on wire routing.

NOTE: Use only copper wire with an insulation rating of 75°C or higher.

1. Use a 1/4 in. socket to remove the cover from the motor electrical box.
2. Install wiring system with proper liquid-tight connections to the motor electrical box.
3. Connect the Graco Motor Control to the motor. Use minimum 14 AWG (2.5 mm^2) wire. Use a 7 mm socket to loosen the terminal studs.
   a. Connect M1(U) of the Graco Motor Control to U1 of the motor.
   b. Connect M2(V) of the Graco Motor Control to V1 of the motor.
   c. Connect M3(W) of the Graco Motor Control to W1 of the motor
   d. Use an 8 mm socket to loosen the ground stud. Connect the Protective Earth of the Graco Motor Control to the Protective Earth of the motor ⏚.
4. Torque to the following specifications:
   a. Torque the M4 studs (U1, V1, and W1) to 15 in-lb (1.7 N•m).
   b. Torque the M5 stud (Protective Earth) to 20 in-lb (2.3 N•m).
5. Connect the M12–8 Pin cable to Connector 1 on the motor.
6. Put the cover on the motor electrical box. Torque the bolts to 20 in-lb (2.3 N•m).

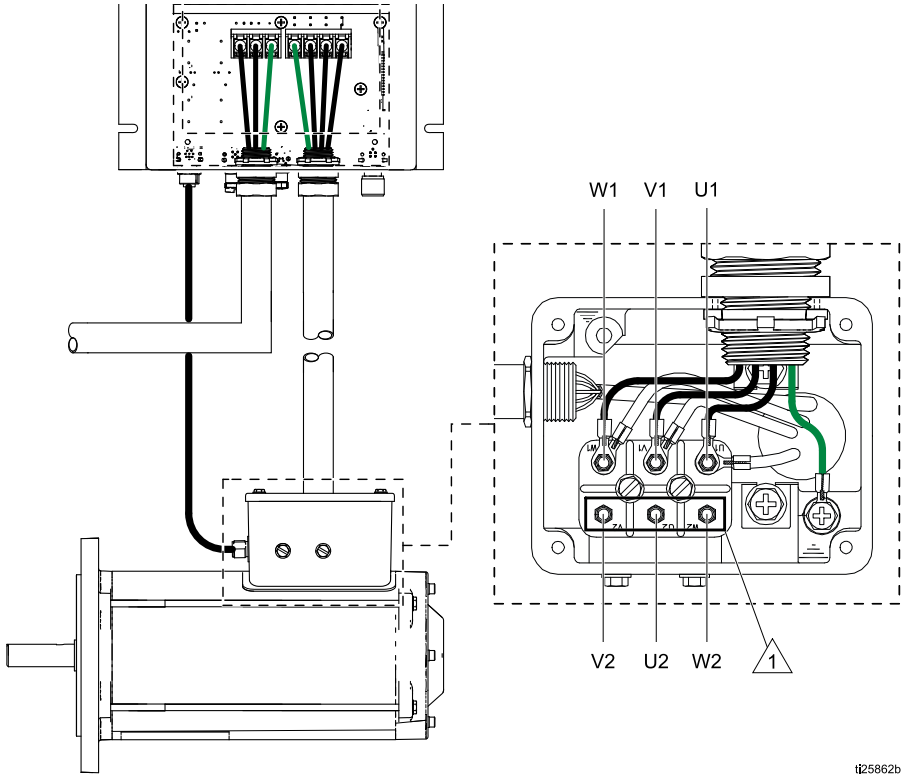
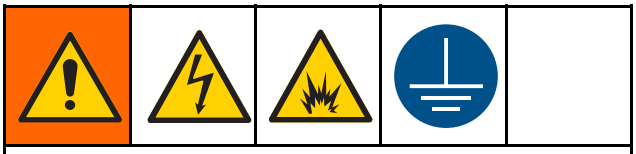


Figure 9 Wiring to Motor

1 Do not use.

Controller Wiring



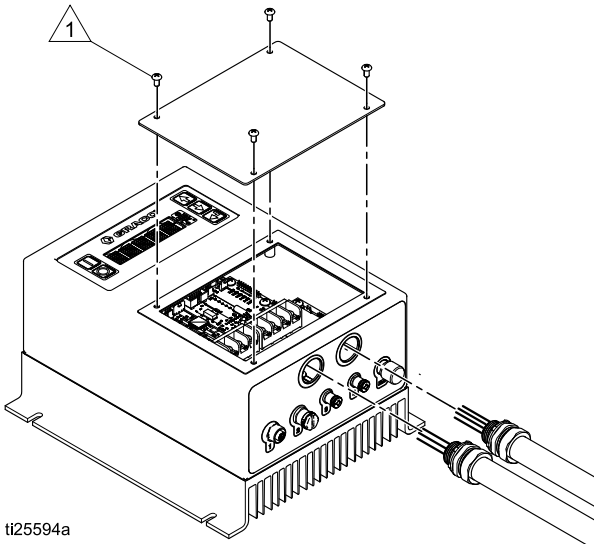
To avoid injury from fire, explosion, or electric shock, all electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.

- Disconnect power before servicing.
- Wait 5 minutes for capacitor discharge before opening.

See Wiring Tips, page 21, for additional information on wire routing.

- Branch circuit protection is not provided by the device. Branch circuit protection must be provided in accordance with local codes and regulations.
- This product can cause a DC current in the protective earthing conductor. Where a residual current-operated protective (RCD) or monitoring (RCM) device is used for protection in case of direct or indirect contact, only an RCD or RCM of Type B is allowed on the supply side of this product.
- Leakage Current may exceed 3.5mA AC. The minimum size of the protective earthing conductor shall comply with the local safety regulations for high protective earthing conductor current equipment.
- Use only copper wire with an insulation rating of 75°C or higher.
- Torque terminals to 20 in-lb (2.3 N•m).

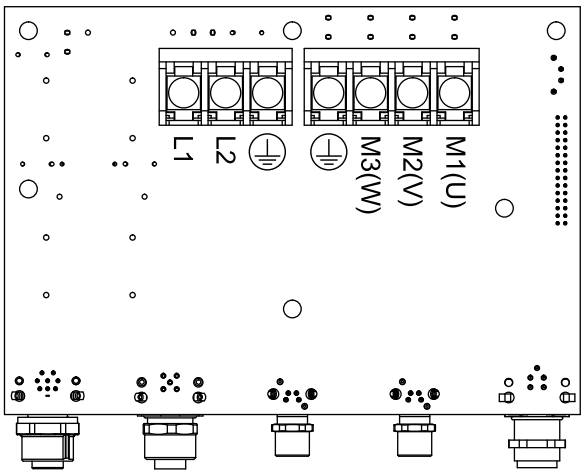
1. Remove the Graco Motor Control access panel.
2. Install wiring system with proper liquid-tight connections for incoming supply power and for outgoing motor power.



1 To ensure a proper water-tight seal, torque screws to 20 in-lb (2.3 N•m).

3. Connect the Graco Motor Control to the motor. Use minimum 14 AWG (2.5 mm^2) wire.
   a. Connect M1(U) of the Graco Motor Control to U1 of the motor.
   b. Connect M2(V) of the Graco Motor Control to V1 of the motor.
   c. Connect M3(W) of the Graco Motor Control to W1 of the motor
   d. Connect the Protective Earth of the Graco Motor Control to the Protective Earth of the motor ⏚.

4. Connect M12–8 Pin cable to Connector 1 on the Graco Motor Control.



5. Connect 120/240 VAC single-phase line power to L1 and L2/N. Connect supply ground to ⏚. Use minimum 12 AWG (4 mm^2) wire when the system is configured for a 16A circuit and 14 AWG (2.5 mm^2) when configured for a 12A circuit.

   NOTE: If your system has a compressor, you may choose to connect power first to the compressor, then split it out to the Graco Motor Control, to share the same circuit.

6. Reinstall the access panel. Torque the screws to 20 in-lb (2.3 N•m).

Leak Sensor Wiring (BLDC Models)

NOTE: Leak Sensor Electrical Ratings:

- Voltage: 36 VDC/30VAC
- Current: 0.28A
- Normally closed

Follow these instructions to wire the optional Leak Sensor Kit 24Y661 to a Graco Motor Control.

1. Select and purchase a cable from the following table, determined by the cable routing distance between the pump and the Graco Motor Control.

Part Number	Cable Length
121683	9.8 ft, 3.0 m
17H349	24.6 ft., 7.5 m
17H352	52.5 ft, 16 m

2. See Leak Sensor, page 16, to install the leak sensor. Connect the selected cable to the installed leak sensor.
3. Connect leak sensor (with optional extension cable) to Graco Motor Control Connector 3.
4. Go to Menu G206 in the Setup Screens (see Setup Mode, page 34). Set Leak Detection Type to indicate whether the system should warn that there's a leak but keep running (Deviation) or will stop the pump (Alarm).

PLC Wiring

BLDC motors can be controlled remotely using a a PLC.

NOTE: For "Stop Only" or "Start/Stop" control, skip steps 3, 5, and 6. See *Discrete Input Control* in Graco Motor Control Software Overview, page 31, for more information regarding control function. Wire colors correspond to Graco cabling.

1. Connect the PLC Control cable to Graco Motor Control connector 4.
2. Connect Pin 2 (Signal, white wire) and Pin 1 (Common, brown wire) to the Start/Stop signal.
3. Connect Pin 4 (Signal, black wire) and Pin 3 (Common, blue wire) to the Flow signal (4–20mA).
4. Set menu G209 to the desired type of external control.
5. Set the desired minimum and maximum flow rates in menus G240 and G241.
6. Set the analog low and high inputs in menus G212 and G213.

Compressor Wiring

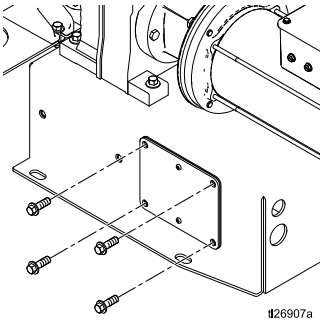
To avoid injury from fire, explosion, or electric shock, all electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.

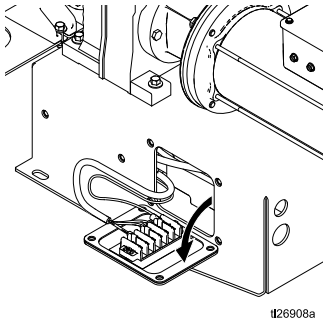
Follow these instructions to wire Graco Compressor 24Y542 (120V) or 24Y541 (240V).

See Wiring Tips, page 21, for additional information on wire routing.

NOTE: Use only copper wire with an insulation rating of 75°C or higher.

1. Remove the cover from the compressor's electrical box.

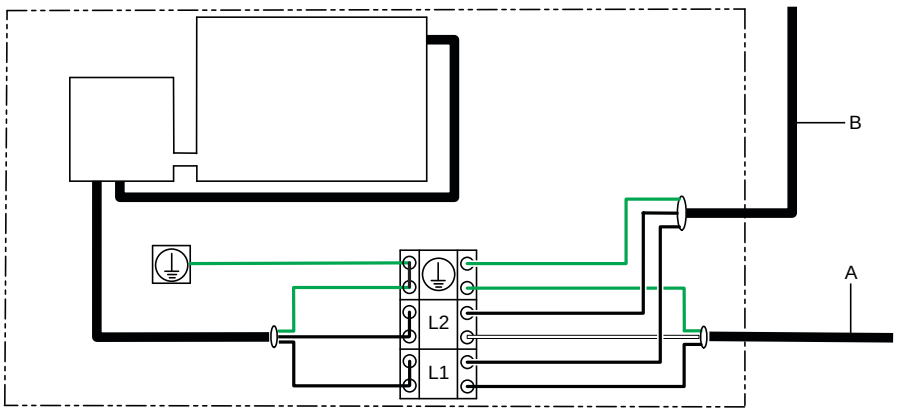




2. Install wiring system with proper connections (i.e. conduit/fittings, power cable/cable grip) to the compressor electrical box.
3. Connect line power (120VAC or 240 VAC, depending on your compressor) to L1 and L2/N.

   Connect supply ground to ⏚. Use minimum 12 AWG (4 mm²) wire when the system is configured for a 16A circuit and 14 AWG (2.5 mm²) when configured for a 12A circuit. Torque terminals to 10 in-lb (1.2 N•m).
4. When powering the Graco Motor Control or VFD on the same circuit as the compressor, connect branch wiring to L1, L2/N and Ground, then connect to the Graco Motor Control or VFD. Use the same wire sizing as in Step 2.
5. Reinstall the cover of the electrical box. Torque screws to 60 in-lb (6.8 N•m).

Figure 10

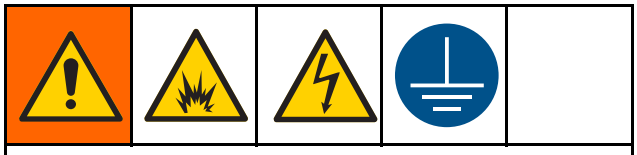


KEY

A To power supply

B To controller

Cart Wiring



To avoid injury from fire, explosion, or electric shock, all electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.

See Wiring Tips, page 21, for additional information on wire routing.

NOTE: Use only copper wire with an insulation rating of 75°C or higher.

120V Cart-Mounted Models: A power cord is supplied that can be plugged into any grounded 110V-120V wall socket.

240V Cart-Mounted Models: See Compressor Wiring, page 25, Steps 1–3 and Step 5 to wire power to the unit.

Cart Purchased Separately: If you are mounting a non-cart model on a cart, wire the motor and controller according to the directions in Electrical Connections (AC Models), page 17 or Electrical Connections (BLDC Models), page 20. If you have a compressor, wire the compressor to the controller as shown in Figure 10 and according to Compressor Wiring, page 25.

Operation

Tighten Fasteners

Before mounting and using the pump for the first time, check and retorque all external fasteners. Follow Torque Instructions, page 49, or see the torque tag on your pump. After the first day of operation, retorque the fasteners.

Initial Configuration (AC with VFD)

Configure the VFD according to the motor nameplate information.

NOTE: If you are using a Graco VFD (Part 16K911 or 16K912) with the Graco standard AC induction motor, use the following settings.

Menu	Setting
P108	81
P171	163

Initial Configuration (BLDC with Graco Motor Control)

For initial setup, review at least the following menus to configure the system to suit your particular needs. See the reference table in Setup Mode, page 34, for detailed information about each menu option and about default settings. See also Graco Motor Control Menu Quick Reference, page 40.

1. Set the desired flow units on menu G201.
2. If Batch mode is desired, set menu G200 to 1 and set the batch flow rate in menu G247.
3. Go to the Set Maintenance Interval menus (menu G230, G231, G232). Use these menus to enable the maintenance counter and set the number of cycles (in millions) for each of three maintenance intervals.
4. Go to Enable Max Power Mode (menu G204). Use this menu to indicate whether the current limit is 12A or 16A, and to enable or disable Max Power Mode (see explanation in the reference table in Setup Mode, page 34).
5. Go to Set Leak Detection Type (menu G206). Use this menu to indicate how the system should respond if a leak is detected.
6. Follow the appropriate calibration procedure and set the pump K-Factor (menu G203). Use this procedure and menu to adjust the pump displacement per cycle to match the actual performance of your pump.

Flush the Pump Before First Use

The pump was tested in water. If water could contaminate the fluid you are pumping, flush the pump thoroughly with a compatible solvent. See Flushing and Storage, page 42.

