

# GrindLazer "

3A0103H

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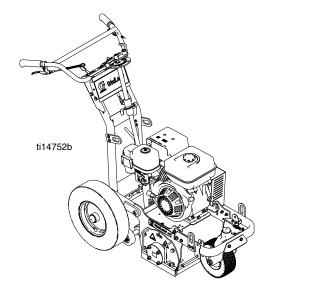
- Designed to grind flat, horizontal concrete or asphalt surfaces -
- For removal of materials from concrete and asphalt surfaces - Professional outdoor use only -

**Model 571002 - Forward cut line removal / bump smoothing** GrindLazer 270 (270 cc / 9 hp)

**Model 571003 - Forward cut line removal / bump smoothing** GrindLazer 390 (390 cc / 13 hp)

Model 571004 - Reverse (up cut) / inlay and grooving (Must be used with LineDriver<sup>™</sup>) GrindLazer 480 (480 cc / 16 hp)

Model 571260 - Reverse (up cut) / inlay and grooving (Must be used with LineDriver<sup>™</sup>) GrindLazer 630 (627 cc / 21 hp)



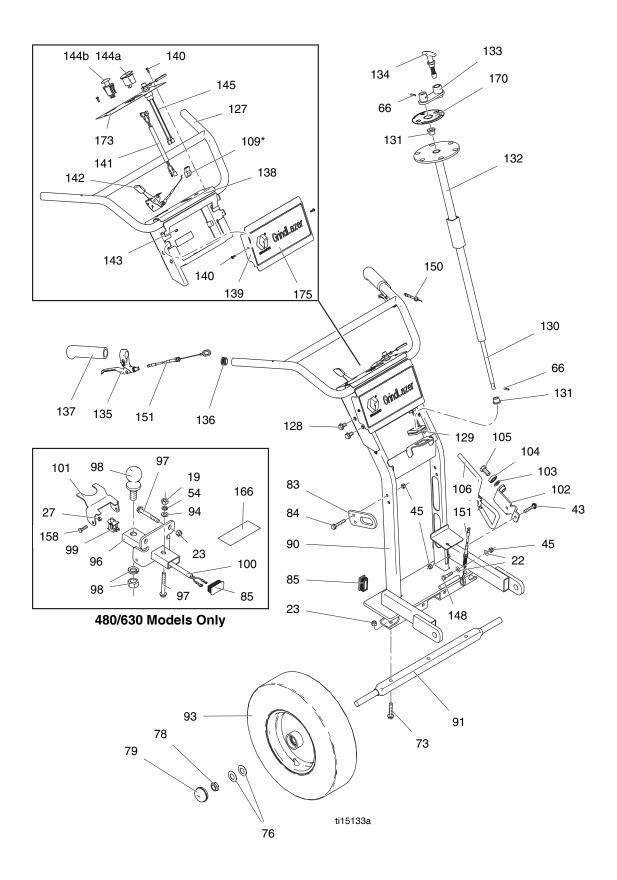
GrindLazer 270 and 390

GrindLazer 630

Related Manuals: Operation - 3A0101 Repair - 3A0102

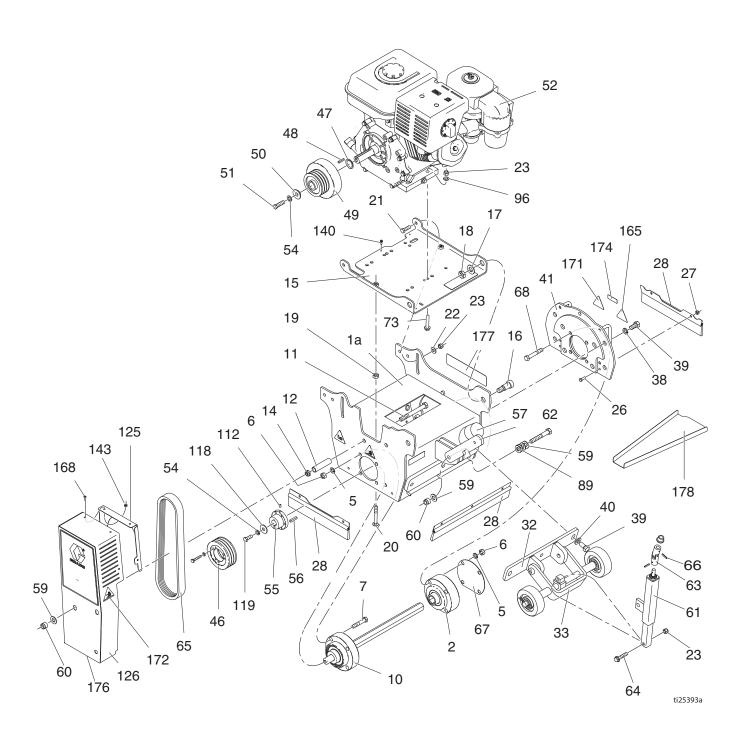
(Drums, cutters, and LineDriver<sup>™</sup> sold separately)





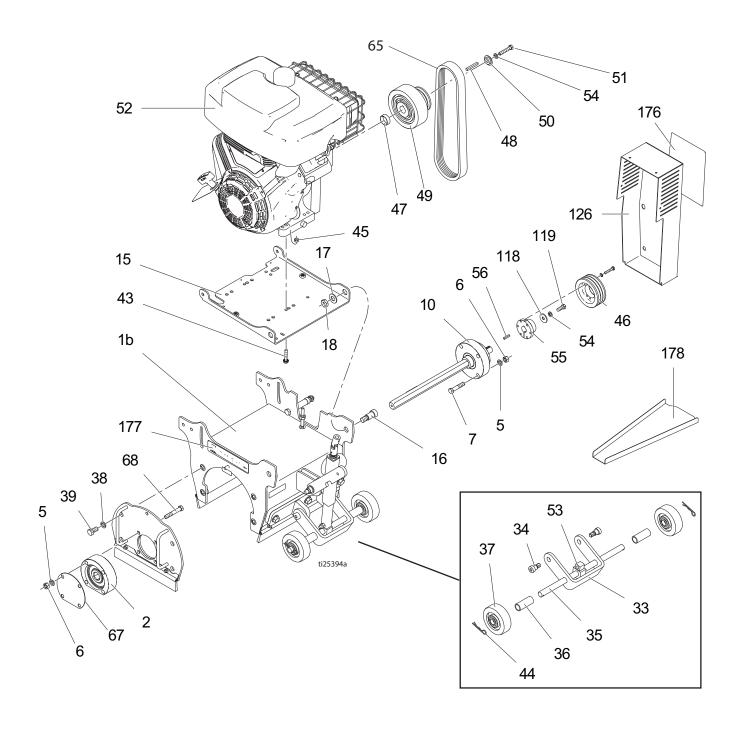
Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
19	100131	NUT, full hex	2	128	112395	SCREW, cap, flng HD	4
22		WASHER, flat	5	129	16C278	GROMMET, square	1
23		NUT, lock	13	130	16C986	SHAFT, adjustment, cutter height	1
43		SCREW, cap, flng HD	6	131	115104	BEARING, flange	2
45		NUT, lock, insert, nylock, 5/16	15	132	24D072	SHAFT, crank, adjustment	1
54		WASHER, lock	1	133	24C982	BRACKET, crankshaft	1
