



GX16 Mixhead

For NVH Foam Applications



Depend on the GX16 for reliable performance and repeatable results

- Lightweight and ergonomic for easy handling
- Fluids continuously circulate to ensure accurate conditioning
- Manual or machine mount
- Hydraulically actuated
- 250,000 shot warranty

PROVEN QUALITY. LEADING TECHNOLOGY.

Optimum performance for NVH foam applications



Ordering Information

Basic mixheads have no orifices in them.

The 24:1 mixheads have .011 and .061 orifices for 24:1 ratio.

24J187 - 24:1 Straight

24E877 - 24:1 Right

24K233 - 24:1 Left

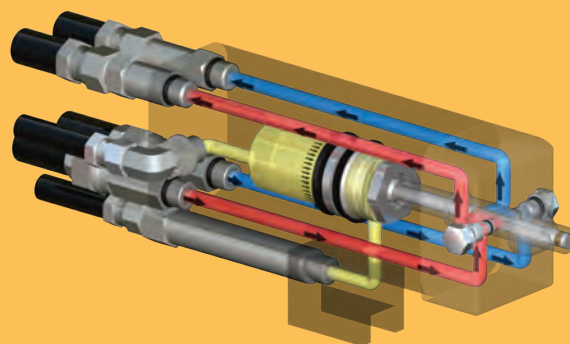
24E876 - Basic Straight

24E878 - Basic Right

24K234 - Basic Left

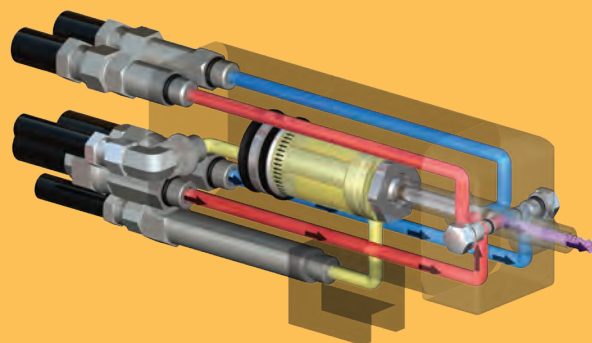
24K223 - Handle kit

How the GX16 works



Circulation Position

The two reactive materials used to create foam, "A" and "B," are kept separate until they reach the GX16 mixhead. If the gun is not dispensing, the materials simply circulate back to the day tanks.



Dispense Position

During the dispense mode, the metering pumps precisely deliver both materials to the mixing head at the required ratio, flow rate and temperature. The chemicals combine in the mix chamber by impingement mixing. The mixture is then injected into a mold or cavity.

Technical Specifications

Flow rates	4.6 to 20 lb/min (2 to 9 kg/min)
Max fluid working pressure	3000 psi (207 bar, 21 MPa)
Max hydraulic working pressure	2500 psi (172 bar, 17 MPa)
Max fluid temperature	180°F (82°C)
Weight (base)	3.8 lb (1.7 kg)

Contact us today!

To receive product information or talk with a Graco representative, call 800-746-1334 or visit us online at www.graco.com.