Transfer Mode Vs. Low Pulsation Mode

When the air pressure is at least 10 psi higher than the desired outlet pressure, the pump is in Transfer Mode and no pulsation damping is occurring. To reduce outlet pulsation, start by setting the air pressure *equal* to the desired outlet fluid pressure. Continue to adjust the air pressure relative to the outlet fluid pressure. Lower relative air pressures produce more pulsation damping. Higher relative air pressures produce better pump efficiency.

NOTE: Low pulsation mode may invalidate the system k-factor. See the Low Pulsation chart in Performance Charts, page 51.

Start and Adjust the Pump

1. Be sure the fluid system is properly grounded. See Grounding, page 14.
2. Check fittings to be sure they are tight. Use a compatible liquid thread sealant on male threads. Tighten fluid inlet and fluid outlet fittings securely.
3. Place the fluid supply hose in fluid to be pumped.

   NOTE: If fluid inlet pressure to the pump is more than 25% of outlet working pressure, the ball check valves will not close fast enough, resulting in inefficient pump operation.

   NOTICE

   Excessive fluid inlet pressure can reduce diaphragm life.

4. Place the end of the fluid hose into an appropriate container.
5. Close the fluid drain valve.
6. Turn the air regulator knob to match the desired fluid stall pressure. Open all bleed-type master air valves.
7. If the fluid hose has a dispensing device, hold it open. Be sure all fluid shutoff valves are open.
8. VFD: Set the desired frequency.

   Graco Motor Control in Flow Mode: Set flow rate.

   Graco Motor Control in Batch Mode: Set volume.
9. Press the start (run) button on the Graco Motor Control or on the VFD.
10. If you are flushing, run the pump long enough to thoroughly clean the pump and hoses.

Flow Calibration Procedure

NOTE: This procedure applies to systems using the Graco Motor Control. If you are using a VFD, follow the instructions in that user manual.

1. The system is in Flow Control Mode. Menu G200 = 0.
2. The pump is primed. See Start and Adjust the Pump, page 28.
3. Set the desired flow rate from the Run Mode screen.
4. Go to the View or Reset Volume menu (G101).
5. Press and hold to clear the volume total.
6. With a container ready to catch the dispensed material, start the pump.
7. Run the pump for the desired calibration time. Note that a large volume is more accurate, at least 10 or more cycles.
8. Stop the pump.
9. Record the volume (V_{batch}) shown on the G101 menu.
10. Measure the volume (V_{actual}) that was actually captured during the dispense. Be sure to measure in the same units being displayed. See Set Flow Units (menu G201) to change units.
11. See Set the Pump K-Factor (menu G203). Write down the K-factor currently displayed ($K\text{-}Factor_{old}$).
12. Calculate the new K-Factor using the following formula:

    $$K\text{-}Factor_{new} = K\text{-}Factor_{old} \times (V_{actual} / V_{batch})$$
13. Set the G203 menu to $K\text{-}Factor_{new}$.

Batch Calibration Procedure

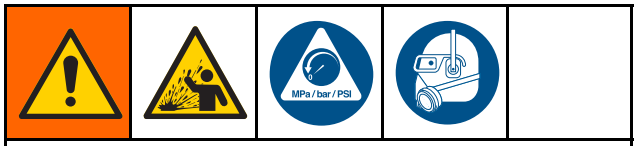
NOTE: This procedure applies to systems using the Graco Motor Control. If you are using a VFD, follow the instructions in that user manual.

1. The system is in Batch Control Mode. Menu G200 = 1.
2. The pump is primed. See Start and Adjust the Pump, page 28.
3. Set the desired batch flow rate on the Batch Mode Target Flow menu G247.
4. Set the desired batch volume (V_{batch}) on the Run Mode screen. Note that a large volume is more accurate, at least 10 or more cycles. See Set Flow Units (menu G201) to change units.
5. With a container ready to catch the dispensed material, start the pump.
6. The pump will run for the set batch volume.
7. After the pump has stopped, measure the volume (V_{actual}) that was actually captured during the dispense. Be sure to measure in the same units as the batch setpoint.
8. See Set the Pump K-Factor (menu G203). Write down the K-factor currently displayed ($K\text{-}Factor_{old}$).
9. Calculate the new K-Factor using the following formula:

   $K\text{-}Factor_{new} = K\text{-}Factor_{old} \times (V_{actual} / V_{batch})$
10. Set the G203 menu to $K\text{-}Factor_{new}$.

Pressure Relief Procedure

Follow the Pressure Relief Procedure whenever you see this symbol.

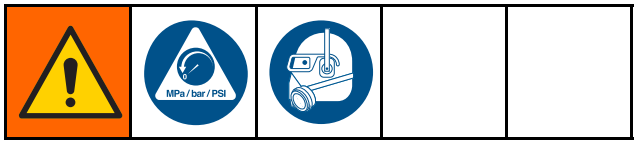


This equipment stays pressurized until pressure is relieved manually. To help prevent serious injury from pressurized fluid, such as splashing in the eyes or on skin, follow the Pressure Relief Procedure when you stop pumping and before you clean, check, or service the equipment.

NOTE: For split manifold units, perform pressure relief procedure for both sides of the pump.

1. Remove power from the system.
2. Open the dispensing valve, if used.
3. Open the fluid drain valve (L) to relieve fluid pressure. Have a container ready to catch the drainage.
4. Close the pump air valve.
5. **Units with a compressor:** Cycle the valve to bleed any remaining air.

Pump Shutdown



At the end of the work shift and before you check, adjust, clean, or repair the system, follow the Pressure Relief Procedure, page 29.

Graco Motor Control Operation (BLDC Models)

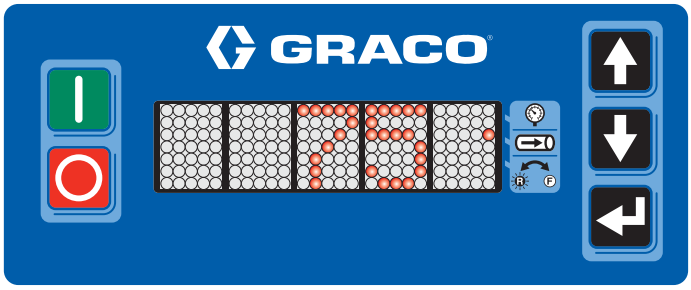
Display

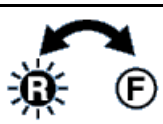
The Graco Motor Control provides the interface for users to enter selections and view information related to setup and operation.

Membrane keys are used to input numerical data, enter the setup screens, and select or input setup values.

NOTICE

To prevent damage to the softkey buttons, do not press the buttons with sharp objects such as pens, plastic cards, or fingernails.



Membrane Key	Action
	Manual Control: Press to start the pump. **Remote Control (PLC):** Press to clear alarm EBG0. The remote signal will then start the pump again.
	Manual Control: Press to stop the pump. If this button is pressed a second time (while the pump is decelerating), the pump will stop immediately. **Remote Control (PLC):** The remote signal normally stops the pump. Press to override the remote control and set the EBG0 alarm.
	Press to navigate the setup menu codes, to adjust the digits in a numerical entry, or to scroll to the desired setpoint.
	Function varies by mode and current activity. • **Run Mode:** Press to edit the setpoint. Press again to accept the entry. Also press to acknowledge an event code. When not editing, press and hold for 2 seconds to enter Setup Mode • **Setup Mode:** Press to enter a selection or to accept the current value of an entry. When not editing, press and hold for 2 seconds to return to Run Mode.
	Pressure Mode: LED next to mode will blink when pressure mode is selected, and in standby. LED will light when flow mode is selected and in standby, or pressure mode is running.
	Flow Mode: LED next to mode will blink when flow mode is selected, and in standby. LED will light when pressure mode is selected and in standby, or flow mode is running.
	**Pump Direction:** LED extinguished for forward rotation; LED lit for reverse rotation

Graco Motor Control Software Overview

The Graco Motor Control has two possible control methods: Flow Control and Batch Dispense. See Table 3 for an explanation of each method. Table 4 explains some key Graco Motor Control features.

Table 3 Control Methods

Control Method	Details
Flow Control	• Controls the pump flow by increasing or decreasing the speed of the motor. • Shows the current pump flow in user selectable units (G201). • Maximum acceleration and deceleration are limited by user setting.
Batch Dispense	• Dispenses a user specified amount of material. – Shows the volume remaining to be dispensed in user selectable units. – Dispensing can be interrupted and resumed if the dispense amount is not changed. – Maximum number of units which can be dispensed will vary depending on viscosity of material and pump speed. • Batches can be repeated on a timed cycle. – Pump must not be in standby or stopped by an event. – Dispense amount is not changed. – After a batch completes, the timer is displayed showing time remaining until next batch begins. ♦ XXh: hours displayed (>35999 seconds remain) ♦ XhXX: hours and minutes displayed (600-35999 seconds remain) ♦ XmXX: minutes and seconds displayed (1-599 seconds remain) • Dispense flow rate is specified by the user. • Pump K-Factor is calibrated by external means and specified in user settings. • Maximum acceleration and deceleration is limited by user setting. • Stopping the pump manually before a batch completes will cause an EBC0 event code to be displayed which must be manually acknowledged before the batch can be resumed.

Table 4 Graco Motor Control Key Features

Control Feature	Details
Leak Detection	• Receives a signal from the pump leak detector informing the controller of a diaphragm rupture. • The controller either warns or stops the pump, depending on a user setting. • An event code is displayed.
Cycle Counting	• The controller tracks pump cycles and informs the user of any scheduled maintenance intervals. • User selects the number of cycles for the maintenance interval (i.e. diaphragm replacement).
Batch Counter	• The controller tracks the dispensed pump volume. – The counter can be reset by the user.
Batch Timer	• The controller starts batches at a time interval defined by G248. – Time value is user defined. – Starts pump when timer expires. – Time value is set from start of current batch to start of next batch. – A value that is shorter than the completion time of a currently-defined batch will result in unintended results, but no error message is generated.
Max Power Mode	• This mode allows the user to disable the over current and motor temperature faults. The result is a reduction in pump performance which is dependent on the limiting factor. • The system alerts the user that the pump is running at reduced performance and the reason for the reduction. • Motor Temperature Scaling – The Graco Motor Control limits power to the motor when the motor winding temperature is too hot. ♦ Limit Start – 120°C (248°F) ♦ Limit Stop (Full Shutdown) – 150°C (302°F)
Input Current (Power) Limit	• The Graco Motor Control limits power to the motor depending on the voltage and current available from line power. – 12A (120/240V, 15A circuit) (default) – 16A (120/240V, 20A circuit)

Control Feature	Details
PLC Control	• Input Hardware: – Digital Input (Start/Stop) — Sinking ♦ 12VDC (internally pulled-up) logic ♦ Logic Low (asserted/closed) < 4VDC ♦ Logic High (released/open) > 6VDC ♦ 35VDC tolerant – Analog Input (Flow Signal) ♦ 4-20 mA logic ♦ 250 ohm impedance ♦ 35VDC (2W) tolerant • Stop Only (Manual Start) – Start/Stop signal must be asserted (pulled low) to run the pump. – The user manually starts the system. – The stop button or Start/Stop signal will stop the pump. • Start/Stop (Full Remote) – The falling edge of the Start/Stop signal will start the pump. The Start/Stop signal must remain asserted (pulled low) to run the pump. – Pressing the local Stop button disables the system until the local Start button is pressed. • Full Control (Both Start/Stop and Flow) – The falling edge of the Start/Stop signal will start the pump. The Start/Stop signal must remain asserted (pulled low) to run the pump. – Pressing the local Stop button disables the system until the local Start button is pressed. – Analog input is used for pump flow. – Input range can be configured in user settings (see menus G212, G213, G240, and G241) – Analog Control Mode: ♦ Flow Control: Target Flow Rate ♦ Batch Dispense: Dispense Flow Rate • Override Stop: When operating in Start/Stop Control or Full Control, can be used to override the external signal and stop the pump. This override will cause the EBG0 event to be set. Press to acknowledge all events. Then press to clear the EBG0 event and re-enable external control. The controller will then look for a falling signal edge to signal a Start.

Operation Modes

The Graco Motor Control has two operation modes: Run Mode and Setup Mode.

Run Mode

When in Run Mode, the Graco Motor Control displays the current flow rate (flow mode) or volume remaining (batch mode).

To adjust the setpoint, press . Use and to scroll to the desired value. Press to accept your entry.

If your system is using External Full Control (menu G209 is set to 3), the setpoint is externally controlled. The setpoint may be viewed, but it cannot be adjusted.

Setup Mode

Press for 2 seconds to enter Setup Mode. If a password has been set, enter it to proceed. The Setup Mode screens timeout (return to the Run Screen) after 60 seconds without a button press. Each menu in Setup times out after 30 seconds unless the user presses .

NOTE: Not entering a password or entering an incorrect password will still allow accessing 1xx and 3xx menus.

The Setup Mode is organized into four broad categories:

- 100s: Maintenance
- 200s: Setup (password protected)
- 300s: Diagnostics (displays system values only; not operator changeable)
- 400s: Advanced (password protected)

The reference table in this section provides a description of each Setup Mode menu option.

1. Use and to scroll to the desired setup menu code.
2. Press to make an entry or selection for that code. For example, scroll to setup menu code G210, which is used to set a password. Press .

Some Setup Mode menus require the user to enter a number.

1. Use and to set each digit of the number.
2. Press on the last digit to return to the setup menu code options.

Other Setup Menu options require the user to scroll through and select the number that corresponds to the desired selection. The table shows the content that corresponds to each scrolled number in a menu.

- Use and to scroll to the desired number.
- Press on the selected number. For example, in menu G206, scroll to the number 2 and press if you want your system to issue an alarm and stop the pump if it detects a leak.

Table 5 Available Menus with Descriptions

Setup Mode	
G100 VIEW EVENTS	Displays the last 20 system event codes. Use ↓ and ↑ to scroll though the event codes
G101 VIEW or RESET BATCH VOLUME	Displays the batch volume that has been dispensed. This value is in the Flow Units selected in menu G201. Changing G201 will cause the value in G101 to change to the new flow unit. • Hold ↵ for 2 seconds to reset the counter. • Units are user selectable. See Set Flow Units (menu G201).
G102 VIEW LIFE TOTAL	Displays the total number of pump cycles for the life of the pump. • Displays in cycles (XXXXX), thousands of cycles (XXXXK), or millions of cycles (XXXXM).
G130 VIEW MAINTENANCE COUNTER 1	Displays the number of pump cycles since the last maintenance. • Hold ↵ for 2 seconds to reset the counter. • Displays in cycles (XXXXX), thousands of cycles (XXXXK), or millions of cycles (XXXXM).
G131 VIEW MAINTENANCE COUNTER 2	Displays the number of pump cycles since the last maintenance. • Hold ↵ for 2 seconds to reset the counter. • Displays in cycles (XXXXX), thousands of cycles (XXXXK), or millions of cycles (XXXXM).
G132 VIEW MAINTENANCE COUNTER 3	Displays the number of pump cycles since the last maintenance. • Hold ↵ for 2 seconds to reset the counter. • Displays in cycles (XXXXX), thousands of cycles (XXXXK), or millions of cycles (XXXXM).
G200 SET CONTROL MODE	Set the pump control mode. The pump must be stopped to edit this field. 0 = Flow Control (default) 1 = Batch Control
G201 SET FLOW UNITS	Set the display flow units, which also sets the internal volume units. 0 = cycles per minute (cpm, default) 1 = gallons per minute (gpm) 2 = liters per minute (lpm)
G203 SET PUMP K-FACTOR	Set the pump displacement per cycle. Follow the Flow Calibration Procedure, page 28, or the Batch Calibration Procedure, page 29, to obtain the information needed for this menu. Units are always cc/cycle. The menu is visible only if flow units (menu G201) are set to gpm (1) or lpm (2), **not cpm (0).** The pump must be stopped to edit this field. • Range is 52–785 cc/cycle (Default 523).