66		PIN, spring	3	134	24D618	PIN, handle, scarifier	1
73		SCREW, cap, flng HD	4	135		LEVER, actuator	2 2
76		SPRING, belleville	6	136		RETAINER, plug	2
78	112405	NUT, lock	3	137		GRIP, handle	2
79		CAP, dust	3	138		PLATE, control	1
83		PLATE, lift, scarifier	4	139		COVER, control	1
84	114653	SCREW, cap, flange head	6	140		SCREW, mach, slot hex wash HD	5
85		PLUG, tubing	6	141		HARNESS, wire (270/390 only)	1
90	24D135	FRAME, rear	1			HARNESS, wire (480/630 only)	1
91	193405	AXLE	1	142		CONTROL, throttle cable	1
93	111020	WHEEL, pneumatic	2	143		NUT, lock, hex	2
94	100731	WASHER	1			SWITCH, power (270/390 only)	1
96	24D544	HITCH, mount	1			SWITCH, power (480/630 only)	1
97	116935	SCREW, cap, flng HD	3	145		SWITCH, safety, tether, terminated	1
98	116913	BALL, trailer	1			CORD, lanyard, switch safety	1
99	116833	SWITCH, safety	1	148		SCREW, cap, hex HD	1
100	16C790	HARNESS, wire	1	150	123816		1
101	16D497	ACTUATOR, switch, hitch	1	151		CABLE with spring	1
102	198891	BRACKET	1	166▲	16D005	LABEL, 16 hp control (480/630	1
103	195134	SPACER, ball, guide	1			only)	
104	198931	BEARING	1	170		LABEL, scarifier cutter position	1
105	113961	SCREW, cap, hex HD	1			LABEL, ISO hazards & prevent	1
106	198930	ROD, brake	1	175	16D391	LABEL, brand, grindlazer	1
109	114956	TERMINAL, wire, tap	1				
		(270/390 only)		▲ Re <sub>l</sub>	olacemen	t Danger and Warning labels, tags, a	and
127	24C911	BAR, handle	1	cards	are availa	able at no cost.	

#### GrindLazer 270/390



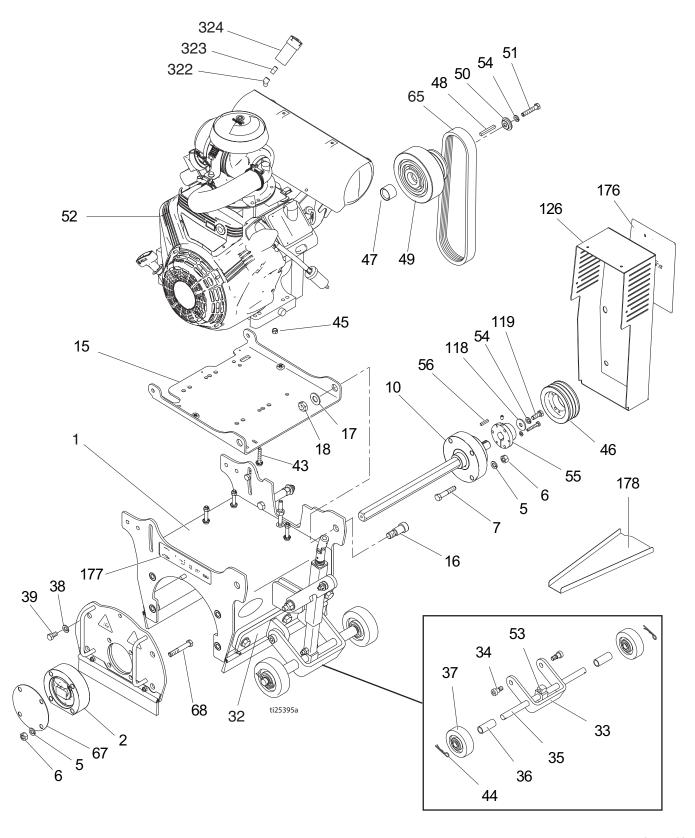
Gri	ndLaz	er 270/390		Ref.	Part	Description	Qty.
					100052	WASHER, lock (270 only)	1
Ref.	Part	Description	Qty.	55		BUSHING, QD, sheave, pulley	1
		ENCLOSURE, 9 HP and 13 HP	-	56		KEY, square	1
1a			1	57	123811	CAP, plug, tube, red, 2 inch	1
2		BEARING, mount WASHER, lock	1 8	59		WASHER, plain	9
5 6			8	60	801020	NUT, lock	4
7		NUT, full, hex SCREW, cap, hex HD	4	61	24D150	ACTUATOR, cutter height,	1
10		KIT, bearing, shaft, drive	1			assembly	
11		SCREW, cap, hex HD	3	62	16C667	ROD, lock, transport	1
12		SPACER, guard, belt	3	63		SWIVEL, universal, joint	1
14	100409		3	64	116780	SCREW, hex, hd, flanged	5
15		PLATE, mount, motor	1	65*		BELT, 3VX375, series A	1
16		SCREW, shoulder, socket head				BELT, 3VX355, series B, C, D	1
17		WASHER, plain 5/8	2 2	66		PIN, spring	3
18		NUT, lock, nylon, thin pattern	2	67		COVER, dust, bearing	2
19		NUT, full hex	2	68		SCREW, cap, hex head	4
20		BOLT, carriage	1	73		SCREW, cap	8
21		SCREW, cap, hex HD	2	89	119547	NUT, hex, lock, nylon, thin	8 1
22		WASHER, flat	2	96		WASHER	4
23		NUT, lock	13	112	108851	WASHER, plain	2
26		SCREW, cap, hex HD	9	118	100133	WASHER, lock	2 2 1
27		NUT, lock, hex	12	119	116596	SCREW, cap, hex head	2