G204 ENABLE MAX POWER MODE	Enable this setting to change the Over Current and Motor Temperature events from Alarms to Deviations, which allows the pump to keep running with reduced performance (may not maintain flow setpoint). The pump must be stopped to edit this field. 0 = Disabled (Default) 1 = Enabled
G205 INPUT CURRENT LIMIT	Set the maximum input current allowed. The pump must be stopped to edit this field. 0 = 12A (Default) 1 = 16A
G206 SET LEAK DETECTION TYPE	Set the desired system response to a leak detection. 0 = Disabled or leak sensor not installed (Default) 1 = Deviation (system alerts the user but does not stop the pump) 2 = Alarm (system alerts the user and stops the pump).
G207 SET MAXIMUM ACCELERATION	Set the time in seconds to maximum speed (280 cpm) from stop. • Range is 1-300 seconds. • Default is 20 seconds.
G208 SET MAXIMUM DECELERATION	Set the time in seconds to stop from the maximum speed (280 cpm). • Range is 1-300 seconds. • Default is 1 second.
G209 CONFIGURE EXTERNAL CONTROL	Configure the external control inputs. The pump must be stopped to edit this field. 0 = Disabled (Default) 1 = Stop Only (Manual Start) 2 = Start/Stop (Full Remote) 3 = Full Control (Both Start/Stop and Flow)
G210 SET or DISABLE PASSWORD	Set the setup lockout password. Users who do not know the password will be able to change information in the G100s (Maintenance) and G300s (Diagnostics), but will be locked out from the G200s (Setup) and G400s (Advanced). • Range is 1-99999. • Enter 0 to disable the password. • Enter 99999 to reveal the Advanced menu (menu G400). • Default is 0.
G212 SET 4–20 ANALOG LOW INPUT	Set the analog input level that corresponds to the minimum allowable control setpoint (menus G240 or G245). This menu is visible only if external controls (menu G209) are configured for full control (3). • Range is 4.0 – 20.0 mA. • Default is 4.0 mA.
G213 SET 4–20 ANALOG HIGH INPUT	Set the analog input level that corresponds to the maximum allowable control setpoint (menus G241 or G246). This menu is visible only if external controls (menu G209) are configured for full control (3). • Range is 4.0 – 20.0 mA. • Default is 20 mA.
G230 SET MAINTENANCE INTERVAL 1	Set the desired maintenance interval in millions of cycles. • Range is 0.1 — 99.9 million cycles. • Enter 0 to disable the maintenance counter. • Default is 0.

G231 SET MAINTENANCE INTERVAL 2	Set the desired maintenance interval in millions of cycles. • Range is 0.1 — 99.9 million cycles. • Enter 0 to disable the maintenance counter. • Default is 0.
G232 SET MAINTENANCE INTERVAL 3	Set the desired maintenance interval in millions of cycles. • Range is 0.1 — 99.9 million cycles. • Enter 0 to disable the maintenance counter. • Default is 0.
G240 SET MINIMUM FLOW SETPOINT	Set the lowest selectable flow setpoint. • Units are user selectable. See Set Flow Units (menu G201). • Menu is visible only if Control Mode (menu G200) is set to flow (0) or if External Control (menu G209) is set to full control (3). • Range is 0–280 cycles per minute. • Default is 0. Example: If you want the system to dispense at least 5 lpm, set the control mode to flow control (menu G200), and the flow units to liters (menu G201). Set this menu to 5. Users will not be able to enter a minimum setpoint lower than 5 lpm.
G241 SET MAXIMUM FLOW SETPOINT	Set the highest selectable flow setpoint. • Units are user selectable. See Set Flow Units (menu G201). • Menu is visible only if Control Mode (menu G200) is set to flow (0) or if External Control (menu G209) is set to full control (3). • Range is 0–280 cycles per minute. • Default is 280. Example: If you want the system to dispense no more than 10 lpm, set the control mode to flow control (menu G200) and set the flow units to liters (menu G201). Set this menu to 10. Users will not be able to enter a maximum setpoint higher than 10 lpm.
G245 SET MINIMUM VOLUME SETPOINT	Set the lowest selectable volume setpoint. • Units are user selectable. See Set Flow Units (menu G201). • Menu is visible only if Control Mode (menu G200) is set to batch (1). • Range is 0–9999 cycles. • Default is 0. Example: If you want the system to dispense at least 15 gallons in each batch, set the control mode to batch control (menu G200) and set the flow units to gallons (menu G201). Set this menu to 15. Users will not be able to enter a minimum setpoint lower than 15 gallons.

G246 SET MAXIMUM VOLUME SETPOINT	Set the highest selectable volume setpoint. • Units are user selectable. See Set Flow Units (menu G201). • Menu is visible only if Control Mode (menu G200) is set to batch (1). • Range is 0–9999 cycles. • Default is 9999. Example: If you want the system to dispense no more than 50 gallons in each batch, set the control mode to batch control (menu G200) and set the flow units to gallons (menu G201). Set this menu to 50. Users will not be able to enter a maximum setpoint higher than 50 gallons.
G247 BATCH MODE TARGET FLOW	Set the flow rate to use while in batch control mode. • Units are user selectable. See Set Flow Units (menu G201). • Menu is visible only if Control Mode (menu G200) is set to batch (1). • This menu *is not* editable if external controls (menu G209) are configured for full control (3). The system displays the setpoint as set by the analog input. • Range is 1–280 cycles per minute. • Default is 10 cpm.
G248 BATCH START INTERVAL	Menu is only visible if G200 is set to 1. Set the number of seconds to elapse from the start of a batch until the next batch will be started automatically. When the interval timer counts down to zero, it will once again return to the entered value, begin counting down, and the batch is started. If the current batch has not completed by the time the timer reaches zero, the next batch will not begin until the next time the timer counts down to zero. The pump must be stopped to edit this field. • Range is 0 — 99999 • Default is 0 (disable)
G300 VIEW FLOW RATE	Display the pump flow rate • User cannot edit. • Units are user selectable. See Set Flow Units (menu G201).
G302 VIEW BUS VOLTAGE	Displays the BUS voltage in V. • User cannot edit.
G303 VIEW MOTOR VOLTAGE	Displays the RMS motor voltage in V. • User cannot edit.
G304 VIEW MOTOR CURRENT	Displays the RMS motor current in A. • User cannot edit.
G305 VIEW MOTOR POWER	Displays the motor power in W. • User cannot edit.
G306 VIEW CONTROLLER TEMPERATURE	Displays the IGBT temperature in °C. • User cannot edit.

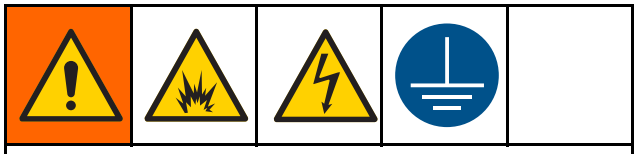
G307 VIEW MOTOR TEMPERATURE	Displays the motor temperature in °C. • User cannot edit.
G308 VIEW SOFTWARE VERSION & SERIAL NUMBER	Displays the software configuration. • User cannot edit. • Information displayed includes software part number, software version, and serial number.
G309 VIEW LEAK SENSOR INPUT	Displays the leak sensor input status. • User cannot edit. • 0 = No Leak Detected • 1 = Leak Detected, or leak sensor not installed
G310 VIEW RUN/STOP INPUT	Displays the run/stop input status. • User cannot edit. • 0 = Stop • 1 = Run
G311 VIEW 4–20 ANALOG READING	Displays the 4-20 mA analog input in mA. • User cannot edit.
G312 BATCH INTERVAL TIMER	Displays the time (in seconds) remaining until the next batch will begin. • User cannot edit.
G400 RESET TO FACTORY DEFAULT	Resets all settings to factory defaults. This menu appears only if the password is set to 99999 on menu G210. When “RESET” appears on the display, press and hold for 2 seconds to reset the system.

Graco Motor Control Menu Quick Reference

G100 (View Events) Displays the last 20 system event codes.
G101 (View or Reset Batch Volume) Displays the batch volume that has been dispensed.
G102 (View Life Total) Displays the total number of pump cycles for the life of the pump.
G130–G132 (View Maintenance Counters 1, 2, 3) Displays the number of pump cycles since the last maintenance.
G200 (Set Control Mode) 0 = Flow Control (default) 1 = Batch Control
G201 (Set Flow Units) 0 = cpm, default 1 = gpm 2 = lpm
G203 (Set Pump K-Factor) Range: 52–785 cc/cycle Default: 523
G204 (Enable Max Power) 0 = Disabled (Default) 1 = Enabled
G205 (Input Current Limit) 0 = 12A (Default) 1 = 16A
G206 (Set Leak Detection Type) 0 = Disabled or leak sensor not installed (Default) 1 = Deviation 2 = Alarm
G207 (Set Maximum Acceleration) Range: 1-300 seconds Default: 20 seconds
G208 (Set Maximum Deceleration) Range: 1-300 seconds Default: 1 second
G209 (Configure External Control) 0 = Disabled (Default) 1 = Stop Only (Manual Start) 2 = Start/Stop (Full Remote) 3 = Full Control (Both Start/Stop and Flow)
G210 (Set or Disable Password) Range: 1-99999 99999 = display G400 menu Default: 0 (password disabled)
G212 (Set 4–20 Analog Low Input) Range: 4.0 – 20.0 mA Default: 4.0 mA
G213 (Set 4–20 Analog High Input) Range: 4.0 – 20.0 mA Default: 20 mA

G230–G232 (Set Maintenance Counters 1, 2, 3) Range: 0.1 — 99.9 million cycles Default: 0
G240 (Set Minimum Flow Setpoint) Range: 0–280 cpm Default: 0
G241 (Set Maximum Flow Setpoint) Range: 0–280 cpm Default: 280
G245 (Set Minimum Volume Setpoint) Range: 0–9999 cycles Default: 0
G246 (Set Maximum Volume Setpoint) Range: 0–9999 cycles Default: 9999
G247 (Batch Mode Target Flow) Range: 1–280 cpm Default: 10
G248 (Batch Start Interval) Range: 0–99999 Default: 0
G300 (View Flow Rate) Displays the pump flow rate.
G302 (View BUS Voltage) Displays the BUS voltage in V.
G303 (View Motor Voltage) Displays the RMS motor voltage in V.
G304 (View Motor Current) Displays the RMS motor current in A.
G305 (View Motor Power) Displays the motor power in W.
G306 (View Controller Temperature) Displays the IGBT temperature in °C.
G307 (View Motor Temperature) Displays the motor temperature in °C.
G308 (View Software Information) Displays the software version and serial number.
G309 (View Leak Sensor Input) 0 = No leak detected 1 = Leak detected or leak sensor not installed
G310 (View Run/Stop Input) 0 = Stop 1 = Run
G311 (View 4–20 Analog Reading) Displays the 4-20 mA analog input in mA.
G312 (Batch Interval Timer) Range: 0–99999 seconds
G400 (Reset to Factory Defaults) Resets all settings to factory defaults.

Maintenance



To avoid injury from fire, explosion, or electric shock, all electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.

Maintenance Schedule

Establish a preventive maintenance schedule based on the pump's service history. Scheduled maintenance is especially important to prevent spills or leakage due to diaphragm failure.

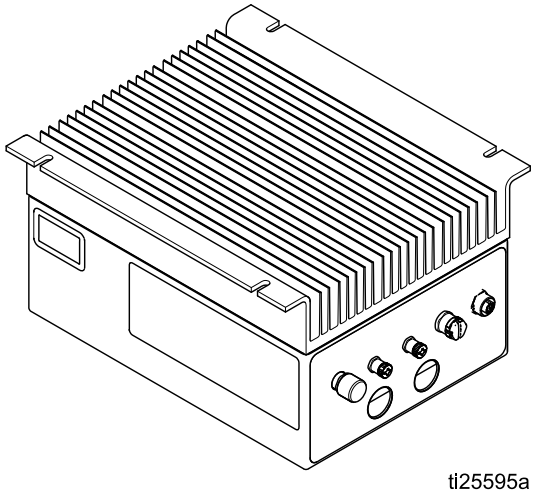
Tighten Threaded Connections

Before each use, check all hoses for wear or damage and replace as necessary. Check to be sure all threaded connections are tight and leak-free. Check mounting bolts. Check fasteners. Tighten or retorque as necessary. Although pump use varies, a general guideline is to retorque fasteners every two months. See Torque Instructions, page 49.

Clean the Graco Motor Control

Keep the heat sink fins clean at all times. Clean them using compressed air.

NOTE: Do not use conductive cleaning solvents on the module.



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Upgrade Graco Motor Control Software

Use Software Upgrade token 17H104 and Programming Cable Kit 24Y788 to update the Graco Motor Control software. The kits include instructions and all necessary parts.

Flushing and Storage

To avoid fire and explosion, always ground equipment and waste container. To avoid static sparking and injury from splashing, always flush at the lowest possible pressure.

- Flush before first use.
- Flush before fluid can dry in the equipment, at the end of the day, before storing, and before repairing equipment.
- Flush at the lowest pressure possible. Check connectors for leaks and tighten as necessary.
- Flush with a fluid that is compatible with the fluid being dispensed and the equipment wetted parts.
- Always flush the pump and relieve the pressure before storing it for any length of time.

NOTICE

Flush the pump often enough to prevent the fluid you are pumping from drying or freezing in the pump and damaging it. Store the pump at 32°F (0°C) or higher. Exposure to extreme low temperatures may result in damage to plastic parts.

Troubleshooting the Graco Motor Control

Problem	Cause	Solution
Motor does not spin (chatters) and Event code is F1DP, F2DP, or WMC0.	Motor leads are wired incorrectly.	• Correctly wire motor according to wiring diagram.
Motor does not spin (chatters) and Event code is T6E0, K6EH, or K9EH.	Feedback cable is disconnected.	• Ensure the motor feedback cable in securely connected to both the motor and Connector 1 of the controller. • Remove any external EMI sources if receiving K9EH. • Route feedback cable away from motor power cabling.
Motor does not run at full speed. (Event Codes F1DP, F2DP, V1CB, V9CB)	Input voltage is low.	• Ensure the line voltage is at least 108/216 VAC. • Reduce backpressure. • Change input voltage from 120 VAC to 240 VAC.
Motor is hot. (Event Codes F2DT, T3E0, or T4E0 G307 > 100°C)	System is running outside of the acceptable range for continuous operation.	• Reduce the pump back pressure, flow rate, or duty cycle. • Add external cooling to motor (fan). • If receiving T4E0, Max Power Mode can be enabled to automatically reduce pump performance to eliminate overheating.
Membrane buttons do not work or membrane switch works intermittently.	Membrane switch is disconnected.	• Ensure the ribbon cable is correctly inserted into the Control board.
PLC control is intermittent or does not function; or Event Codes K6EH, K9EH, L3X0, L4X0 are displayed.	Ribbon cable is disconnected.	• Ensure the ribbon cable between the Control board and the Connector board is correctly inserted.
The display is not illuminated or displays intermittently.	Display cable is disconnected.	• Ensure the ribbon cable and clip are securely installed in the Control Board.
• Control shuts down/resets when cabling is connected to Connector 3. • The Green LED on the Control board or the Power board is off, dimly lit, or blinking. • The Red LED on the Control board is dimly lit or blinking.	5V supply has shorted.	• Disconnect Connector 3. • Correct miswiring. • Reduce current draw on Connector 3 – Pin 1.
	Internal power supply has failed.	• Disconnect Connector 3 to validate the 5V supply isn't shorted. • Contact Graco Technical Support.

Problem	Cause	Solution
G200 menus are not displayed after entering password.	An incorrect password has been entered.	• Enter the correct password. • Contact Graco Technical Support for instructions on resetting a password.
GFCI breaker trips when motor is run.	Leakage current exceeds breaker limit.	• Controller is not compatible with all GFCI circuits. • Connect control to non GFCI circuit or an appropriate industrial GFCI circuit.

Diagnostic Information

Table 6 LED Status Signal

Module Status LED Signal	Description	Solution
No LEDs	No system power.	Apply system power.
Green on	System is powered up.	—
Yellow on	Communication with external GCA device is in progress.	—
Red solid	Graco Motor Control hardware failure.	Replace the Graco Motor Control.
Red flashing fast	Uploading software.	Wait until software upload is complete.
Red flashing slow	Bootloader error or error in software upload.	Contact Graco technical support.

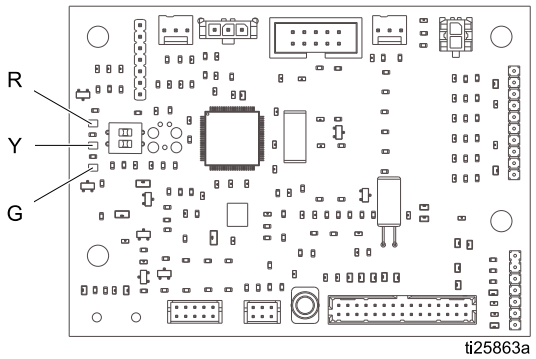


Figure 11 Control Board

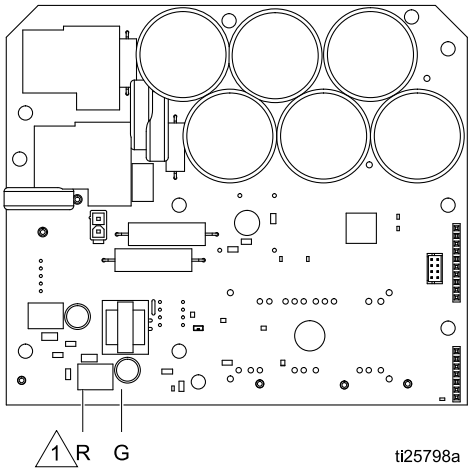


Figure 12 Power Board

1 The red LED is on the back of the board.

Power Line Voltage Surges

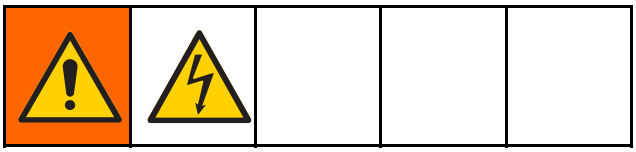
Power conversion equipment can be sensitive to voltage fluctuations from the incoming power supply. The Graco Motor Control is considered to be power conversion equipment because energy is stored on a capacitive bus and then modulated to control a brush-less motor. The design of the Graco Motor Control takes this into account, and therefore can withstand a wide range of conditions. However, it is still possible for supplied power to occasionally go outside of the tolerable range in industrial plants with high-amperage reactive pulsed loads, such as welding equipment.

If the tolerable range is exceeded, an over-voltage condition is flagged and the system shuts down in an alarm state for protection and to alert the user of unstable power. Excessive or repeated over-voltage events may permanently damage the hardware.

The MAX-HOLD feature on a multimeter can be used to determine peak DC voltage on the line. DC is the correct setting, as opposed to AC, because peak voltage is the critical parameter that affects the DC voltage level stored on the capacitive bus in power conversion equipment.

Readings should not regularly exceed approximately 400 Vdc to avoid tripping the 420 Vdc alarm level in the Graco Motor Control. If the power quality is suspect, it is recommended to power condition or isolate the device(s) that is causing the poor power quality. Consult a qualified electrician if there are any concerns about the available power supply.

Test Power Line with Multimeter



1. Set multimeter to DC voltage.
2. Connect the multimeter probes to the supplied power line.
3. Press Min Max successively to show the peak positive and the negative DC voltages.
4. Confirm that readings do not exceed 400 Vdc (Graco Motor Control alarm is issued at 420 Vdc).

Events

The LED displays event codes to inform the user of any electrical hardware or software problems. After the user acknowledges the error, if the condition is still present in the system:

- *Run Mode:* The display alternates between the event code and the regular display.
- *Setup Mode:* The event code does not display.

Four types of events can occur. All four types are logged and can be viewed on G100.

- ALARM: The system immediately stops the pump and displays an event code. The event requires attention and will continue to flash alternately on the Run screen until the operator corrects the condition and clears the alarm.
- DEVIATION: The pump continues to run. The event requires attention and will continue to flash alternately on the Run screen until the operator corrects the condition and clears the alarm.
- ADVISORY: The event flashes on the Run screen for one minute and is logged. The pump continues to run and the event does not require operator attention.
- RECORD: The event is logged but does not display. The pump continues to run and the event does not require operator attention.

Event Code	Event Level	Description	Solution
A4CH	Alarm	Motor current has exceeded the hardware limit.	Check operating conditions to determine the source of the alarm. Event will clear after acknowledgment.
A4CS	Alarm	Motor current has exceeded the software limit.	Check operating conditions to determine the source of the alarm. Event will clear after acknowledgment.
CACC	Alarm	A communication problem has been detected on the Control board.	Check the connection between the Control and Power boards.
CACH	Alarm	A communication problem has been detected on the Power board.	Check the connection between the Control and Power boards.
EBC0	Deviation	The pumping process has been interrupted. The pump is decelerating or batching and is commanded to stop.	Event will clear after acknowledgment. Do not interrupt the process.
EBG0	Alarm	The local Stop button was pressed on a system set for Remote Start/Stop Control, or Full Remote Control. The local button overrides the external control.	Press the Start button to clear Alarm and resume remote control.
EL00	Record	Indicates power has been applied to the system	None.
ES00	Record	All memory has been erased and the settings have been set to factory defaults.	None.
F1DP	Alarm	The motor control limit has been reached and Max Power Mode is disabled in menu G204. The controller is at maximum line current, maximum motor current, or maximum output voltage and cannot maintain the flow setpoint.	Reduce pump flow/pressure. Enable Max Power Mode (menu G204).

Event Code	Event Level	Description	Solution
F2DP	Deviation	The motor control limit has been reached and Max Power Mode is enabled in menu G204. The controller is at maximum line current, maximum motor current, or maximum output voltage, but the motor will continue to run at a reduced performance.	Reduce pump flow/pressure.
F2DT	Deviation	The motor temperature is above 120°C (248°F) and Max Power Mode is enabled in menu G204. The output current is being limited, but the system will run at a reduced performance.	Reduce pump flow/pressure or duty cycle.
K4E0	Alarm	The motor speed has exceeded the maximum.	Event will clear after acknowledgment. Check operating conditions to determine the source of the alarm.
K6EH	Alarm	The position sensor has read an invalid position, likely because it is not connected.	Ensure the feedback cable is correctly installed and away from any external noise sources.
K9EH	Deviation	Position errors (skips, momentary invalid positions) have been detected. Likely due to noise on the motor feedback cable.	Ensure the feedback cable is correctly installed and away from any external noise sources.
L3X0	Deviation	The pump leak sensor has detected a leak and the Pump Leak Type is set to Deviation in G206. The pump continues to run.	Replace worn parts to stop leak, drain leak sensor and replace.
L4X0	Alarm	The pump leak sensor has detected a leak and the Pump Leak Type is set to Alarm in G206. The pump has been stopped.	Replace worn parts to stop leak, drain leak sensor and replace.
MA01	Advisory	The maintenance pump cycles have exceeded the number set on menu G230.	Clear the Maintenance Counter (menu G130).
MA02	Advisory	The maintenance pump cycles have exceeded the number set on menu G231.	Clear the Maintenance Counter (menu G131).
MA03	Advisory	The maintenance pump cycles have exceeded the number set on menu G232.	Clear the Maintenance Counter (menu G132).
T3E0	Deviation	The internal motor temperature is above 100°C (212°F).	Reduce pump flow or duty cycle.
T4C0	Alarm	The internal IGBT module temperature has exceeded the limit of 100°C (212°F).	Reduce power output or decrease ambient temperature.
T4E0	Alarm	The internal motor temperature is above 150°C (302°F) and Max Power Mode is disabled in G204.	Reduce pump flow or duty cycle. Enable Max Power Mode (G204).

Event Code	Event Level	Description	Solution
T6E0	Alarm	The motor is operating out of its temperature range or the temperature sensor signal is lost.	Ensure that the motor ambient temperature is above minimum. Ensure that the feedback cable is correctly installed. Ensure the TO1/TO2 wires from the Control board are correctly inserted into the Connector board. Contact Graco technical assistance.
V1CB	Alarm	Bus voltage is below minimum acceptable limit.	Check the voltage source level.
V2CG	Deviation	IGBT Gate drive voltage is below minimum acceptable limit.	Contact Graco technical assistance.
V4CB	Alarm	Bus voltage is above maximum acceptable limit.	Increase pump deceleration time. Check the voltage source level.
V9CB	Alarm	Bus voltage measurement circuit is reporting abnormally low values when AC power is detected.	Check the voltage source level. Contact Graco technical assistance.
V9MX	Alarm	Loss of AC power has been detected.	Reconnect AC power.
WMC0	Alarm	The controller is not able to turn the motor (locked rotor).	Free the motor rotor, then restart the motor.
WSCS	Alarm	The software version or part number reported by the Power board does not match the expected values.	If a software upgrade has recently failed/ been interrupted, try again. If not, contact Graco technical assistance.
WX00	Alarm	An unexpected software error has occurred.	Event will clear after acknowledgment. Contact Graco technical assistance.

Torque Instructions

If fluid cover or manifold fasteners have been loosened, it is important to torque them using the following procedure to improve sealing.

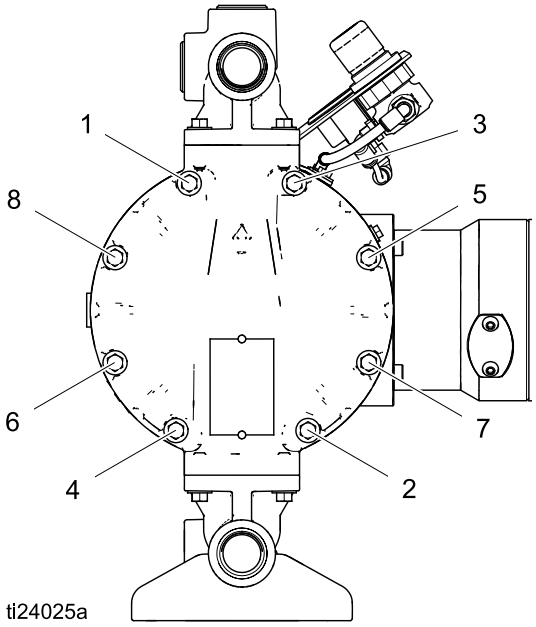
NOTE: Fluid cover and manifold fasteners have a thread-locking adhesive patch applied to the threads. If this patch is excessively worn, the fasteners may loosen during operation. Replace screws with new ones or apply medium-strength (blue) Loctite or equivalent to the threads.

NOTE: Always completely torque fluid covers before torquing manifolds.

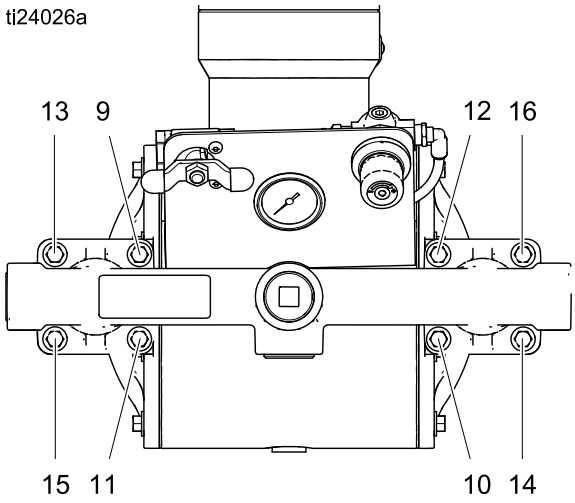
1. Start all fluid cover screws a few turns. Then, turn down each screw just until head contacts cover.
2. Turn each screw by 1/2 turn or less working in a crisscross pattern in the order shown to specified torque.
3. Repeat for manifolds.

   Fluid cover and manifold fasteners: 90 in-lb (10.2 Nm)

Fluid Cover Screws



Inlet and Outlet Manifold Screws



Notes

Performance Charts

Test Conditions: The pump was tested in water with the inlet submerged. The air pressure was set 10 psi (0.7 bar) higher than the outlet pressure.

How to Use the Charts

1. Choose a flow rate and outlet pressure that falls below the Power Limit Curve. Conditions outside of the curve will decrease the life of the pump.
2. Set the VFD frequency corresponding to the desired flow rate. Flow rates will increase with outlet pressure lower than 10 psi (0.7 bar) and with high inlet head pressure.
3. To prevent inlet cavitation erosion, the *Net Positive Suction Head Available (NPSHa)* of your system should be above the *Net Positive Suction Head Required (NPSHr)* line shown on the chart.