28		KIT, brush, scarifier	2	126	24D075	COVER, belt	
32		BRACKET, arm, pivot	1	140	117501	SCREW, mach, slot hex wash HD	5 1
33		BRACKET, pivot, wheel, rear,	1	165	15K616	LABEL	
00	100000	painted	•	171▲	16C393	LABEL, ISO cut foot icon	2
38	100018	WASHER, lock, spring	4			LABEL, ISO pinch hazard icon	2
39		SCREW, cap, hex head	7	174	16C396	LABEL, grease equipment 50	2
40		WASHER, hardened, SAE	3			hours	
41		COVER, cage, drum	1	176	16D395	LABEL, brand, Grindlazer 390	1
46		PULLEY, sheave, QD, 3V	1			(390 only)	
47		SPACER, clutch (270/390 only)	1		16D393	LABEL, brand, Grindlazer 270	1
48		KEY, square	1			(270 only)	
49		CLUTCH, centrifugal	1	177	16D396	LABEL, brand, Grindlazer 390	1
		(270/390 only)	•			(390 only)	
50	160067	SPACER, engine (270 only)	1		16D394	LABEL, brand, Grindlazer 270	1
51		SCREW, cap, hex, head (390 only)				(270 only)	
01		SCREW, cap, hex, head (270 only)		178	15F354	FUNNEL, oil	1
52		ENGINE, gasoline, 9 HP	i 1		101 00 1		•
02	120000	(270 Models)	•	* KIT	includes l	pelt 65	
	12381/	ENGINE, gasoline, 13 HP	1				
	120014	(390 Models)	'	▲ Re	olacemen	t Danger and Warning labels, tags,	and
	123663		1			able at no cost.	
	123003		ı	54,40	a. o avanc		
ΕΛ	100122	(480 Models)	4				
54	100133	WASHER, lock (390 only)	1				