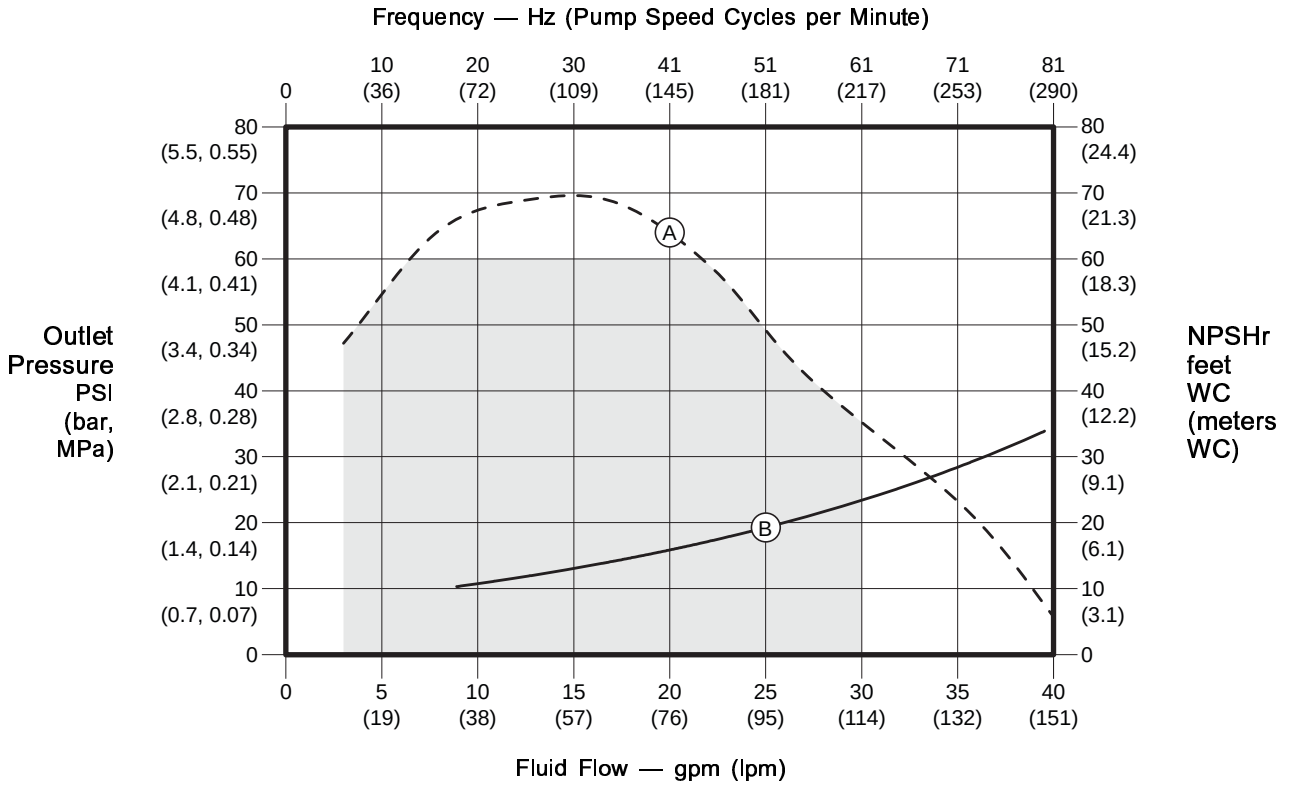
4-Pole AC Pump (04A), (05A), or (06A) with 2hp VFD

KEY

A Power Limit Curve

B Net Positive Suction Head Required

The shaded area is recommended for continuous duty.



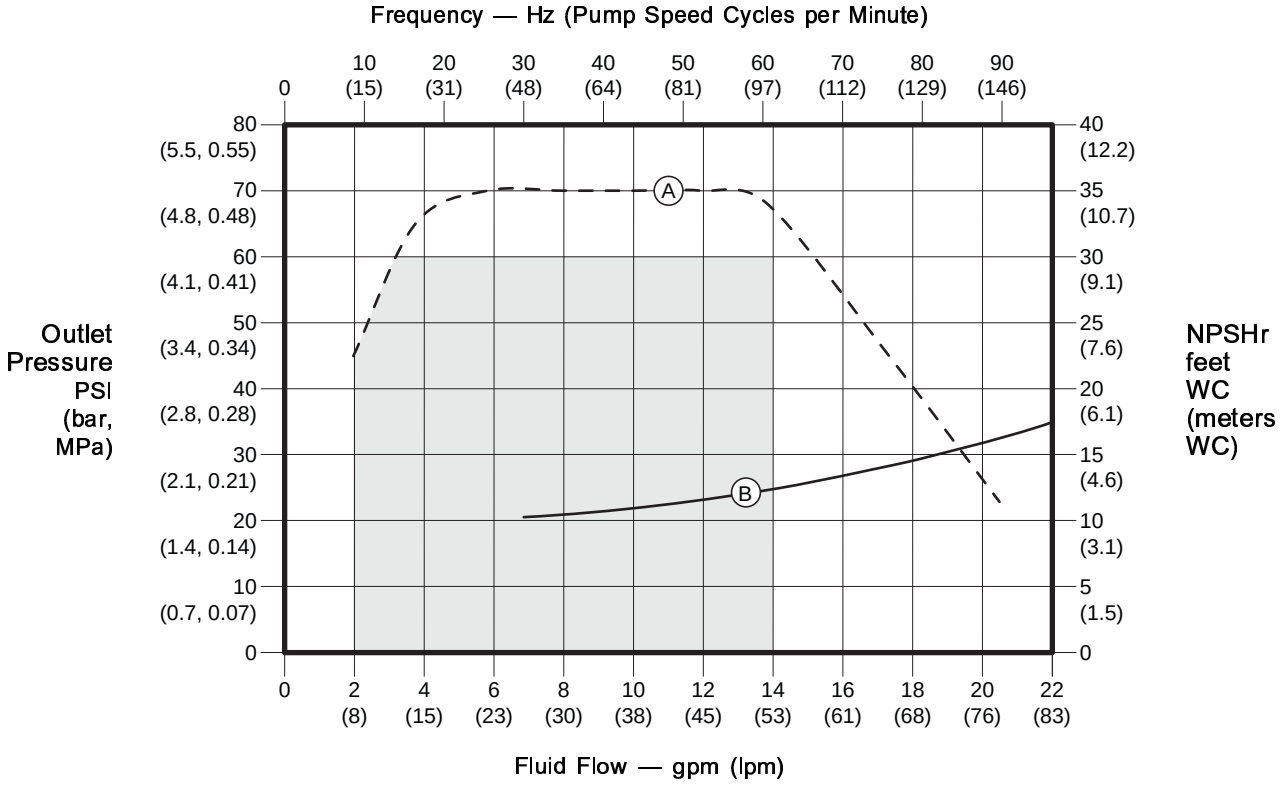
4-Pole AC Pump (04E) or (04F) with 1hp VFD

KEY

A Power Limit Curve

B Net Positive Suction Head Required

The shaded area is recommended for continuous duty.



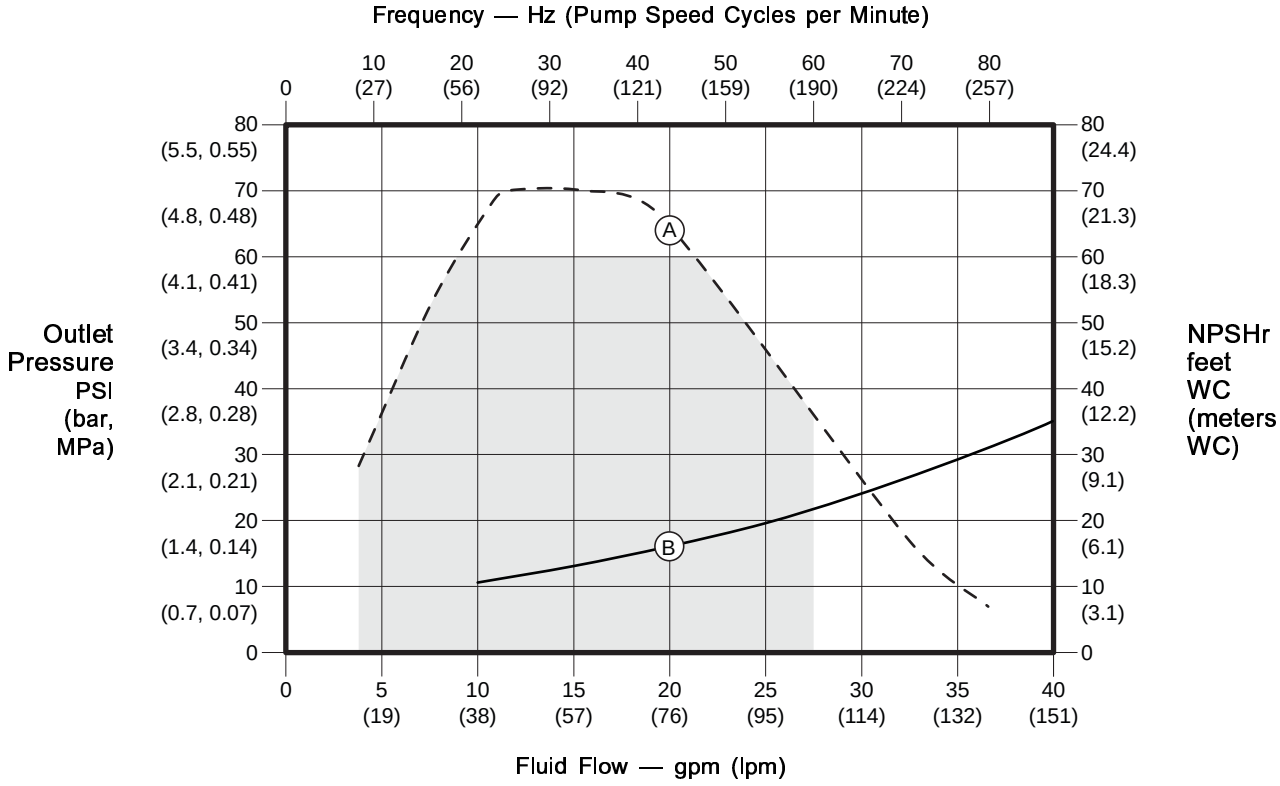
2-Pole AC Pump (04C), (04D), (04E), or (04F) with 2hp VFD

KEY

A Power Limit Curve

B Net Positive Suction Head Required

The shaded area is recommended for continuous duty.



Pump with BLDC Motor (04B), (05B), or (06B)

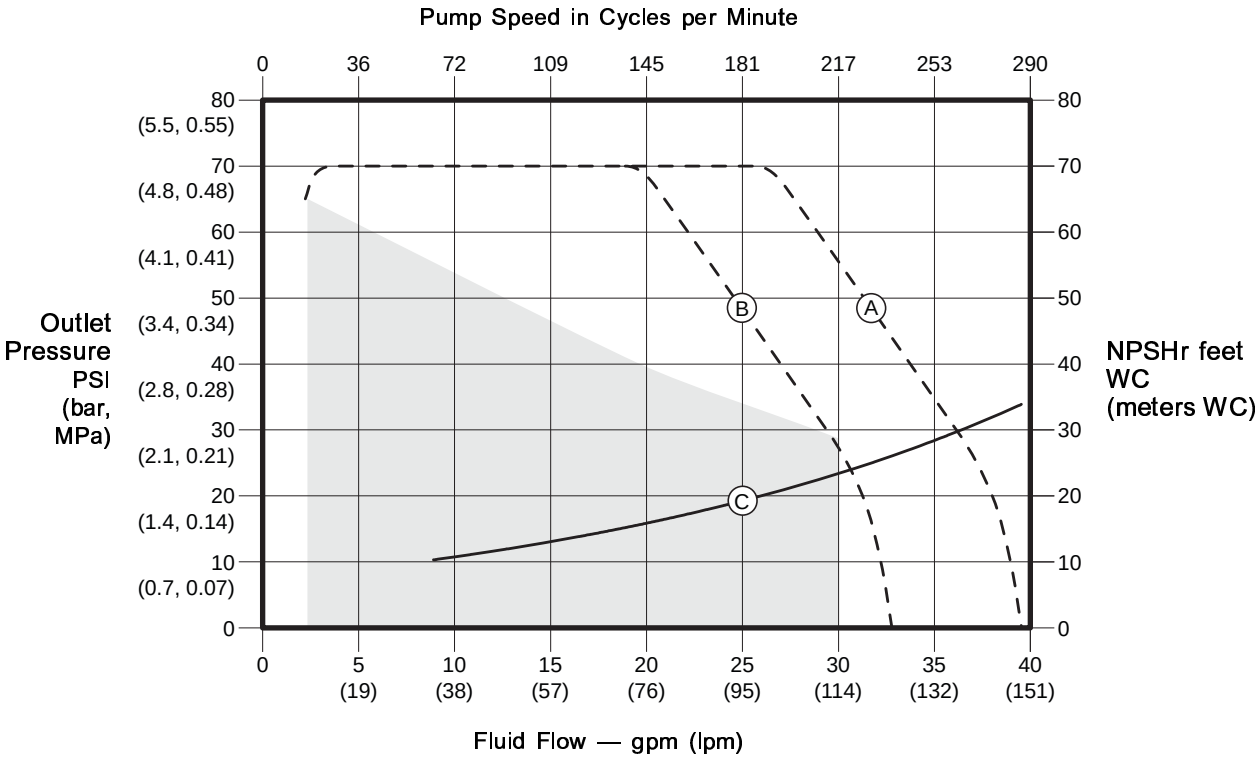
KEY

A Power Limit Curve (120 Volt)

B Power Limit Curve (240 Volt)

C Net Positive Suction Head Required

The shaded area is recommended for continuous duty.



Pump in Low-Pulsation Mode

Two typical running conditions are shown in the curves. The curves show the relationship between outlet pressure and outlet flow during Low Pulsation Mode (above the transition line) and Transfer Mode (below the transition line). Adjust the pump speed and air pressure to achieve the desired result.

KEY

A 22 Hz, 80 cycles per minute

B 31 Hz, 115 cycles per minute

C 40 Hz, 150 cycles per minute

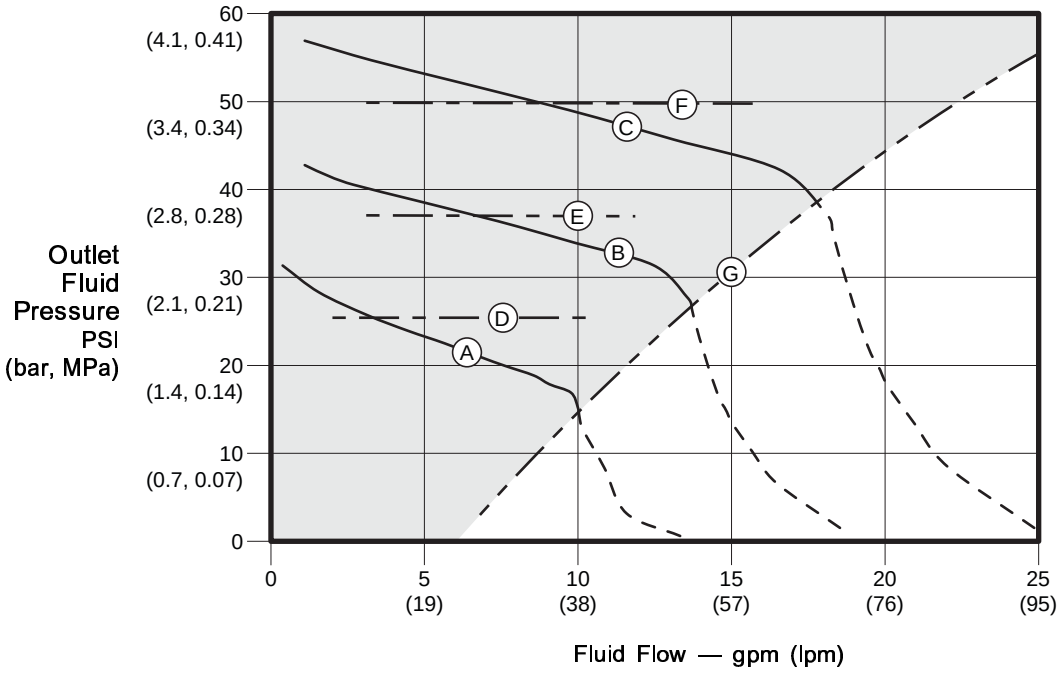
D 25 psi (1.7 bar) air pressure

E 37 psi (2.5 bar) air pressure

F 50 psi (3.5 bar) air pressure

G Transition line (Low Pulsation Mode is shaded.)

Frequency



How to Calculate Your System's Net Positive Suction Head – Available (NPSHa)

For a given flow rate, there must be a minimum fluid head pressure supplied to the pump to prevent cavitation. This minimum head is shown on the Performance Curve, labeled as NPSHr. The units are feet WC (Water Column) absolute. The NPSHa of your system must be greater than the NPSHr to prevent cavitation and therefore increase efficiency and the life of you pump. To calculate the NPSHa of your system, use the following equation:

$$NPSHa = H_a \pm H_z - H_f - H_{vp}$$

Where:

Ha is the absolute pressure on the surface of the liquid in the supply tank. Typically, this is atmospheric pressure for a vented supply tank, e.g. 34 feet at sea level.

Hz is the vertical distance in feet between the surface of the liquid in the supply tank and the centerline of the pump inlet. Value should be positive if the level is higher than the pump and negative if the level is lower than the pump. Always be sure to use the lowest level the liquid can reach in the tank.

Hf is the total of the friction losses in the suction piping.

Hvp is the absolute vapor pressure of the liquid at the pumping temperature.

Dimensions

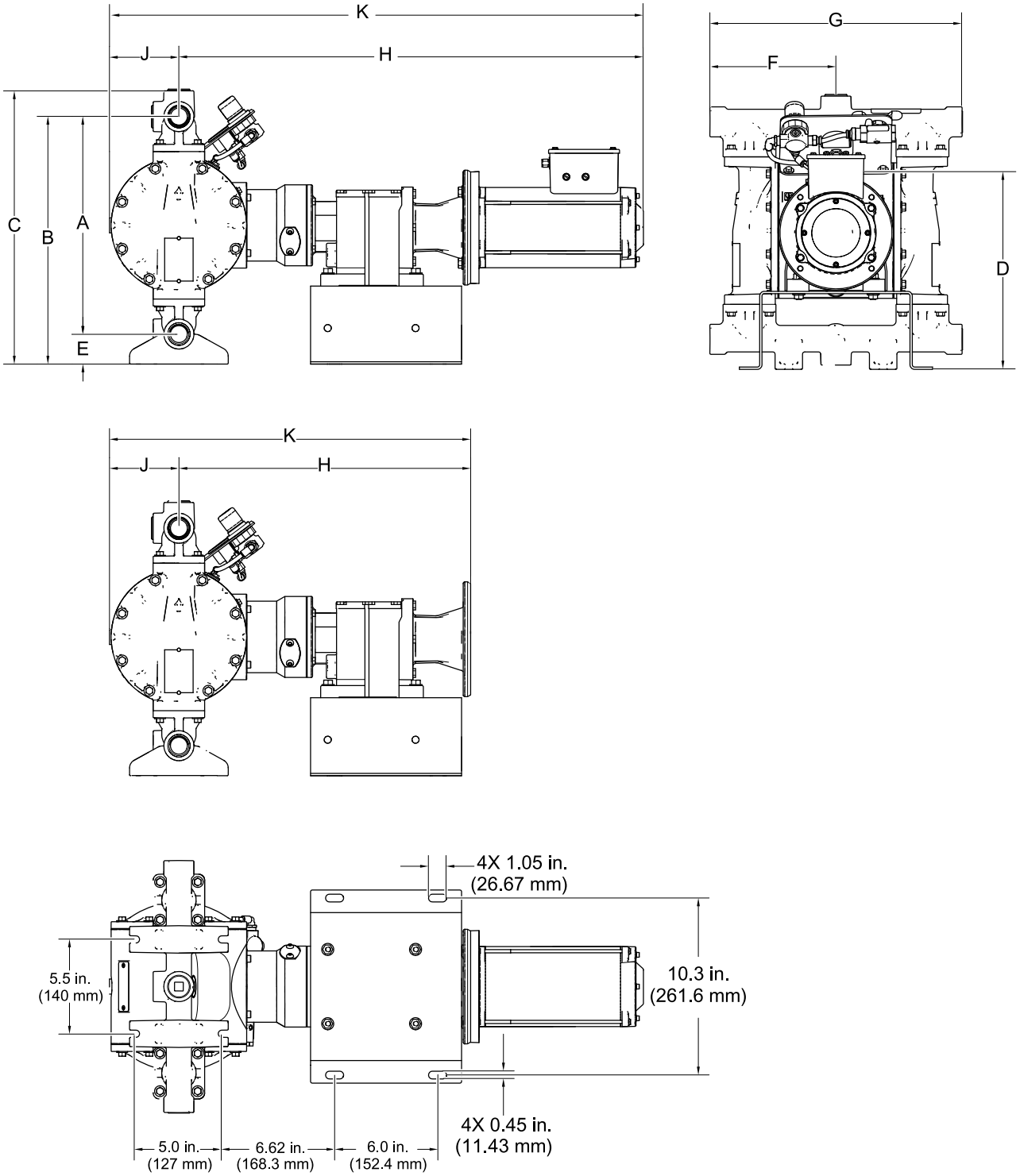


Figure 13 Pumps with Aluminum Fluid Sections, without Compressor (BLDC model shown)

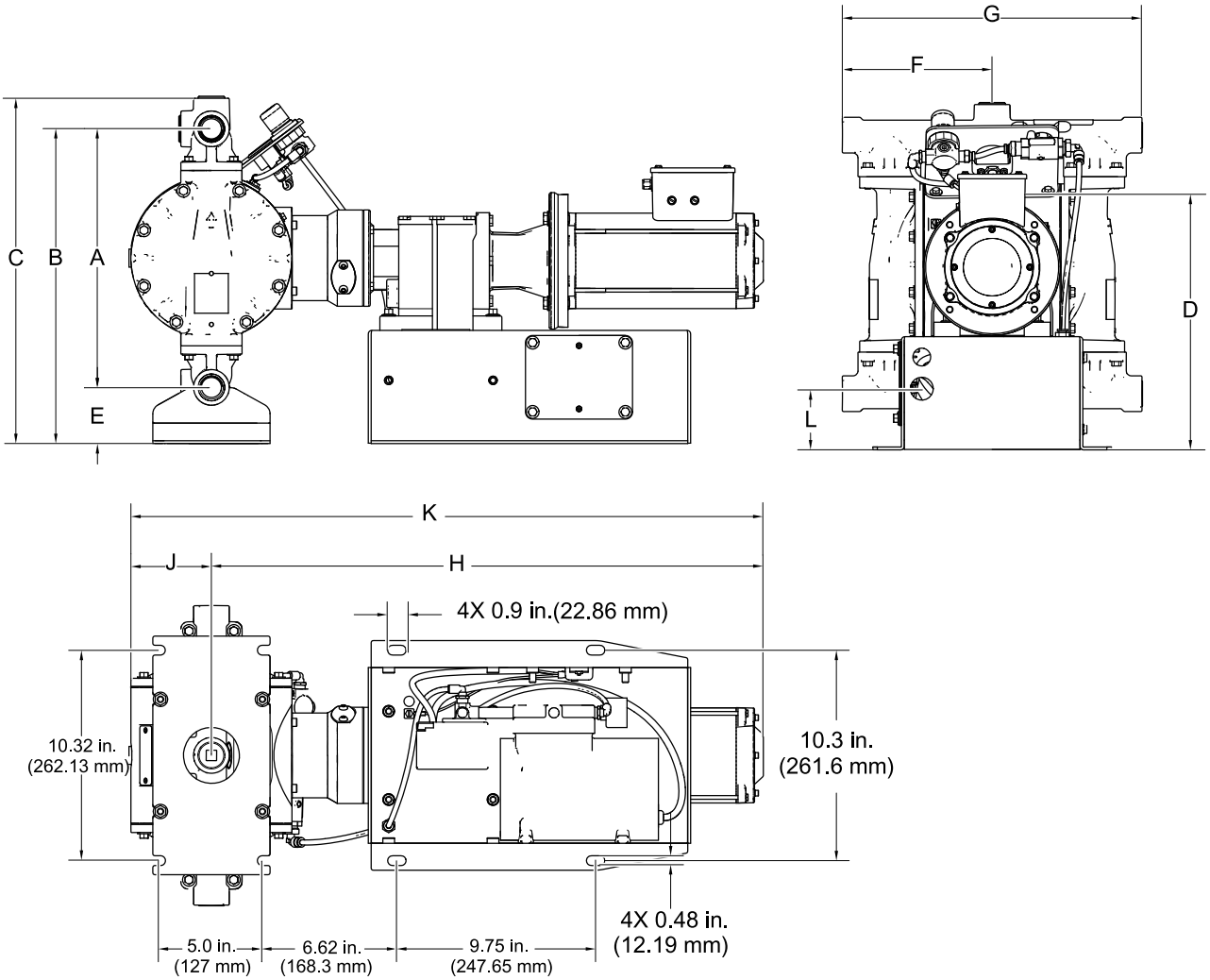


Figure 14 Pumps with Aluminum Fluid Sections, with Compressor (BLDC model shown)

Table 7 Dimensions for Pumps with Aluminum Fluid Sections

Ref.	Gearbox Only (04E and 04F)		Gearbox and Motor				Gearbox, Motor, and Compressor			
			AC (04A, 04C, and 04D)		BLDC (04B)		AC (05A and 06A)		BLDC (05B and 06B)	
	in	cm	in	cm	in	cm	in	cm	in	cm
A	12.7	32.2	12.7	32.2	12.7	32.2	12.7	32.2	12.7	32.2
B	14.4	36.7	14.4	36.7	14.4	36.7	15.4	39.1	15.4	39.1
C	15.9	40.5	15.9	40.5	15.9	40.5	16.9	42.9	16.9	42.9
D	NA		04A 12.3	04A 31.1	11.4	29.0	13.1	33.4	12.4	31.5
			04C 11.6	04C 29.4						
			04D 12.4	04D 31.5						
E	1.8	4.5	1.8	4.5	1.8	4.5	2.8	7.1	2.8	7.1
F	7.3	18.6	7.3	18.6	7.3	18.6	7.3	18.6	7.3	18.6
G	14.7	37.3	14.7	37.3	14.7	37.3	14.7	37.3	14.7	37.3
H	04E 17.0	04E 43.2	04A 24.8	04A 63.0	27.1	68.8	24.8	63.0	27.1	68.8
	04F 17.0	04F 43.2	04C 30.4	04C 77.1						
			04D 29.9	04D 75.9						
J	3.9	10.0	3.9	10.0	3.9	10.0	3.9	10.0	3.9	10.0
K	04E 21.0	04E 53.5	04A 28.8;	04A 73.2	31.1	79.0	28.8	73.2	31.1	79.0
	04F 21.0	04F 53.5	04C 34.4	04C 87.4						
			04D 33.9	04D 86.1						
L	3.0	7.6	3.0	7.6	3.0	7.6	3.0	7.6	3.0	7.6

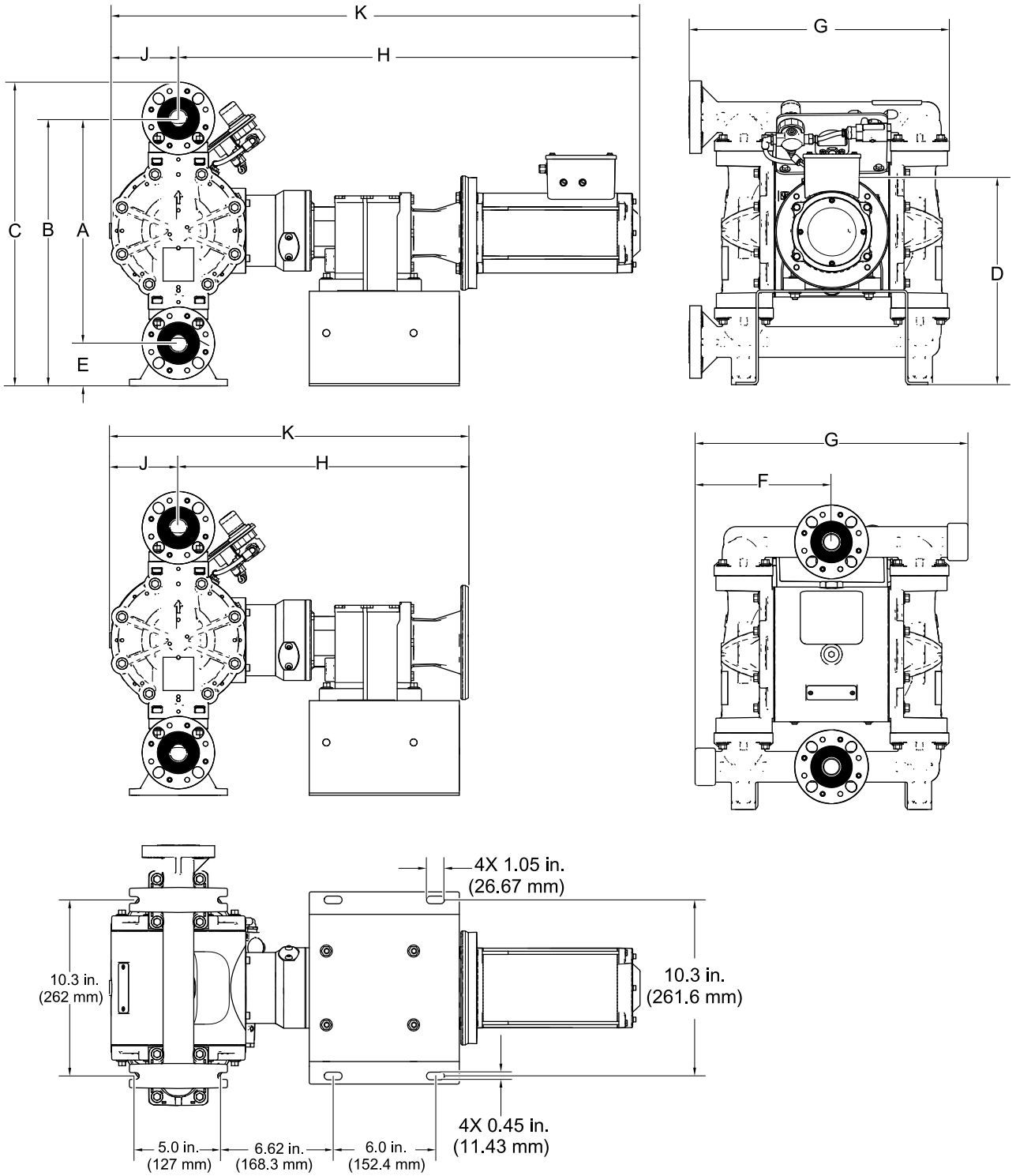


Figure 15 Pumps with Polypropylene, Conductive Polypropylene, or PVDF Fluid Sections, without Compressor (BLDC model shown)