#### GrindLazer 480

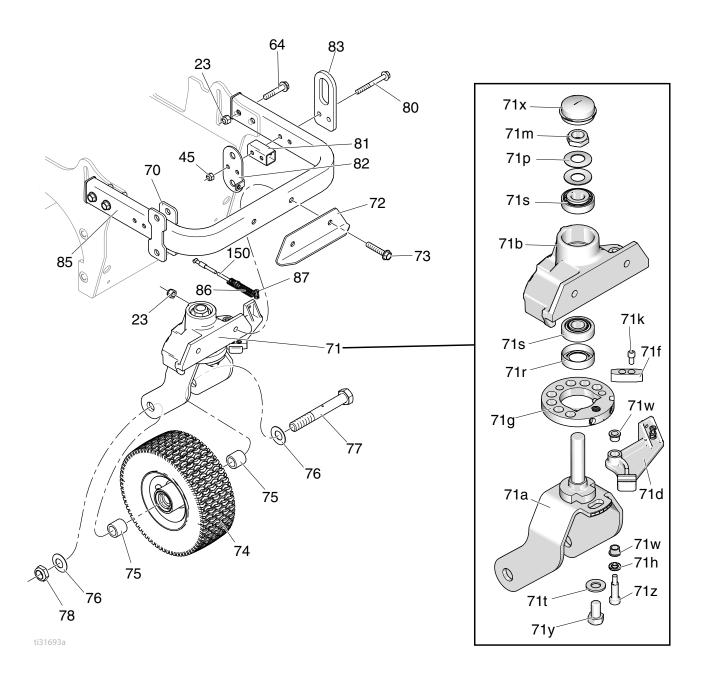


Grii	ndLaz	er 480		Ref.	Part	Description	Qty.
				51	123940	SCREW, cap, hex head (480 only)	1
Ref.	Part	Description	Qty.	52	123663	ENGINE, gasoline, 16 HP	1
1b	_	ENCLOSURE, 16 HP and 21 HP	1			(480 Models)	
2		BEARING, mount	1	53	16C492	ADAPTER, shaft, height	1
5		WASHER, lock	8			adjustment	
6		NUT, full, hex	8	54	100133	WASHER, lock (480 only)	1
7		SCREW, cap, hex HD	4	55	123799	BUSHING, QD, sheave, pulley	1
10		KIT, bearing, shaft, drive	1	56	16D410	KEY, square	1
15		PLATE, mount, motor	1	65*	123794	BELT, 3VX375, series A	1
16		SCREW, shoulder, socket head	2			BELT, 3VX355, series B, C, D	1
17		WASHER, plain 5/8	2	67		COVER, dust, bearing	2
18		NUT, lock, nylon, thin pattern	2	68		SCREW, cap, hex head	4
33		BRACKET, pivot, wheel	1	112		WASHER, plain	2
34		SCREW, shoulder, socket head	2	118		WASHER, lock	2
35	16C054	AXLE, pivot, drum, wheel	1	119		SCREW, cap, hex head	2
36	16C055	SPACER, wheel, pivot	2	126		COVER, belt	1
37	123613	WHEEL	2	176	16D397	LABEL, brand, Grindlazer 480	1
38	100018	WASHER, lock, spring	4			(480 only)	
39		SCREW, cap, hex head	7	177		LABEL, brand, Grindlazer 480	1
43		SCREW, cap, flng HD	6	178	15F354	FUNNEL, oil	1
44		PIN, cotter, hair pin	2	* 121 <b>T</b>		W 05	
45		NUT, lock, insert, nylock, 5/16	15	^ KII	includes b	Delt 65	
46		PULLEY, sheave, QD, 3V	1				
47		SPACER, clutch (480 only)	1				
48		KEY, square	1				
49		CLUTCH, centrifugal (480 only)	1				
50	16C708	SPACER, engine (480 only)	1				

#### GrindLazer 630

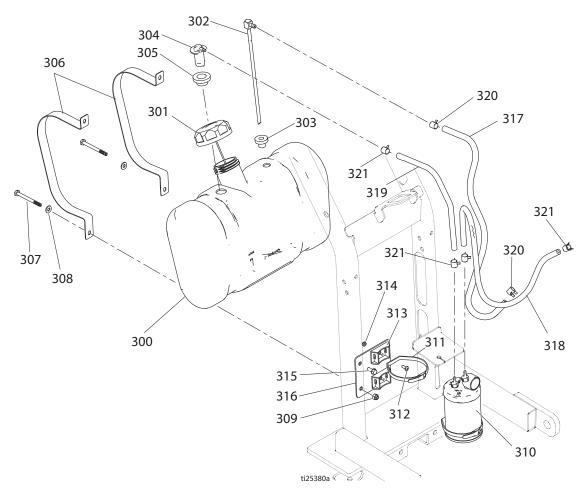


Gri	ndLaz	er 630		Ref.	Part	Description	Qty.
				52	123966	ENGINE, gasoline, 9 HP	1
Ref.	Part	Description	Qty.			(270 Models)	
1b		ENCLOSURE, 16 HP and 21 HP	1		123814	ENGINE, gasoline, 13 HP	1
2		BEARING, mount	1			(390 Models)	
5		WASHER, lock	8		127972	ENGINE, gasoline, 21HP (630	1
6		NUT, full, hex	8			Models)	
7		SCREW, cap, hex HD	4	53	16C492	ADAPTER, shaft, height	1
10		KIT, bearing, shaft, drive	1			adjustment	
15		PLATE, mount, motor	1	54		WASHER, lock (630 only)	1
16	123644	SCREW, shoulder, socket head	2	55		BUSHING, QD, sheave, pulley	1
17		WASHER, plain 5/8	2	56		KEY, square	1
18		NUT, lock, nylon, thin pattern	2	65*		BELT, 3VX355	
32		BRACKET, arm, pivot	1	67		COVER, dust, bearing	2
33		BRACKET, pivot, wheel	1	68		SCREW, cap, hex head	4
34		SCREW, shoulder, socket head	2	118		WASHER, lock	2 2
35		AXLE, pivot, drum, wheel	1	119		SCREW, cap, hex head	2
36		SPACER, wheel, pivot	2	126		COVER, belt	1
37		WHEEL	2	176		LABEL, brand, Grindlazer 630	1
38		WASHER, lock, spring	4	177		LABEL, brand, Grindlazer 630	4
39		SCREW, cap, hex head	7	178 322	113630	FUNNEL, oil ELBOW	1
43		SCREW, cap, flng HD	6 2	323		FITTING, nipple	1
44 45		PIN, cotter, hair pin	15	324	127989	• • •	1
45 46		NUT, lock, insert, nylock, 5/16 PULLEY, sheave, QD, 3V	10	02 <del>4</del>	121303	INDIOATOR, all litter	
40 47		SPACER, clutch (630 only)	1	* KIT	includes b	nelt 65	
48		KEY, square	1	/X//	ii ioiaaco k	on oo	
49		CLUTCH, centrifugal (630 only)	1				
50		SPACER, engine (630 only)	1				
51		SCREW, cap, hex head (630 only)	, i				
• .							



Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
23	101566	NUT, lock	13	71y	114681	SCREW	1
45		NUT, lock, insert, nylock, 5/16	15	71z	120476	BOLT	1
64		SCREW, hex, HD, flanged	5	72	240991	BRACKET, caster, front	1
70		FRAME, front	1	73	114982	SCREW, cap, flng HD	4
71	24H246	CASTER, LineLazer	1	74	114549	WHEEL, pneumatic	1
71a	17H485	SHAFT, fork	1	75	193658	SPACER, seal	2
71b*	15G952	BRACKET	1	76	112825	SPRING, belleville	6
71d	193528	ARM, detent	1	77	113471	SCREW, cap, hex HD	1
71f	193662	STOP, wedge	1	78	112405	NUT, lock	3
71g	17H486	DISK, adjuster	1	80	120229	SCREW, hex flange	2
71h	15J603	WASHER	1	81		SPACER, support, cable	1
71j	108483	SCREW, shoulder, sch	1	82	15F910		1
71k	110754	SCREW, cap	2	83		PLATE, lift, scarifier	4
71m	112405	NUT, lock	4	85	115087	PLUG, tubing	6
71p	119563	SPRING, belleville	2	86	114682	SPRING, compression	1
71r	113484	SEAL	1	87	114802	STOP, wire	1
71s*	113485	BEARING	2	150	123816	CABLE	1
71t	113962	WASHER	1				
71w	114548	BEARING, bronze	2	* Incl	uded in Bi	racket Repair Kit 240940.	
71x	114648	CAP, dust	3				