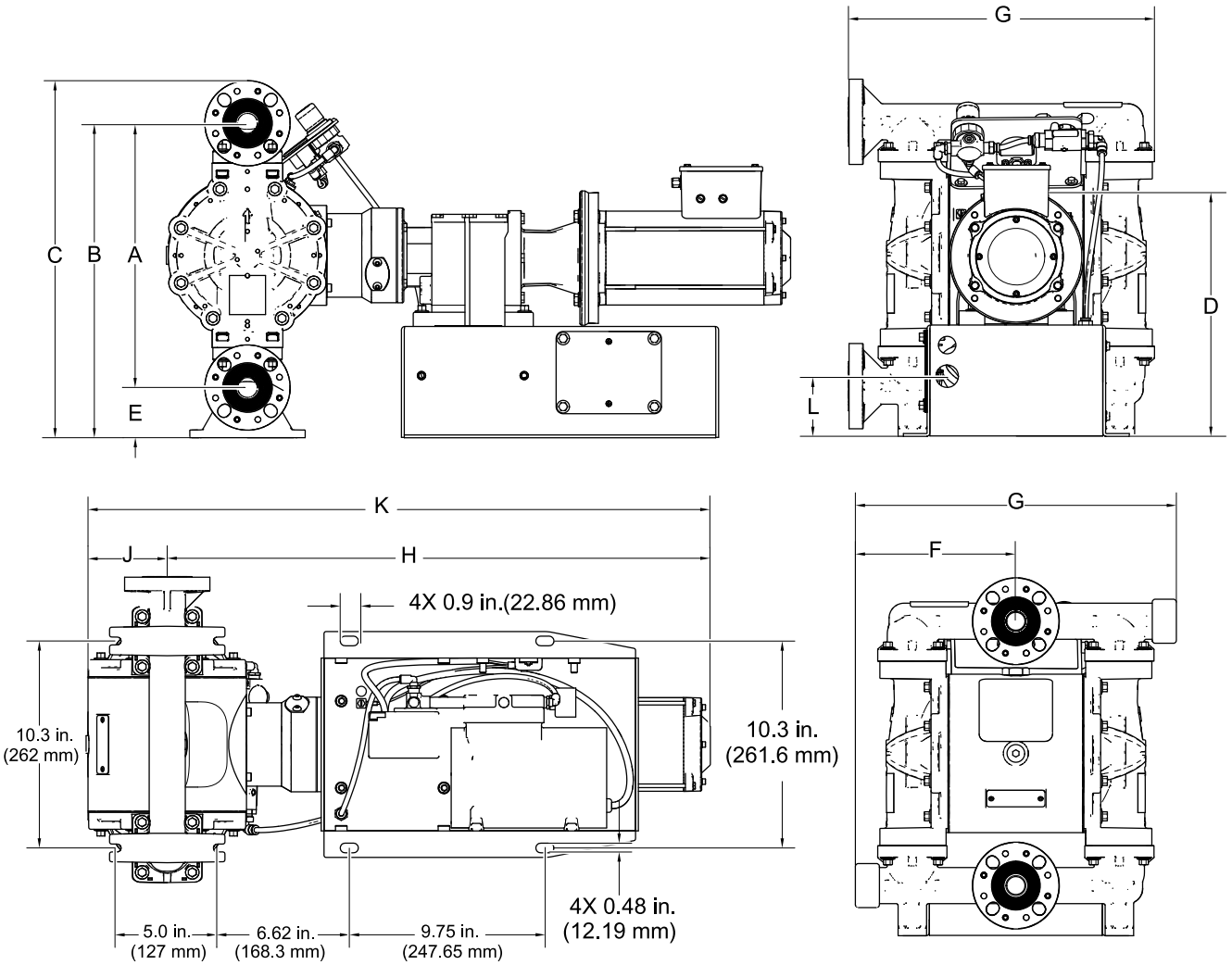


Figure 16 Pumps with Polypropylene, Conductive Polypropylene, or PVDF Fluid Sections, with Compressor (BLDC Model Shown)

Table 8 Dimensions for Pumps with Polypropylene, Conductive Polypropylene, or PVDF Fluid Sections

Ref.	Gearbox Only (04E and 04F)		Gearbox and Motor				Gearbox, Motor, and Compressor			
			AC (04A, 04C, and 04D)		BLDC(04B)		AC (05A and 06A)		BLDC (05B and 06B)	
	in	cm	in	cm	in	cm	in	cm	in	cm
A	12.1	30.8	12.1	30.8	12.1	30.8	12.1	30.8	12.1	30.8
B	15.1	38.4	15.1	38.4	15.1	38.4	15.1	38.4	15.1	38.4
C	17.8	45.2	17.8	45.2	17.8	45.2	17.8	45.2	17.8	45.2
D	NA		04A 13.3	04A 33.7	12.4	31.6	13.3	33.7	12.4	31.6
			04C 14.1	04C 35.7						
			04D 12.4	04D 31.5						
E	1.9	4.9	1.9	4.9	1.9	4.9	1.9	4.9	1.9	4.9
F, Center Flange	8.3	21.1	8.3	21.1	8.3	21.1	8.3	21.1	8.3	21.1
F, End Flange	NA		NA		NA		NA		NA	
G, Center Flange	16.7	42.4	16.7	42.4	16.7	42.4	16.7	42.4	16.7	42.4
G, End Flange	15.1	38.4	15.1	38.4	15.1	38.4	15.1	38.4	15.1	38.4
H	04E 17.0	04E 43.2	04A 24.8	04A 63.0	27.1	68.8	24.8	63.0	27.1	68.8
	04F 17.0	04F 43.2	04C 30.4	04C 77.1						
			04D 29.9	04D 75.9						
J	3.9	10.0	3.9	10.0	3.9	10.0	3.9	10.0	3.9	10.0
K	04E 21.0	04E 53.5	04A 28.8	04A 73.2	31.1	79.0	28.8	73.2	31.1	79.0
	04F 21.0	04F 53.5	04C 34.4	04C 87.4						
			04D 33.9	04D 86.1						
L	3.0	7.6	3.0	7.6	3.0	7.6	3.0	7.6	3.0	7.6

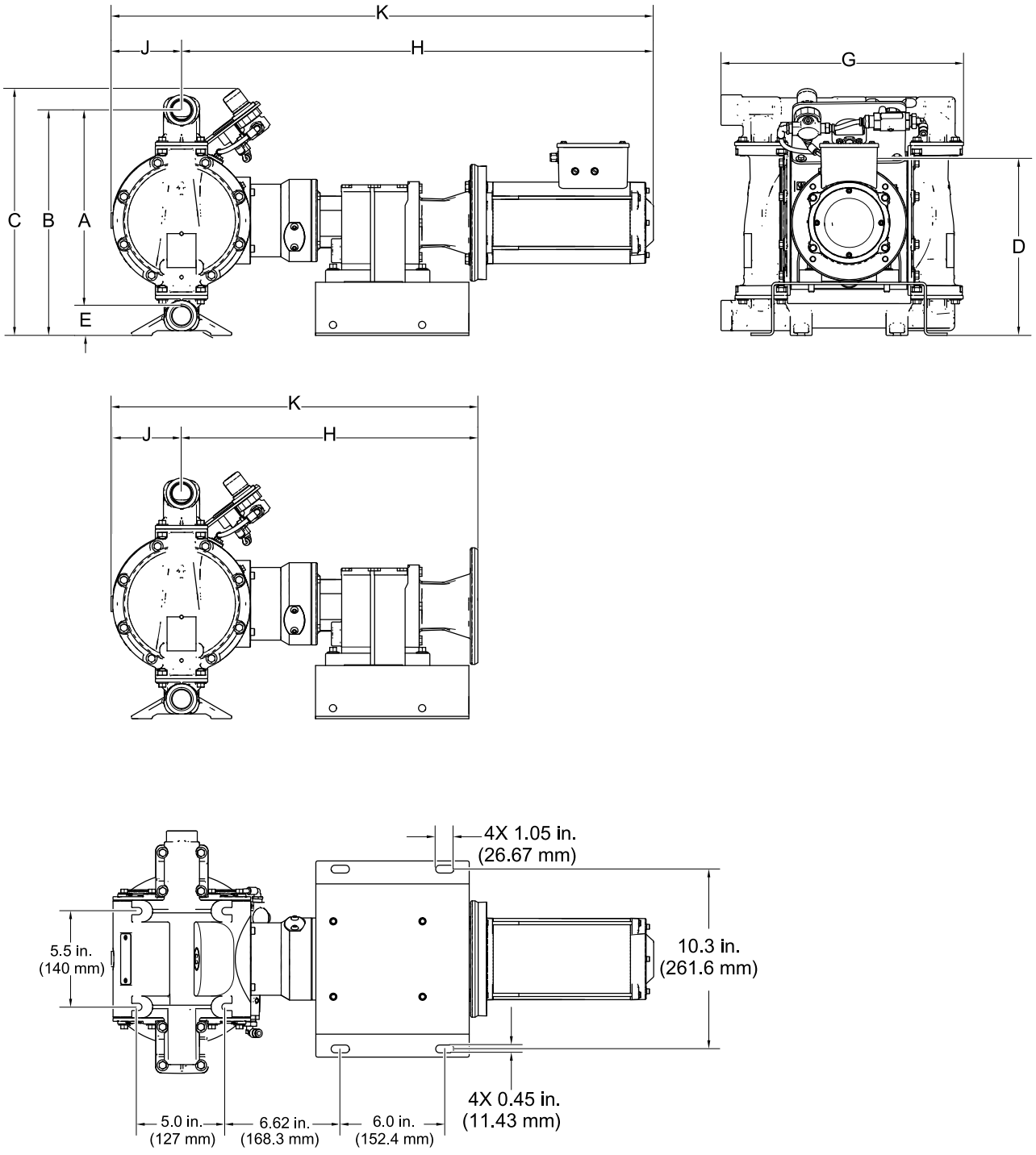


Figure 17 Pumps with Hastelloy or Stainless Steel Fluid Sections, without Compressor (BLDC Model Shown)

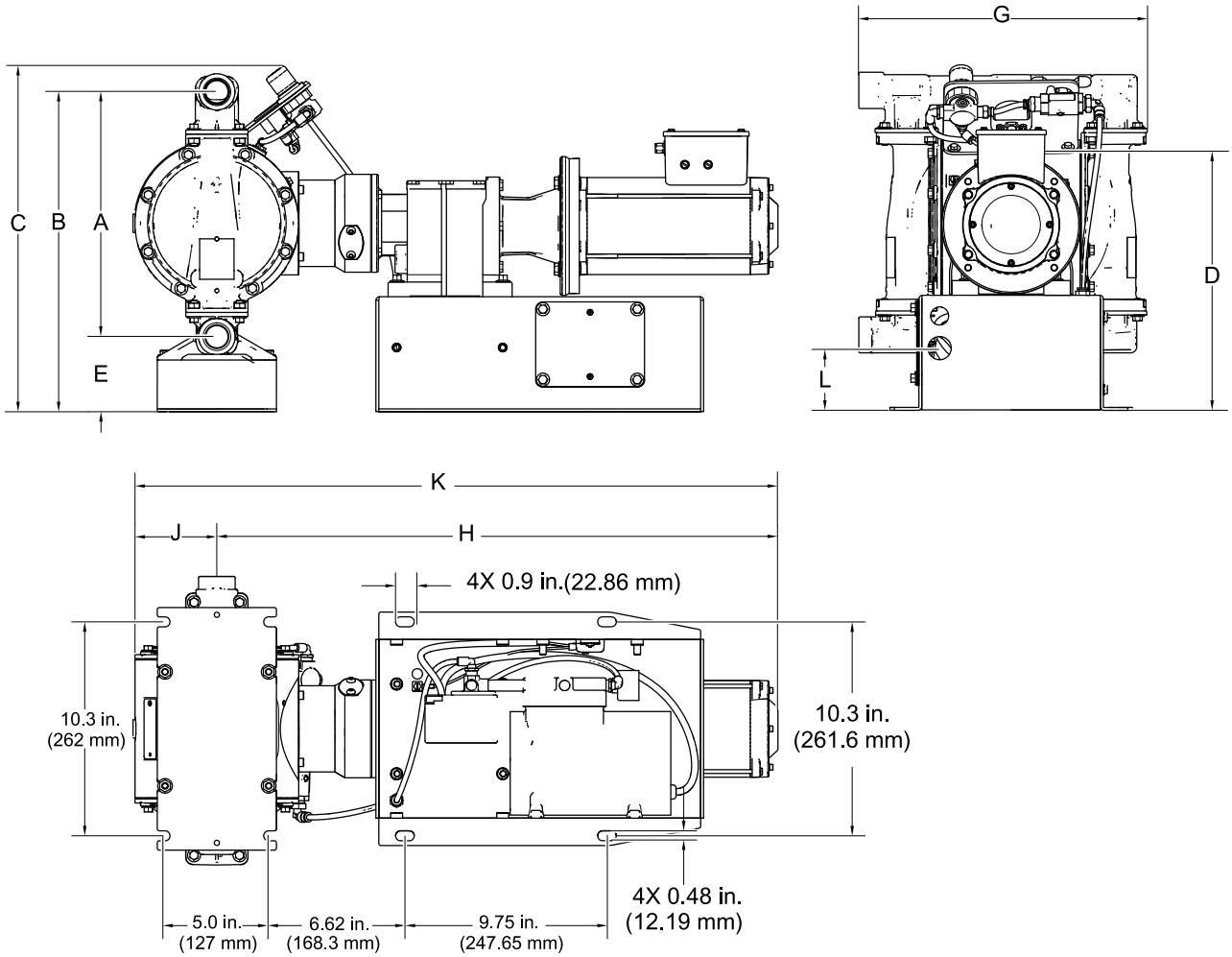
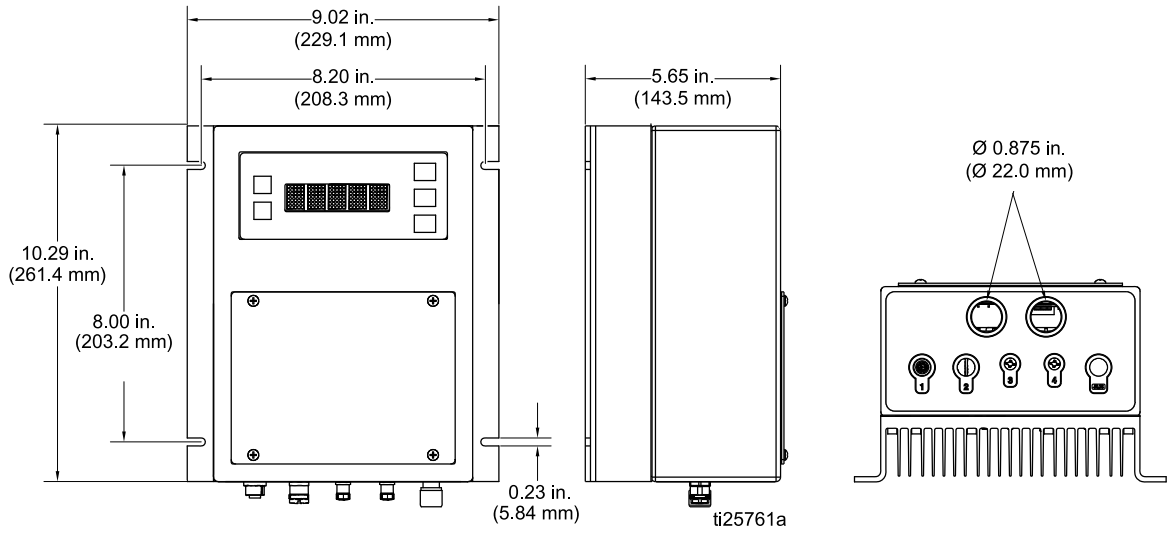


Figure 18 Pumps with Hastelloy or Stainless Steel Fluid Sections, with Compressor (BLDC Model shown)