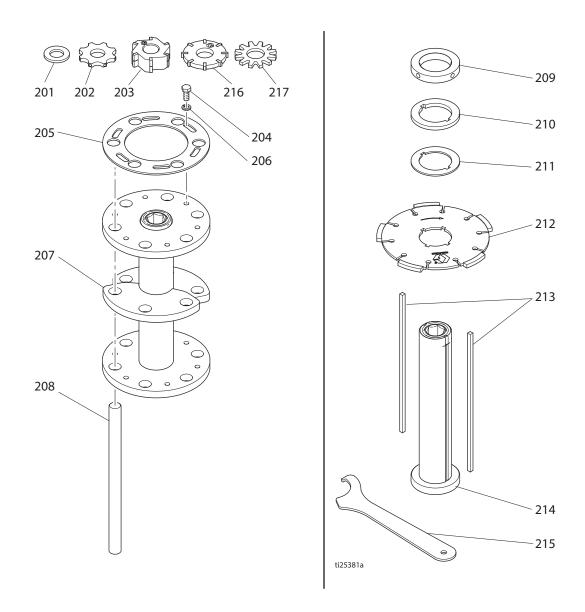
# **GrindLazer 630 Models Only**



#### **Parts List**

Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
300	17C978	KIT, fuel tank, 2 gallon <i>includes</i>	1	312	116610	SCREW	2
		<i>302, 303, 304, 305</i>	•	313	16G758	BRACKET	2
301	17C989	CAP, fuel	1	314	115483	NUT	2
302		PICK UP FUEL	1	315	112774	SCREW	1
303		GROMMET	1	316	17D019	BRACKET	1
304		GROMMET	i i	317	17C983	HOSE, 1/4" 19 in.	1
305		VALVE, fuel	i i	318	17C984	HOSE, 3/6" 21 in.	1
306		STRAP, mounting	2	319	17C985	HOSE, 3/16" 14 in.	2
307	103547	SCREW	4	320	16G757	CLAMP, hose 1/4	2
308	110755	WASHER	4	321	16G162	CLAMP, hose 3/16	5
309	102040	NUT	4				
310		CART, carbon	1				
311	16G756	· · · · · · · · · · · · · · · · · · ·	2				

#### **Drum and Cutter Parts**



#### **Drum and Cutter Parts List**

			Qtv				Qιy
Ref.	Part	Description		Ref.	Part	Description	
201	24D981	SPACER, 20 pack	•	210	16A257	SPACER, 1/4 in.	•
202		CUTTER, 20 pack	•	211	16A258	SPACER, 1/8 in.	•
203		MILLER, 6 pack	•	212	24E289	BLADE, diamond	•
204		SCREW	12	213	123252	SQUARE KEY	2
205	24D980	PLATE, 2 pack	2	214	24D982	DRUM	•
206		WASHER, lock	12	215	16E065	WRENCH, spanner	1
207	16A654	· · · · · · · · · · · · · · · · · · ·	1	216	24F213	FULLCUT flail cutter, 20 pack	•
208	24D979	ROD, 6 pack	6	217	24P818	STEEL cutter, 25 pack	•
209		CAP, end, threaded	•	◆ Qu	antities wi	ill vary. See chart on page 14.	

# **GrindLazer<sup>™</sup> Cutter Assemblies**

Tui	8-Point Flail: Tungsten Carbide Cutter Application: All purpose removal of paint, epoxy, and thermoplastic markings, bump-smoothing, and anti-slip grooving						
Ref.	Part	Description	Cut Width	Cutters	Spacers	Rods	End Plates
202	24D612	Replacement 8pt Flail, Tungsten Carbide Cutters (20 per pack)		20			
	24D182	Completely assembled drum for general purpose	*6 in. / 15.25 cm	84	234	6	2
	24D180	Completely assembled drum for general purpose	*8 in. / 20.5 cm	114	186	6	2
	24B957	Completely assembled drum for general purpose	*10 in. / 25.5 cm	138	150	6	2
	24E854	Completely assembled drum for Fine Finish	*6 in. / 15.25 cm	108	198	6	2
	24E855	Completely assembled drum for Fine Finish	*8 in. / 20.5 cm	144	138	6	2
	24E856	Completely assembled drum for Fine Finish	*10 in. / 25.5 cm	174	90	6	2

See Repair manual for additional Cutter Stacking Recommendations.

Flail:	tFullCut <sup>™</sup> Tungsten de Cutter	thermoplastic markings, bump-s grooving, and inlay applications					
Ref.	Part	Description	Cut Width	Cutters	Spacers	Rods	End Plates
216	24F213	Replacement 8pt FullCut, Tungsten Carbide Cutters (20pack)		20			
	24F184	Completely assembled drum for Ultra Fine Finish	6 in. / 15.25 cm	84	258	6	2
·	24F185	Completely assembled drum for Ultra Fine Finish	8 in. / 20.5 cm	108	210	6	2
·	24F186	Completely assembled drum for Ultra Fine Finish	10 in. / 25.5 cm	138	162	6	2

See Repair manual for additional Cutter Stacking Recommendations.

Tu	int Miller: ngsten ide Cutter	Application: Specifically used for tape removal, and built-up paint	•	astic,			
Ref.	Part	Description	Cut Width	Cutters	Spacers	Rods	End Plates
203	24D613	Replacement 6pt Miller, Tungsten Carbide Cutters (6 pack)		6			
	24E214	Completely assembled drum with cutters	6 in. / 15.25 cm	30	204	6	2
	24D585	Completely assembled drum with cutters	8 in. / 20.5 cm	42	132	6	2
	24D183	Completely assembled drum with cutters	10 in. / 25.5 cm	54	66	6	2

See Repair manual for additional **Cutter Stacking Recommendations**.

Diamo	ond Blades	Applications: Specifically used concrete and asphalt pavement	pplications: Specifically used to inlay and groove oncrete and asphalt pavement				
Ref.	Part	Description	Cut Width	Blades	1/8 in. Blade Spacers	1/4 in. End Spacers	Square Key
212	24E289	Replacement Diamond Blade	1/4 in. / 6.35 cm	1			
	24B965	Completely assembled drum for pavement grooving/inlay	5 in. / 12.75 cm	30	204	21	2
	24D583	Completely assembled drum for pavement grooving/inlay	10 in. / 25.5 cm	42	132	2	2

12-Poin Steel Cu	t Beam: utter	Applications: All purpose remove from floors. Also used for greas	•		•	GUB		
Ref.	Part	Description	Cut Width	Cutters	Spacers	Rods	End Plates	
217	24P818	Replacement 12pt Beam, Steel Cutters (25 pack)		25				
	24P714	Completely assembled drum for smooth finishes	6 in. / 15.25 cm	126	222	6	2	
	24P715	Completely assembled drum for smooth finishes	8 in. / 20.5 cm	174	156	6	2	
	24P716	Completely assembled drum for smooth finishes	10 in. / 25.5 cm	204	114	6	2	

See Repair manual for additional Cutter Stacking Recommendations.

Drum Components			
Ref.	Part	Description	Application
	24D610	Completely assembled drum without cutters and spacers	For use with all Tungsten Carbide Cutters
208	24D979	Replacement Drum Rods	For use with all Tungsten Carbide Cutters (6 pack)
205	24D980	Replacement Drum End Plates	For use with all Tungsten Carbide Cutters (2 pack)
201	24D981	Replacement Steel Spacers	For use with all Tungsten Carbide Cutters (20 pack)
209	16A259	Threaded End Cap	For use with all Diamond Blade Cutters
210	16A257	1/4 in. Spacer	For use with all Diamond Blade Cutters
211	16A258	1/8 in. Spacer	For use with all Diamond Blade Cutters
213	123252	Square Key	For use with all Diamond Blade Cutters
214	24D982	Assembled Diamond Blade drum without blades and spacers	For use with all Diamond Blade Cutters

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Original instructions. This manual contains English. MM 3A0103

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