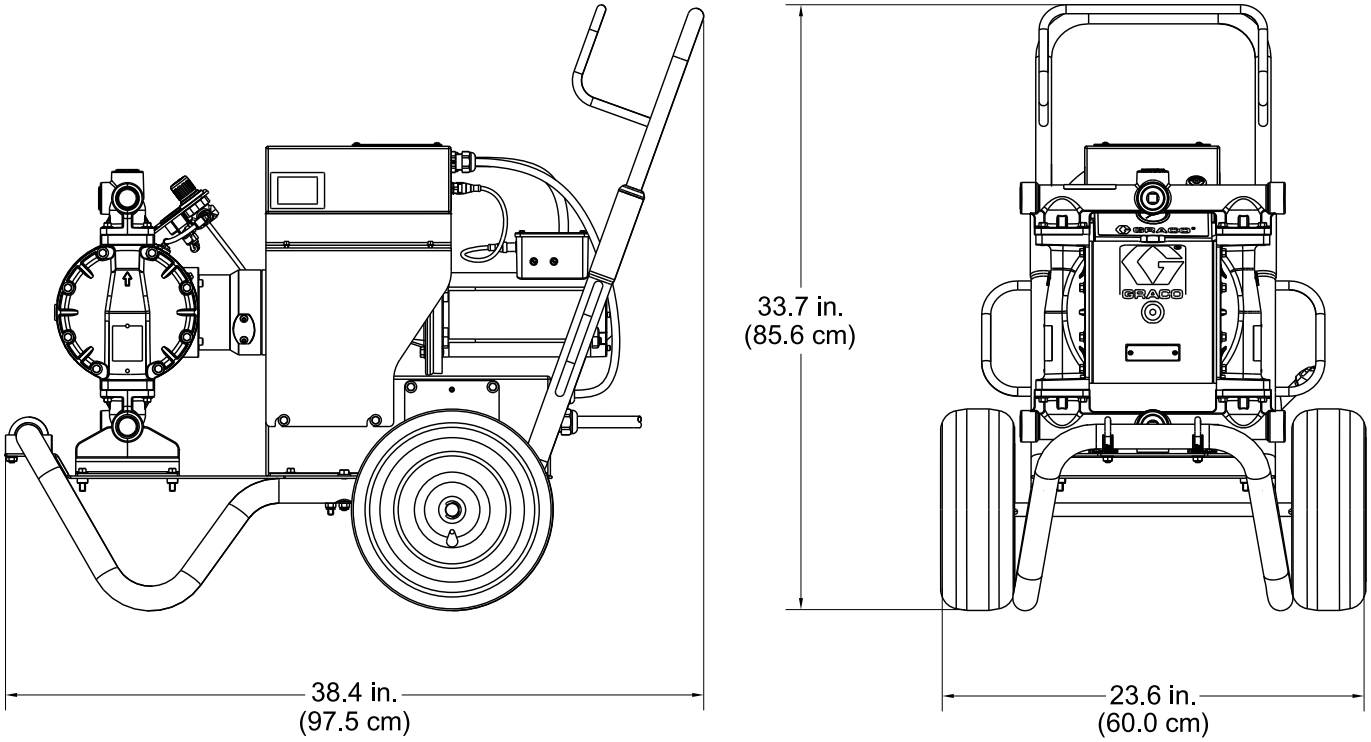
Table 9 Dimensions for Pumps with Hastelloy or Stainless Steel Fluid Sections

Ref.	Gearbox Only (04E and 04F)		Gearbox and Motor				Gearbox, Motor, and Compressor			
			AC (04A, 04C, and 04D)		BLDC (04B)		AC (05A and 06A)		BLDC (05B and 06B)	
	in	cm	in	cm	in	cm	in	cm	in	cm
A	11.8	30.0	11.8	30.0	11.8	30.0	11.8	30.0	11.8	30.0
B	12.9	32.8	12.9	32.8	12.9	32.8	15.4	39.1	15.4	39.1
C	14.0	35.8	14.0	35.8	14.0	35.8	16.5	41.9	16.5	41.9
D	NA		04A 9.9	04A 25.0	9.9	25.2	10.6	27.0	9.9	25.2
			04C 11.6	04C 29.4						
			04D 12.4	04D 31.5						
E	1.1	2.8	1.1	2.8	1.1	2.8	3.6	9.1	3.6	9.1
F	NA		NA		NA		NA		NA	
G	13.6	34.5	13.6	34.5	13.6	34.5	13.6	34.5	13.6	34.5
H	04E 17.0	04E 43.2	04A 24.8	04A 63.0	27.1	68.8	24.8	63.0	27.1	68.8
	04F 17.0	04F 43.2	04C 30.4	04C 77.1						
			04D 29.9	04D 75.9						
J	3.9	10.0	3.9	10.0	3.9	10.0	3.9	10.0	3.9	10.0
K	04E 21.0	04E 53.5	04A 28.8;	04A 73.2	31.1	79.0	28.8	73.2	31.1	79.0
	04F 21.0	04F 53.5	04C 34.4	04C 87.4						
			04D 33.9	04D 86.1						
L	3.0	7.6	3.0	7.6	3.0	7.6	3.0	7.6	3.0	7.6

Graco Motor Control Dimensions



Cart Dimensions



Technical Data

	US	Metric
Husky 1050e Electric Double Diaphragm Pump		
Maximum fluid working pressure	70 psi	0.48 MPa, 4.8 bar
Maximum incoming air pressure	150 psi	1.03 MPa, 10.3 bar
Center section air charge range	20 to 80 psi	0.14–0.55 MPa, 1.4–5.5 bar
Maximum air consumption	<0.2 scfh	<0.006 cubic meters/hour
Air inlet size	3/8 in. npt(f)	
Maximum suction lift (reduced if balls don't seat well due to damaged balls or seats, lightweight balls, or extreme speed of cycling)	Wet: 29 ft Dry: 16 ft	Wet: 8.8 m Dry: 4.9 m
Maximum size pumpable solids	1/8 in.	3.2 mm
Ambient air temperature range for operation and storage. **NOTE:** Exposure to extreme low temperatures may result in damage to plastic parts.	32° F–104° F	0° C–40° C
Fluid displacement per cycle	0.14 gallons	0.53 liters
Maximum free-flow delivery	39 gpm	148 lpm
Maximum pump speed	280 cpm	
Fluid Inlet and Outlet Size		
Aluminum, Hastelloy, or Stainless Steel	1 in npt(f) or 1 in bspt	
Polypropylene, Conductive Polypropylene, or PVDF	1 in. ANSI/DIN Raised Face Flange	
Electric Motor		
AC, Standard CE (04A, 05A, 06A)		
Power	2 HP	1.5 kW
Number of Motor Poles	4–Pole	
Speed	1800 rpm (60 Hz) or 1500 rpm (50 Hz)	
Constant Torque	6:1	
Gear Ratio	8.16	
Voltage	3–phase 230V / 3–Phase 460V	
Maximum Amperage Load	5.7 A (230V) / 2.85 A (460V)	
Ingress Protection	IP66	
IE Rating	IE2	
AC, ATEX (04C)		
Power	2 HP	1.5 kW
Number of Motor Poles	2–Pole	
Speed	3420 rpm (60 Hz) or 2850 rpm (50 Hz)	
Constant Torque	10:1	
Gear Ratio	18.08	
Voltage	3–phase 240V / 3–Phase 415V	
Maximum Amperage Load	5.44 A (230V) / 3.14 A (460V)	
Ingress Protection	IP55	
IE Rating	IE1	

	US	Metric
AC, Explosionproof (04D)		
Power	2 Hp	1.5 kW
Number of Motor Poles	2–Pole	
Speed	3450 rpm (60 Hz) or 2875 rpm (50 Hz)	
Constant Torque	20:1	
Gear Ratio	18.08	
Voltage	3–phase 230V / 3–Phase 460V	
Maximum Amperage Load	5.2 A (230V) / 2.6 A (460V)	
Ingress Protection	IP54	
IE Rating	IE2	
BLDC (04B, 05B, 06B)		
Power	2.2 Hp	1.6 kW
Speed	3600 rpm	
Gear Ratio	11.86	
Voltage	320 VDC	
Maximum Amperage Load	5.2 A	
Ingress Protection	IP56	
Motorless Gearbox		
NEMA (04E)		
Mounting Flange	NEMA 56 C	
Gear Ratio	18.08	
IEC (04F)		
Mounting Flange	IEC 90	
Gear Ratio	18.08	
Noise Data		
Sound Power (measured per ISO-9614–2)		
at 70 psi fluid pressure and 50 cpm	71 dBa	
at 30 psi fluid pressure and 280 cpm (full flow)	94 dBa	
Sound Pressure [tested 3.28 ft (1 m) from equipment]		
at 70 psi fluid pressure and 50 cpm	61 dBa	
at 30 psi fluid pressure and 280 cpm (full flow)	84 dBa	
Wetted Parts		
Wetted parts include material(s) chosen for seat, ball, and diaphragm options, **plus the fluid section's material of construction: Aluminum, Hastelloy, Polypropylene, Conductive Polypropylene, PVDF, or Stainless Steel**		
Non-wetted parts		
Aluminum	aluminum, coated carbon steel, bronze	
Hastelloy	hastelloy, stainless steel, aluminum (if used in center section), bronze	
Plastic	stainless steel, polypropylene, coated carbon steel, bronze	
Stainless Steel	stainless steel, aluminum, coated carbon steel, bronze	

	US	Metric
Technical Specifications for the Graco Motor Control (All installations and wiring must comply with NEC and local electrical codes.)		
DC Power Supply	Class 2 Power Supply only	
Approvals	UL508C	
Conformity	CE-Low Voltage (2006/95/EC), EMC (2004/108/EC), and RoHS (2011/65/EU) Directives	
Ambient Temperature	-40°F – 104°F	–40°C – 40°C
Environment Rating	Type 4X, IP 66	
Overtemperature Sensing Specifications (The drive is provided with a means to accept and act upon a signal from a thermal sensor in the motor. Motor overtemperature sensing is required to provide the motor overload protection.)	0–3.3 VDC, 1mA maximum	
Input Specifications		
Input Line Voltage	120/240 VAC, line-to-line	
Input Line Phasing	Single Phase	
Input Line Frequency	50/60 Hz	
Input Current per Phase	16A	
Maximum Branch Circuit Protection Rating	20A, Inverse Time Circuit Breaker	
Short Circuit Current Rating	5 kA	
Output Specifications		
Output Line Voltage	0–264 VAC	
Output Line Phasing	Three Phase	
Output Current (Current limit, set via the software, is provided as a secondary protection from motor overload.)	0–12A	
Output Power	1.92 KW / 2.6 hp	
Output Overload	200% for 0.2 seconds	

Variable Frequency Drives (2 hp)

Model	Nominal Input Voltage	Input Voltage Range	Nominal Output Voltage †
16K911	208–240 Vac, 1 phase	170–264 Vac	208–240 Vac, 3 phase
16K911	208–240 Vac, 3 phase	170–264 Vac	208–240 Vac, 3 phase
16K912	400–480 Vac, 3 phase	340–528 Vac	400–480 Vac, 3 phase

† Output voltage is dependent on input voltage.

Weights

Pump Material		Motor/Gearbox											
		AC		ATEX + IEC		Flameproof + NEMA		NEMA		IEC		BLDC+ NEMA	
Fluid Section	Center Section	lb	kg	lb	kg	lb	kg	lb	kg	lb	kg	lb	kg
Aluminum	Aluminum	106	48.1	144	65.3	109.5	49.7	69.5	31.5	74	33.6	90	40.8
Conductive Polypropylene	Aluminum	103.5	46.9	141.5	64.1	107	48.5	67	30.4	71.5	32.4	87.5	39.7
Conductive Polypropylene	Stainless Steel	135	61.2	173	78.5	138.5	62.8	98.5	44.7	103	46.7	119	54.0
Hastelloy	Stainless Steel	153	69.4	191	86.6	156.5	71.0	116.5	52.8	121	54.9	137	62.1
Polypropylene	Aluminum	103.5	46.9	141.5	64.2	106.5	48.3	67	30.4	71.5	32.4	87.5	39.7
Polypropylene	Stainless Steel	135	61.2	173	78.5	138.5	62.8	98.5	44.7	103	46.7	119	54.0
PVDF	Aluminum	109	49.4	147	66.7	112.5	51.0	72.5	32.9	77	34.9	93	42.2
PVDF	Stainless Steel	140.5	63.7	178.5	81.0	144	63.7	104	47.2	108.5	49.2	124.5	56.5
Stainless Steel	Aluminum	121.5	55.1	159.5	72.3	125	55.5	85	38.6	89.5	40.6	105.5	47.9
Stainless Steel	Stainless Steel	153	69.4	191	86.6	156.5	71.0	116.5	52.8	121	54.9	137	62.1

Component/Model	U.S.	Metric
Compressor	28 lb	13 kg
Graco VFD	6 lb	3 kg
Graco Motor Control	10.5 lb	4.8 kg
Cart Models		
24Y388, 24Y552, and 24Y588	184.5 lb	83.7 kg
24Y559 and 24Y560	182 lb	82.6 kg
24Y561 and 24Y562	200 lb	90.7 kg

Fluid Temperature Range

NOTICE

Temperature limits are based on mechanical stress only. Certain chemicals will further limit the fluid temperature range. Stay within the temperature range of the most-restricted wetted component. Operating at a fluid temperature that is too high or too low for the components of your pump may cause equipment damage.

Diaphragm/Ball/Seat Material	Fluid Temperature Range					
	Aluminum Hastelloy, or Stainless Steel Pumps		Polypropylene or Conductive Polypropylene Pumps		PVDF Pumps	
	Fahrenheit	Celsius	Fahrenheit	Celsius	Fahrenheit	Celsius
Acetal (AC)	10° to 180°F	-12° to 82°C	32° to 150°F	0° to 66°C	10° to 180°F	-12° to 82°C
Buna-N (BN)	10° to 180°F	-12° to 82°C	32° to 150°F	0° to 66°C	10° to 180°F	-12° to 82°C
FKM Fluoroelastomer (FK)*	-40° to 275°F	-40° to 135°C	32° to 150°F	0° to 66°C	10° to 225°F	-12° to 107°C
Geolast® (GE)	-40° to 150°F	-40° to 66°C	32° to 150°F	0° to 66°C	10° to 150°F	-12° to 66°C
Polychloroprene overmolded diaphragm (CO) or Polychloroprene check balls (CR or CW)	0° to 180°F	-18° to 82°C	32° to 150°F	0° to 66°C	10° to 180°F	-12° to 82°C
Polypropylene (PP)	32° to 150°F	0° to 66°C	32° to 150°F	0° to 66°C	32° to 150°F	0° to 66°C
PTFE overmolded diaphragm (PO)	40° to 180°F	4° to 82°C	40° to 150°F	4° to 66°C	40° to 180°F	4° to 82°C
PTFE check balls or two-piece PTFE/EPDM diaphragm (PT)	40° to 220°F	4° to 104°C	40° to 150°F	4° to 66°C	40° to 220°F	4° to 104°C
PVDF (PV)	10° to 225°F	-12° to 107°C	32° to 150°F	0° to 66°C	10° to 225°F	-12° to 107°C
Santoprene® check balls (SP) or 2–piece PTFE/Santoprene diaphragm (PS)	-40° to 180°F	-40° to 82°C	32° to 150°F	0° to 66°C	10° to 225°F	-12° to 107°C
TPE (TP)	-20° to 150°F	-29° to 66°C	32° to 150°F	0° to 66°C	10° to 150°F	-12° to 66°C

** The maximum temperature listed is based on the ATEX standard for T4 temperature classification. If you are operating in a non-explosive environment, FKM fluoroelastomer's maximum fluid temperature in aluminum or stainless steel pumps is 320°F (160°C).*

Graco Standard Warranty

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

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